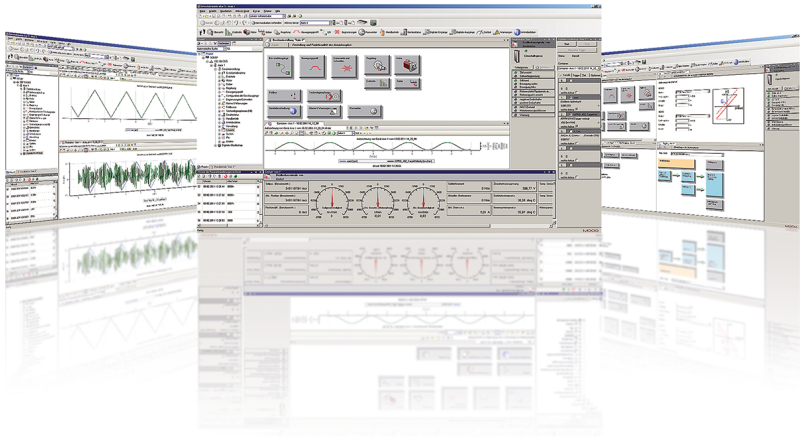
MOOG

Moog DRIVEADMINISTRATOR 5

Program Help



Engineering Tool

Configuration, commissioning, service and diagnostics
for all servo drive families

Description of the Moog DRIVEADMINISTRATOR 5 functionality

ID No.: CB19692-001, Rev. 2.1

Information valid as of: 02/2022

Valid as of Moog DRIVEADMINISTRATOR version 5.12.x

Legal information

Subject to technical change without notice.

This Program help has been prepared based on DIN EN 82079-1. The content was compiled with the greatest care and attention and reflects the latest information available to us.

We should nevertheless point out that this document cannot always be updated in line with ongoing technical developments in our products.

Information and specifications may be subject to change at any time. For information on the latest version please visit www.moog.com/industrial.

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1 General

The product CD from Moog contains the complete documentation belonging to the respective product series. The documentation of a product series includes Operation Manual (hardware description), Device Help and Program help (software description) and other User manuals (e.g. field bus description) and Specifications. These documents are available in PDF format, and some of them are available in .NET and HTML5 format as well.

1.1 Target Group

Dear user,

the documentation is an integral part of the device and contains important information on operation and service. It is aimed at everyone who performs mounting, set-up, commissioning and service tasks on the product.

1.2 Requirements

Important points to be observed when handling the devices from Moog:

- The documentation for the devices must be legible, accessible at all times and kept for the product's entire service life.
- Read and understand the documentation for your device.
- Qualification: To avoid bodily injury and property damage, only qualified personnel with electrical training may work with/on the device.
- Required knowledge:
  - national accident prevention rules (e.g. BGV A3 in Germany)
  - setup, assembly and commissioning of the device

Work related to other specialised areas, such as transportation, storage and disposal must be performed exclusively by appropriately trained personnel.

NOTE

- This Program help applies to the Moog DRIVEADMINISTRATOR 5

1.3 Pictograms

The pictograms used in this Program help have the following meaning for the user:

NOTE

- Useful information and special notes.

- Reference to applicable documents.

1.4 Exclusion of Liability

Compliance with the documentation for the devices from Moog is a prerequisite for:

- safe operation and
- attaining the performance characteristics and product characteristics described.

Moog accepts no liability for personal injury, material damage or financial losses arising from disregard of the documentation.

1.5 Applicable documents

All of the further applicable documents for this device can be found on our website:

www.moogsoftwaredownload.com/msd.html

1.6 Technical Helpline

If you have any technical questions concerning the planning, configuration or commissioning for your device, our Technical Helpline staff will be more than happy to assist you quickly and effectively.

Address:	Moog GmbH Hanns-Klemm-Strasse 28 D-71034 Böblingen
Phone:	+49 7031 622-0
Email:	drives-support@moog.com

If you are looking for support in case of any necessary service, Moog specialists will be glad to help:
Service: Please contact us via

Telephone:	+49 7031 622-0
Email:	info.germany@moog.com

NOTE

- For detailed information on our services, please visit our website, www.moog.com/industrial.

2 Safety

2.1 Overview

Our devices are designed and built with the latest technology and comply with all recognized safety rules and standards. Nevertheless, there are potential hazards that may arise during their use. In this chapter:

- We provide information regarding the residual risks and hazards posed by our devices when they are used as intended.
- We warn you about foreseeable misuse of our devices.
- We point out that it is necessary to exercise due care and caution and go over measures designed to minimize risk.

2.2 For your own safety

NOTE
When installing and commissioning your device, you must observe the documentation for the relevant device family!

NOTE
Please also observe the safety information and warnings in the respective applicable operation manual, especially when commissioning the drive!

NOTE
Pay attention to special safety information and warnings which are presented here in the document directly before a specific activity is described and which warn the user of a specific hazard!

Our devices are fast and safe to operate. For your own safety and to ensure reliable operation of your machine, take note of the following:

Step	Action
1.	**Precautions to avoid injury and damage to property** Ensure there is no possibility of bodily injury or damage to the machine when testing and commissioning the device.

2.3 Safety information and warnings

Our devices may pose certain hazards. Accordingly, you must observe the following safety information and warnings.

WARNING!	**Risk of injury posed by uncontrolled rotation!**
	Improper conduct can lead to serious injury or death. • Before commissioning motors with feather key on the shaft end it must be secured to prevent it from being ejected, if this is not prevented by drive elements such as pulleys, couplings or similar.

CAUTION!	**Your system/motor may be damaged if put into operation in an uncontrolled or inappropriate manner.**
	Improper conduct can cause damage to your system / machine. • Before the “Start” step, make absolutely sure that a valid setpoint has been entered, as the configured setpoint will be immediately transmitted to the motor after the motor control function starts, which may result in the motor accelerating unexpectedly.

CAUTION!	Damage to the device as a result of incorrect operation!
	Failure to exercise caution or follow proper working procedures may result in damage to the device. • The mains voltage for the power supply must not be switched on until after the available mains voltage setting has been configured in the device firmware and the device is restarted (in the event that the mains voltage or the switching frequency has been changed).

2.4 Responsibility

Electronic devices are not fail-safe. The company setting up and/or operating a complete machine or system is responsible:

- For ensuring that the motor will be brought to a safe state if the device fails.
- For the safety of persons and machinery.
- For proper functional capability of the complete machine.
- For the risk assessment of the complete machine or system acc. to EN ISO 12100:2011 and EN ISO 13849-1.

Observe the topic “Electrical equipment of machines” in EN 60204-1:2006 “Safety of machinery”. The safety requirements defined there to be met by electrical machinery are intended to ensure personal safety and the safety of machinery or systems.

The emergency-stop function (to EN 60204-1:2006) shuts down the power supply of a machine, which leads to uncontrolled rundown of drives. In order to prevent hazards, check whether the following will be required:

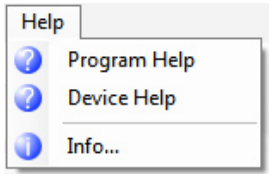
- Keeping individual motors running.
- To initiate certain safety procedures.
- Integrating an emergency stop function (emergency stop function: stopping movement by “switching off the electrical power supply” or STO Safe Torque Off).

3 The Help System

3.1 Overview

The help feature in the Moog DRIVEADMINISTRATOR 5 is divided into several areas and also offers further opportunities for the user to obtain information on the system, the device or on the parameters.

The following three areas can be found in the main menu under the “Help” menu item:

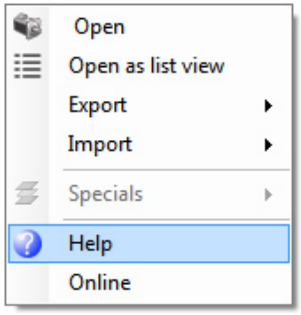


Program Help:
This opens the help feature which explains the program, or the user interface itself, including the structure, the menus, the windows and the functions involved in operating it.

Device Help:
This Help offers the operator all the information on the device, the device family, software functions, parameters, etc.

Information about:
Here, general information on the Moog DRIVEADMINISTRATOR 5 can be found. An overview of all installed plug-ins with the version shown can be found under Details.

Context sensitive help
In nearly all areas in which it is possible to open a menu window using the right mouse button, the context sensitive help menus can be found.



This opens the correct Help for the respective topic.

Direct information on the parameter properties (F2 Parameter help)

Detailed information on the respective parameter can be found using F2 Parameter help directly (see Parameter help).

3.2 Help window / Help browser

When the Moog DRIVEADMINISTRATOR 5 help is opened, the help window opens in the workspace.

When the device help is started, however, a selection window appears first in which the desired device and the language must be selected. After this, the available types of help for this device are displayed.

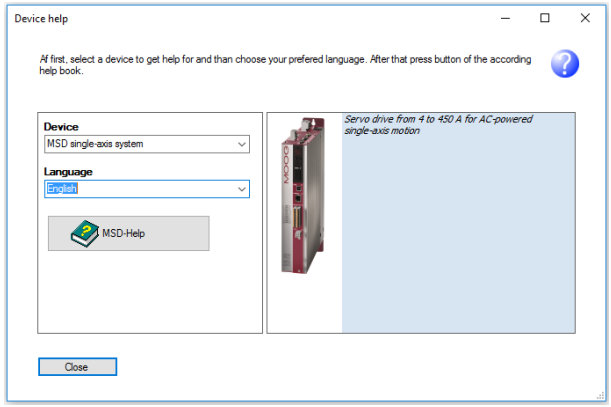


Fig. 3.1: Pre-selection window for opening the correct device help

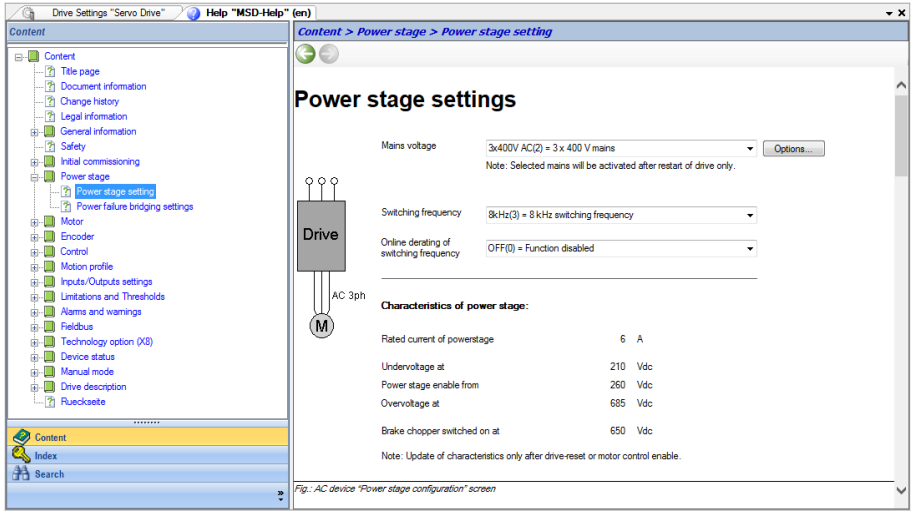


Fig. 3.2: The help window with navigation pane and help pane (device help)

Searching for a help topic

If the help is not opened via a context-sensitive source directly from a topic, but manually instead, the desired search result can be found using three different options in the navigation pane.

1. Searching in the contents tree
2. Searching via the index
3. Searching using the search window

The order of these three navigation pane items can be changed if needed and it is also possible to hide items.

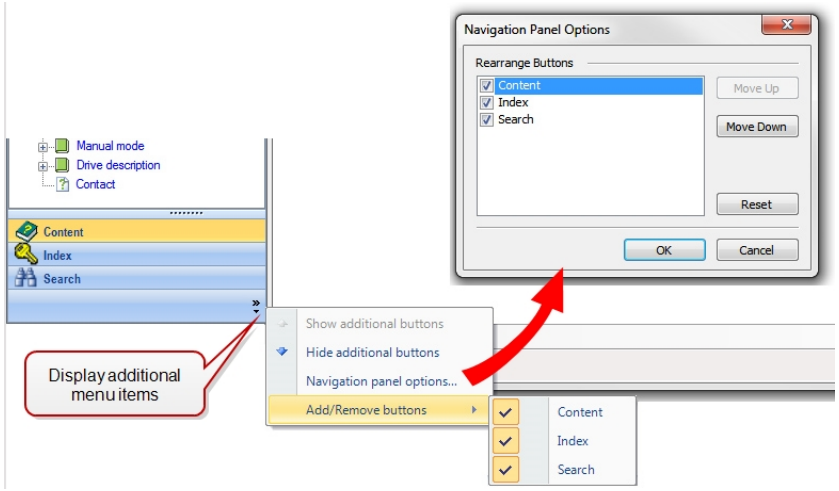


Fig. 3.3: Customizing the navigation pane options

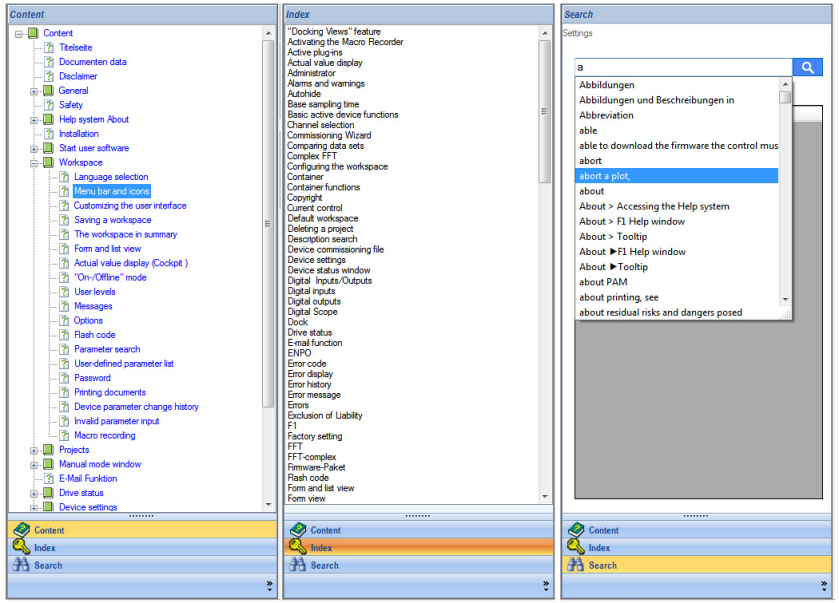


Fig. 3.4: The contents, index and search windows in help

Moog DRIVEADMINISTRATOR 5 as a separate help browser

When help is used frequently, it is useful to employ Moog DRIVEADMINISTRATOR 5 as a separate help browser. To do so, a second instance of Moog DRIVEADMINISTRATOR 5 must be opened. Here, after starting the desired help, all of the windows except the help window can be closed. The result is that the help is then available to the operator in its own Windows pane of any desired size in its own Windows task. This makes it possible to toggle quickly between the help and the Moog DRIVEADMINISTRATOR 5 itself via the Windows task toggling feature.

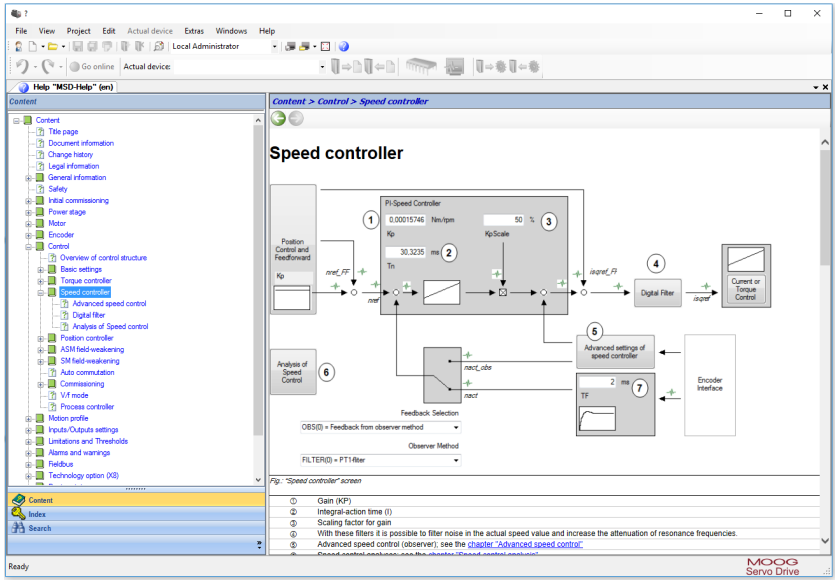


Fig. 3.5: Moog DRIVEADMINISTRATOR 5 as a help browser in a separate Windows pane

3.3 F2 Parameter Help

In order to provide the user with comprehensive information on each parameter, Moog DRIVEADMINISTRATOR 5 offers the Parameter Help. This can be opened by clicking on a parameter field in the desired dialog box and then pressing the F2 key. A window opens containing the parameter properties with all of the information which concerns the respective parameter.

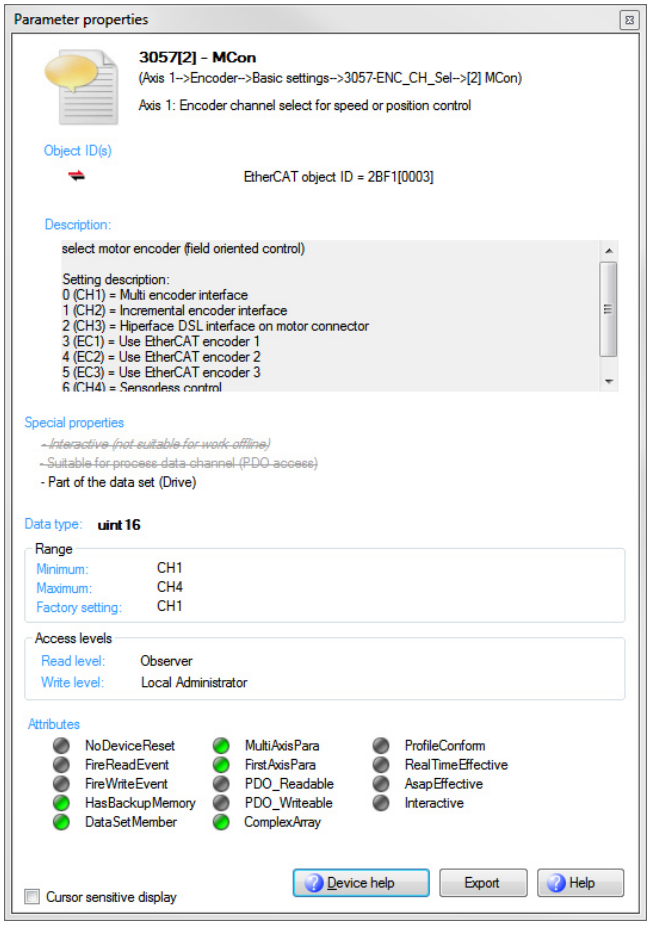


Fig. 3.6: Information window with the parameter properties

Device Help: The Device Help can be opened directly from the parameter properties window and it then shows the appropriate explanation for this topic.

Export: The "Export" button can be used to generate and display a text file with the contents of the parameter properties. This can then be saved and processed further.

Help: This opens the Program help

Cursor sensitive display: When this function is enabled, simply moving the mouse over the parameter immediately refreshes the display of the parameter properties for this parameter.

Tooltip display for parameters with a change field

With some parameters, the parameter number is not displayed directly. When the mouse is moved over the input field, the system displays a tooltip (a small pop-up information window) containing the parameter number, the name and a brief explanation; see the figure.

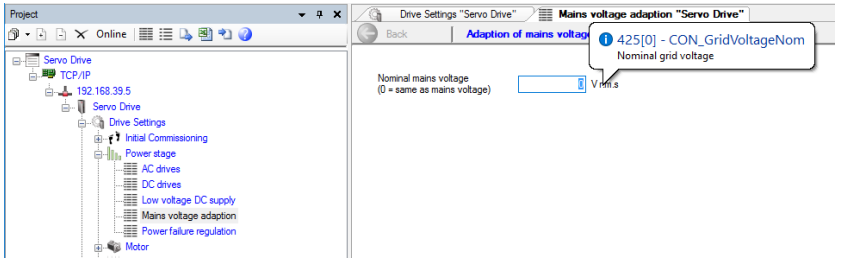


Fig. 3.7: Parameter tooltip function

4 Installation

A detailed description concerning the installation of the Moog DRIVEADMINISTRATOR 5 can be found in the Installation Manual.

5 The user interface

5.1 General user interface information

High degree of flexibility and customization by the user

During the development of the user interface, careful attention was given to ensuring that every user has the ability to adapt it to exactly suit their own needs because of the wide array of operator requirements. The arrangement and size of the individual windows, the menu bars and the general option settings can be configured completely at will.

The user interface philosophy

Many parameters and functions can be reached in various ways using different options. This has led to the development of very different approaches to working with and operating the user interface. For example, some users work without using any project windows whatsoever, instead using only menus and icons and by switching the “active device” while others use the project tree exclusively enabling them to access the desired parameter field or window of the desired device with a single click.

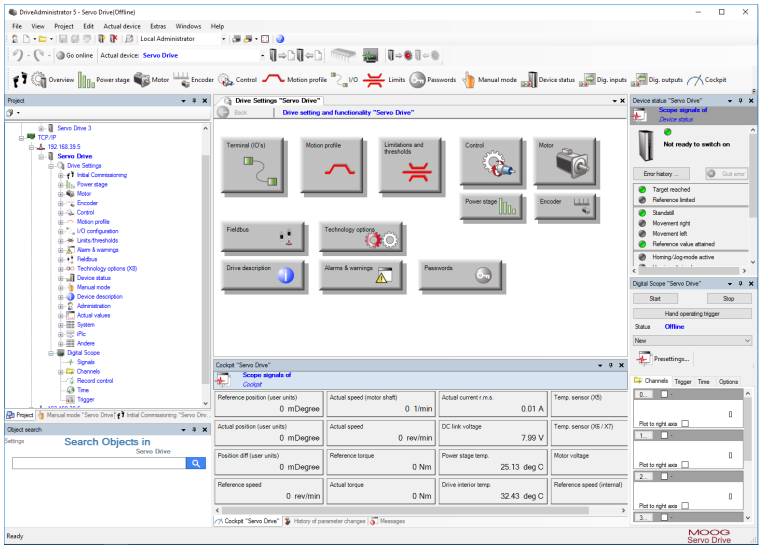
5.2 The default desktop

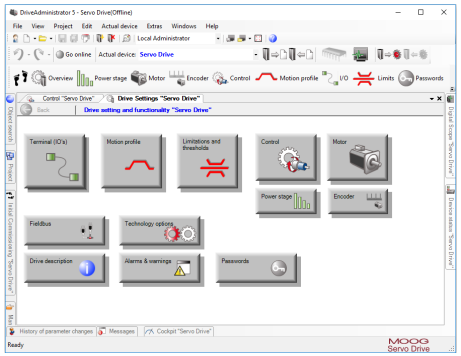
When Moog DRIVEADMINISTRATOR 5 is started, a predefined user interface opens with all its toolbars and windows. Depending on the display and window size a well as the resolution, some of the window content is displayed only in tabs at the side which can be opened.

The defined default desktop can be modified to suit the requirements. All three toolbars can be shown or hidden as desired using the main menu under **Extras > Customize > Toolbars**.

It is possible to create, save and later load several user interfaces. If things get out of hand, the default view can be restored at any time in the main menu under **Active device > Load standard desktop**.

Views of the default desktop, dependent on the window size





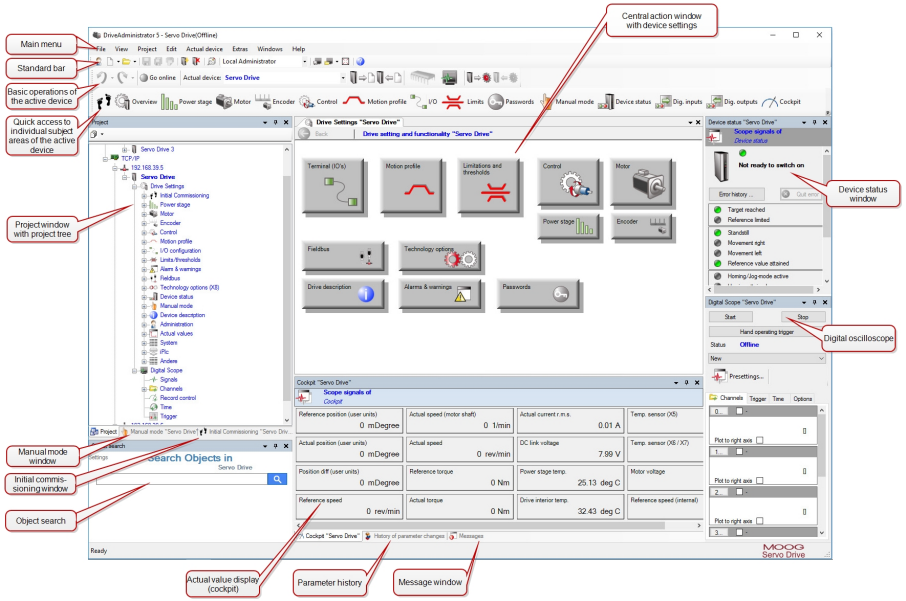
5.3 Customizing the user interface/desktop

The user interface of the Moog DRIVEADMINISTRATOR 5 can easily be customized to suit one's needs and the working conditions.

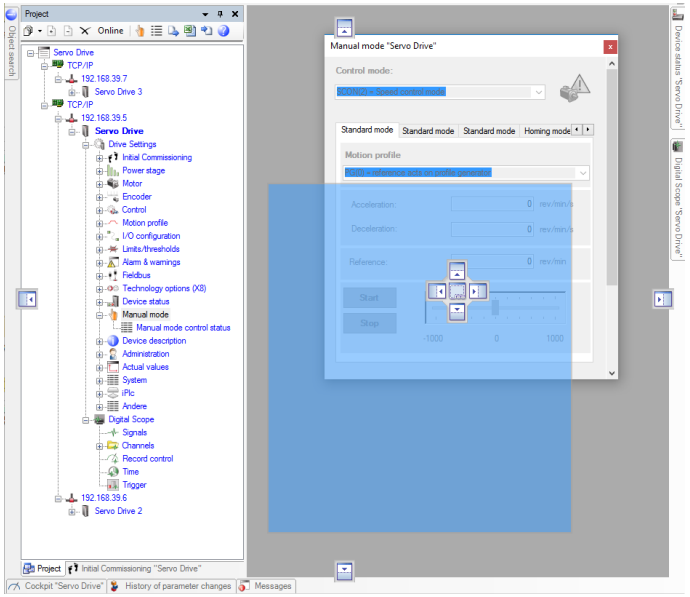
All windows can be positioned anywhere or can be anchored at the right edge of the screen as tabs. A customized desktop can be saved and thereby becomes part of the project.

The various dialog boxes that are hidden can be opened in a number of ways, for example, via the quick launch bar in the main menu under **>View** or else under **>Window**. It first appears at the side of the screen and can be positioned anywhere on the user interface using **"Docking Views"–Technology**. Clicking and holding the respective toolbar with the mouse and moving it makes the window become the focus and it is indicated by means of a blue field. Now it can be navigated to the central arrow cross or to an individual docking arrow. Anchoring takes place when the mouse button is released.

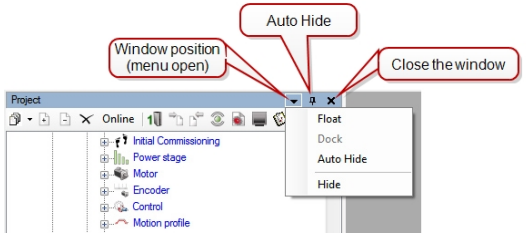
Overview of the menu/toolbars, windows and workspaces



Moving and anchoring a window



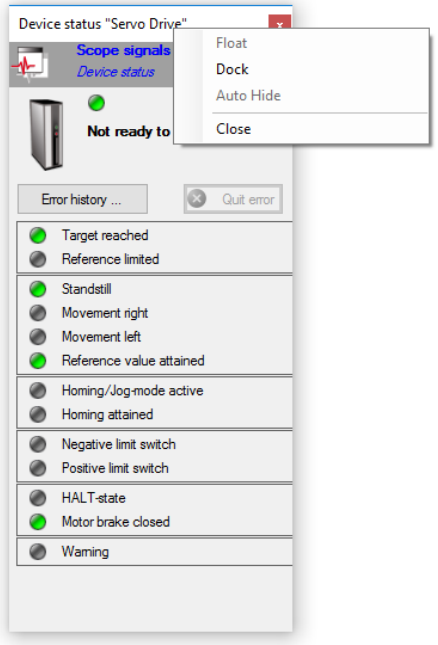
Additional modification options for the window



All windows can be anchored, hidden and detached once again.

The small black arrow key represents a menu with the following window options:

- **Floating:** The window is detached from the anchor at the side and can be moved at will. The colour of the toolbar changes from grey to blue.
- **Dock:** This item becomes available with a click in the title bar of a freely moveable window using the right mouse button:



- **Auto Hide:** The window is no longer shown on the active user interface and is instead shown only as a tab. It can be highlighted once again as needed using the tab, the quick launch bar or the main menu.
- **Hide/Close:** The window is closed and if needed, must be opened again via the quick launch bar, the main menu or the project tree.

The function "**Auto Hide**" minimizes the window to a tab at the edge of the screen. Clicking on the tab with the cursor opens the window again (depending on the type of anchor, the needle may be displayed rotated by 90°).

5.4 Saving and loading a desktop

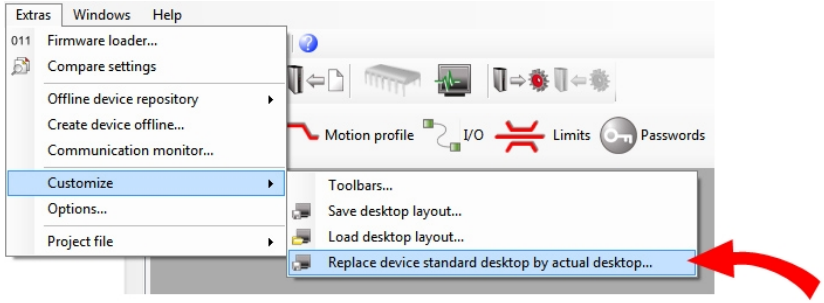
After customizing a desktop individually, it can be saved and loaded again later. The following icons are available in the upper standard bar.

Save a new desktop

Load an existing desktop

The settings must be saved so that they can be called up again at a later point in time.

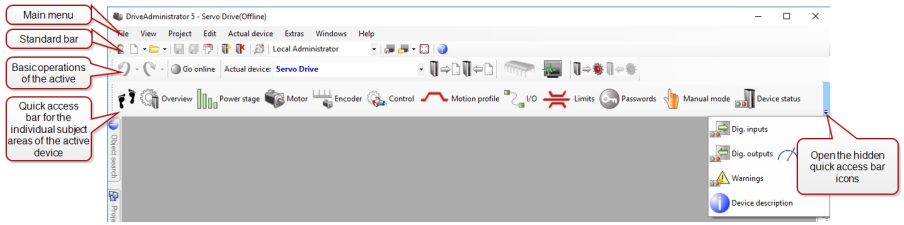
Moreover, in the main menu under **Extras > Customize**, there is another item for these two menu items which allows the user to make their own user interface (desktop) be the default user interface.



5.5 The menu bar and toolbars

The menu bar and toolbars are dependent on the topic and are divided into four different areas:

- The main menu
- The standard bar (general functions, independent of the device)
- The basic operations of the active device
- The quick access bar (subject area bar): Access to the individual subject areas of the active device



The quick access bar currently contains 17 icons of the respective subject areas. Depending on the window width, only some of these are visible, while the others are hidden in a fold-out menu as shown above.

5.5.1 Showing/hiding toolbars

All three toolbars can be shown or hidden as desired using the main menu under **Extras > Customize > Toolbars**.

5.5.2 An overview of the standard bar

The following functions are available both offline and in online mode.

Icon	Function/Description
	Open the project wizard
	Selection: New project, new scope plot container or new smart PLC sequence program
	Selection: Open project, open digital scope record, open device settings, open message logger, open smart PLC sequence program and open file
	Save the file currently open in the workspace
	Save all open files
	Print the workspace
	Add a device to the project
	Remove a device from the project
	Compare settings (devices or files)
	Selection of the user level (authorized persons: observer, setter, local and global administrators, internal to device)
	Save desktop layout

Table 5.1: The standard bar functions

Icon	Function/Description
	Open or load desktop layout (with selection menu)
	Expand/restore document view
	Start Program help

Table 5.1: The standard bar functions (continue)

5.5.3 Overview of the basic operations of the active device

Icon	Function/Description
	Undo last changes of selected page
	Repeat last undone changes
	Establish or disconnect communication in the project

Table 5.2: Basic operations of the active device

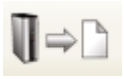
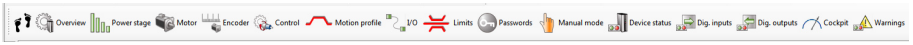
Icon	Function/Description
	Display the active device and possibility to switch the active device
	Save current device settings in file
	Transfer device settings from file to device
	Save device setting persistently in device (RAM to ROM)
	Open the digital oscilloscope (work with the digital scope)
	Create device commissioning file
	Load device commissioning file

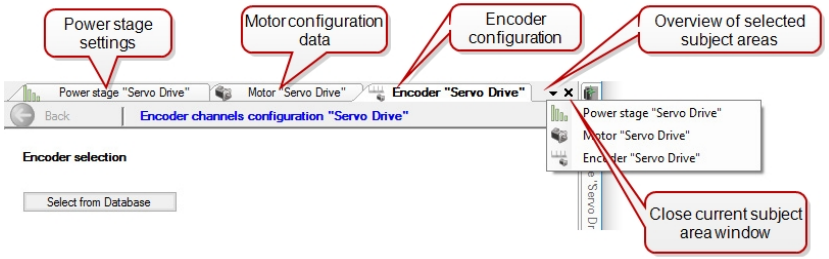
Table 5.2: Basic operations of the active device (continue)

5.5.4 Overview of the quick access bar for the individual subject areas of the active device

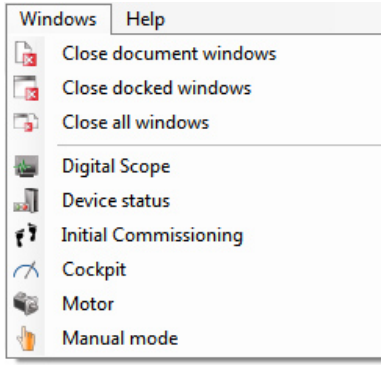
If the quick access bar or the subject area bar is currently shown, it is possible to open one or more of the 17 subject areas of the active device.



When several subject areas are open, some of them will be displayed as a separate window or a tab above the central workspace; see figure. A click on the arrow allows all open subject areas to be displayed together.



Documents and/or display windows can be closed via **Main menu > Window**. All open subject areas can also be selected there as menu items.



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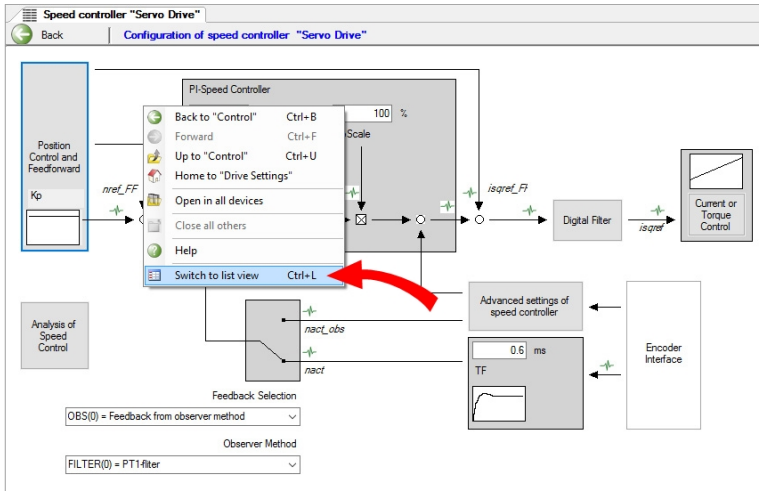
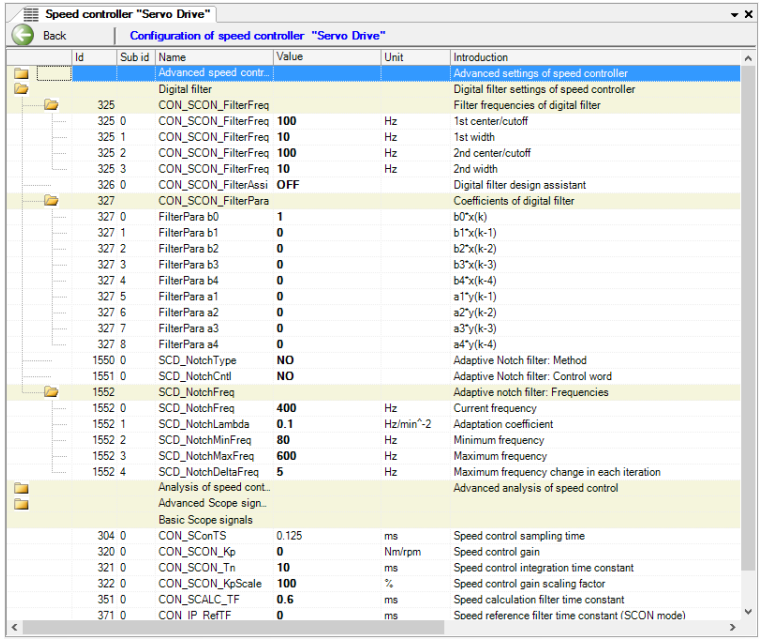
5.6 The workspace: Graphic and list views

There are two different display modes for the workspace. For most subject areas, the user is able to switch between the graphic view (also known as the dialog box view) and the list view. The view can be switched by right-clicking in the workspace and choosing “Switch to graphic view or List view.” Dialog boxes are not present for all subject areas. In this case, only the list view is shown.

Graphical view of the workspace



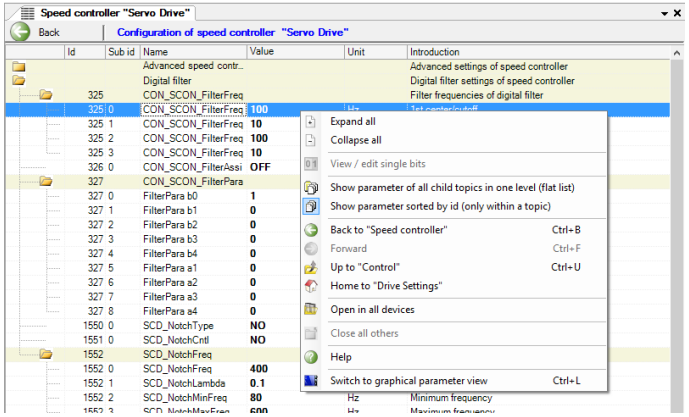
List view of the workspace



Id	Sub id	Name	Value	Unit	Introduction
		Advanced speed contr...			Advanced settings of speed controller
		Digital filter			Digital filter settings of speed controller
325		CON_SCON_FilterFreq			Filter frequencies of digital filter
325	0	CON_SCON_FilterFreq	100	Hz	1st center/cutoff
325	1	CON_SCON_FilterFreq	10	Hz	1st width
325	2	CON_SCON_FilterFreq	100	Hz	2nd center/cutoff
325	3	CON_SCON_FilterFreq	10	Hz	2nd width
326	0	CON_SCON_FilterAssi	OFF		Digital filter design assistant
327		CON_SCON_FilterPara			Coefficients of digital filter
327	0	FilterPara b0	1		b0*x(k)
327	1	FilterPara b1	0		b1*x(k-1)
327	2	FilterPara b2	0		b2*x(k-2)
327	3	FilterPara b3	0		b3*x(k-3)
327	4	FilterPara b4	0		b4*x(k-4)
327	5	FilterPara a1	0		a1*y(k-1)
327	6	FilterPara a2	0		a2*y(k-2)
327	7	FilterPara a3	0		a3*y(k-3)
327	8	FilterPara a4	0		a4*y(k-4)
1550	0	SCD_NotchType	NO		Adaptive Notch filter: Method
1551	0	SCD_NotchCntl	NO		Adaptive Notch filter: Control word
1552		SCD_NotchFreq			Adaptive notch filter: Frequencies
1552	0	SCD_NotchFreq	400	Hz	Current frequency
1552	1	SCD_NotchLambda	0.1	Hz/min^-2	Adaptation coefficient
1552	2	SCD_NotchMinFreq	80	Hz	Minimum frequency
1552	3	SCD_NotchMaxFreq	600	Hz	Maximum frequency
1552	4	SCD_NotchDeltaFreq	5	Hz	Maximum frequency change in each iteration
		Analysis of speed cont...			Advanced analysis of speed control
		Advanced Scope sign...			
		Basic Scope signals			
304	0	CON_SConTS	0.125	ms	Speed control sampling time
320	0	CON_SCON_Kp	0	Nm/rpm	Speed control gain
321	0	CON_SCON_Tn	10	ms	Speed control integration time constant
322	0	CON_SCON_KpScale	100	%	Speed control gain scaling factor
351	0	CON_SCALC_TF	0.6	ms	Speed calculation filter time constant
371	0	CON_IP_RefTF	0	ms	Speed reference filter time constant (SCON mode)

In the list view, all parameters of the respective subject area are displayed with all parameter information; parameter number (ID), index, name, value, unit, description, data type, factory setting, minimum, maximum, reading and writing level.

The context menu can be opened with a right-click in the parameter list window and here, further view options can be set, such as “Expand all” or ”Collapse all”.

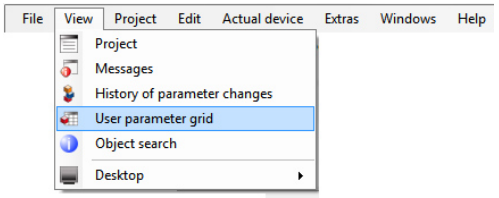


5.7 User-defined parameter list

The user defined parameter list allows the user to create their own parameter list. It can be used to assemble parameters from different subject areas in list form. They can then be edited directly without having to open the corresponding subject areas.

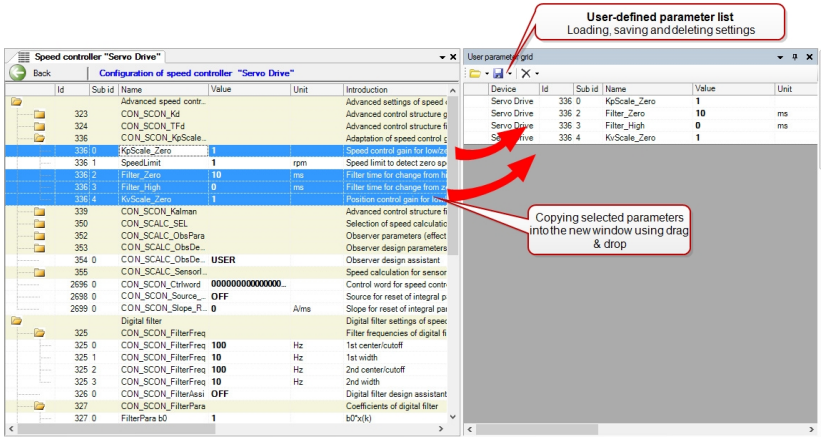
Procedure for creating a user defined parameter list:

- Open the desired subject area and in the workspace, switch from the graphic view to the list view.
- Open the user defined parameter list in the main menu under **View > User defined parameter list**



In the workspace, an additional blank window opens in which one’s own parameter list can be managed. Here, the settings can be loaded, saved and also deleted.

- Now mark the parameters which are to be selected (multiple selection in typical Windows manner possible) and drag them into the user-defined parameter list using drag and drop. Before the selected parameters can be moved, the cursor must change from the arrow display to an arrow with a rectangle and a plus sign. The change of the symbol takes places as soon as the arrow of the cursor is moved over the line between two parameter lines.



- Open additional subject areas and add new parameters as needed.

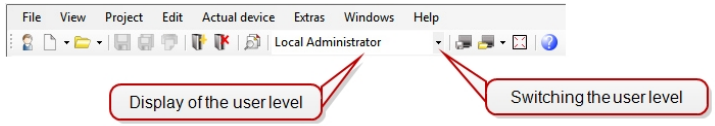
The user defined parameter list is saved as well when the project is saved.

5.8 User level (access restrictions)

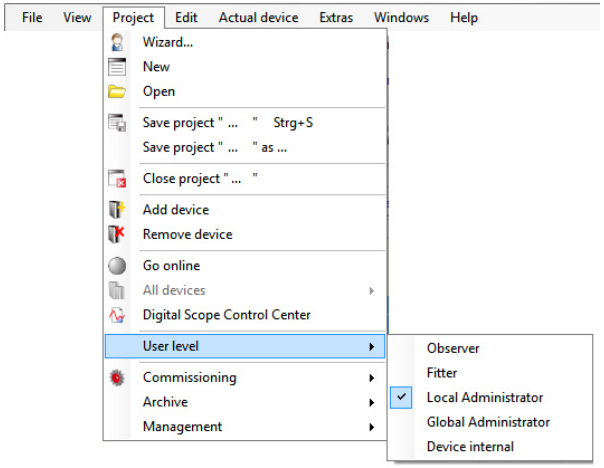
Moog DRIVEADMINISTRATOR 5 has five user levels to provide different parameter access restrictions. By default, the highest user level that is not password protected opens, which can be the “Local Administrator”, for example. This level allows selection of all parameters and functions which are adequate for 95% of all applications. The levels "Administrator" and “Internal" are only available to authorized users with the corresponding password.

Display and modification options

- Via the standard bar



- or via the main menu:



Access to the parameters can be protected additionally apart from the user levels. Passwords can be assigned as desired to block access to the device for non-authorized people.

Further information about this can be found in the next Section "Password" on page 28 .

The five user levels

User level	Description	Password protection
Observer	Read access only	OFF
Setter	Restricted read and write access	OFF
Local administrator	**Factory setting:** Read and write access to all parameters	OFF
Administrator	In-house company user level: **Access blocked**	ON
Internal	Developer access: **Access blocked**	ON

Table 5.3: The user levels with permissions

5.9 Password

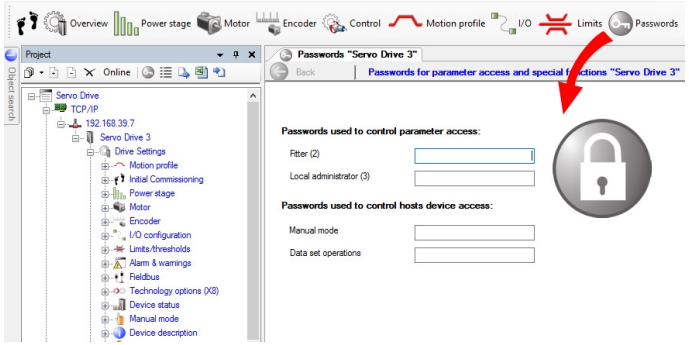
Four passwords can be assigned in order to specifically control access to the device settings.

- Passwords 1 and 2 are for securing the levels of “Setter" and “Local administrator."
- Passwords 3 and 4 are intended for the manual mode and data set operations.

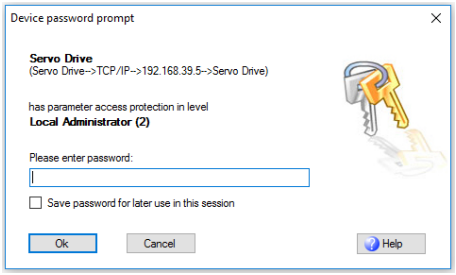
The passwords are saved directly in the device.

Defining passwords:

In the project tree, open the subject area **Administration > Passwords**
Or select the “Passwords” icon in the subject area bar (the icon is not available for every device in the subject area bar).
Specify a password.



When the connection status changes from "Offline" to “Online," a password is requested. This query also takes place when the user level is changed.



Deleting or changing passwords

The procedure is the same as for specifying passwords. When doing so, the password must either be deleted or overwritten with a new one.

NOTE

A password is saved in the respective device and not in the Moog DRIVEADMINISTRATOR 5. This ensures that a separate password can be assigned to every device in a network.

5.10 Online/offline mode

No active connection (“offline”) between the operating software and the servo drive is necessary for the editing of a project or a data set.

"Offline” mode (no communication with the device)

In this mode, no active device is connected to the operating software. Nonetheless, it is possible to edit an existing project. The text in the project tree is blue. An offline data set can be saved and transferred to a device at a later point in time.

"Online” mode (communication with the active device)

The communication between the PC and the servo drive is established. All of the functions in the Moog DRIVEADMINISTRATOR 5 can be used. Data sets can be changed and saved directly in the servo drive. In the “online” mode, the text in the project tree is black.

Establish or disconnect communication

There are different options in the Moog DRIVEADMINISTRATOR 5 to establish communication with the device, i.e. to connect or disconnect it.

- In the “Basic active device actions” toolbar, the Go online icon is for switching between the online and offline modes.
- In the main menu under **Project > Go online** (connect) or Go offline (disconnect)
- In the menu line of the project window

- In the project tree it is also possible to use the context menu (right mouse button) to switch the desired device using “Online/Offline.”

5.11 Options / Options window

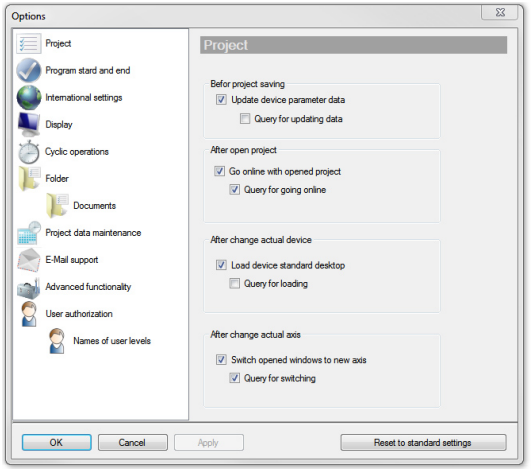
In the options window, special requirements and properties can be set for different areas.

In the main menu under **Extras > Options**, these properties are divided into ten separate subject areas.

All changes can be undone at any time using the “Reset to standard settings” button.

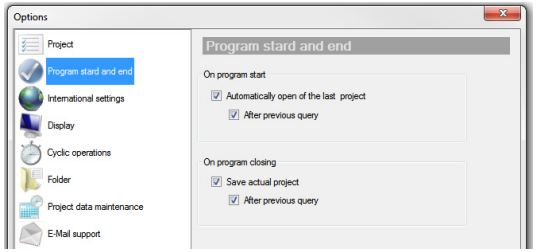
5.11.1 Project options

General, project-related settings can be changed here. The standard settings and options for changing them are self explanatory.



5.11.2 Program start and end

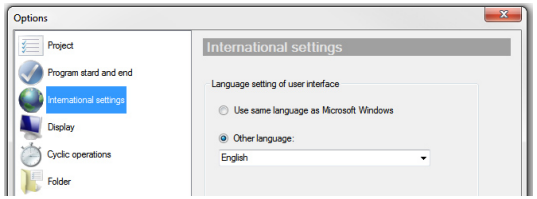
Here it is possible to define whether a project should be opened automatically when the program starts, either with or without a prior query. The user can decide to specify the point in time for saving as when the program is exited or to have the project saved automatically.



5.11.3 International settings / language settings

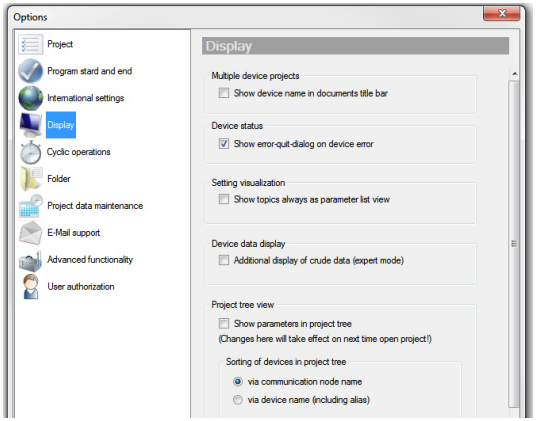
The interface opens in the language in which the operating system has been installed. This language can be changed here. Under “Other language” a choice can be made between German and English.

The Installation wizard only operates in English. The language change can only be made once the Moog DRIVEADMINISTRATOR 5 has been installed and opened.



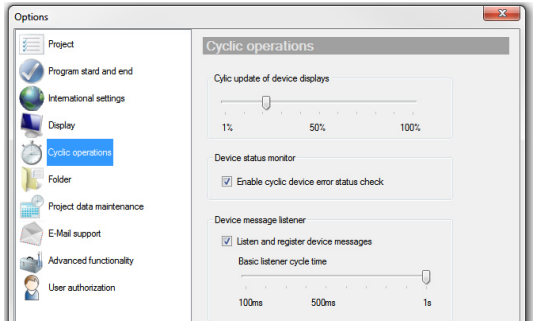
5.11.4 Display / Visualization options

Various different display options can be modified here. For example, device names or acknowledgment errors can be suppressed or the defaults for certain windows can be defined.



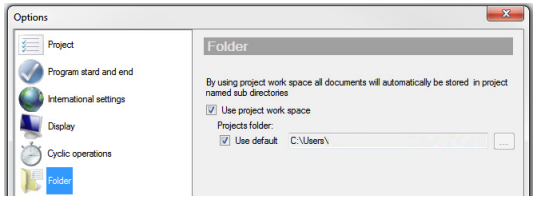
5.11.5 Cyclic operations (modifications to the refresh/ update rates)

If the computing performance is low, the refresh rate for the device display can be reduced. The device state monitoring and the device message monitor can be modified in the same way.



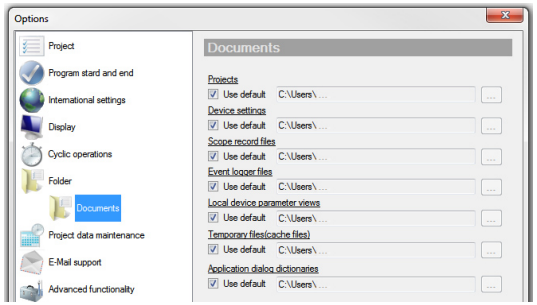
5.11.6 Directories

Selection of the storage path for the files of a project. The standard setting with the path c:\Users\Username\Documents\... can be changed here at any time.



5.11.7 Directories > Documents

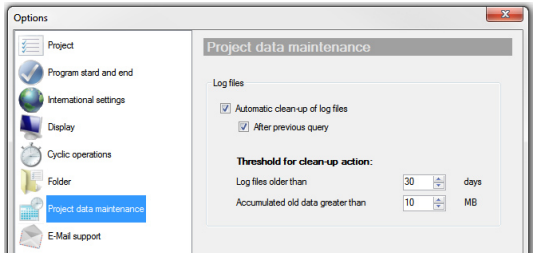
All storage locations in which projects, device settings, oscilloscope recordings, protocols, etc. are saved are defined here and can be changed as needed.



5.11.8 Project data maintenance

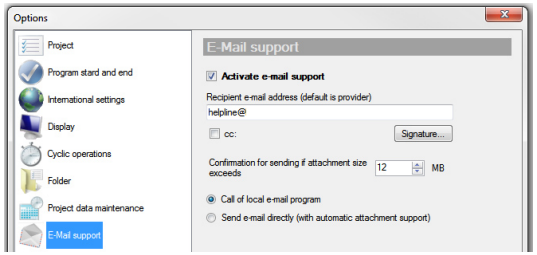
There are several archiving options for managing the project data:

- Automatic clean-up of log files, with or without prior query
- Setting of the time and/or days for the clean-up operations
- Limitation of the data volume



5.11.9 E-mail support

Options and configuration of the E-mail support.



Detailed information about this can be found in Section "E-mail function" on page 59.

5.11.10 Advanced functions

There are three settings for the **Logging of parameter write accesses**:

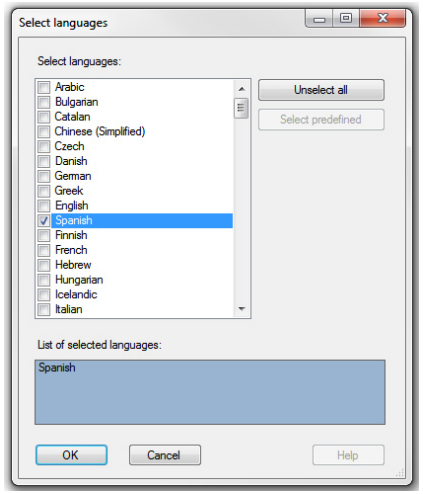
- Program controlled: All actions which are configurable in the dialog boxes and via the parameter editor are logged.
- Always, including automatic sequences: Writing access are logged as well which run in the background, e.g. parametrization operations which are triggered by the test signal generator.
- Switched off: Logging is disabled.

Project device builder: If necessary deviations of the parameters between a firmware update and an older version are not to be displayed, it is possible to have all raw data be visible.

Initial commissioning: Selection of whether the initial commissioning dialog box should always be displayed when a new project is created.

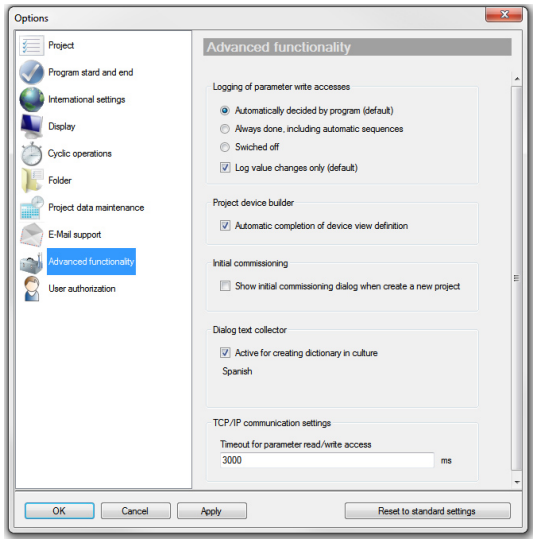
Text collector dialog: Active for dictionary creation in the culture (language selection)

If this function is activated, then another window opens in which a language can be selected.



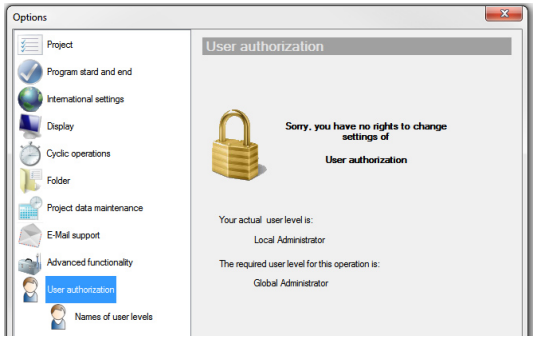
If this options dialog is closed with “OK,” then all screens and dialog boxes which are subsequently opened are scanned. A dictionary for the previously selected language is created in the background. Afterwards, the options dialog must be opened once again and this function must be disabled.
Then the dictionary is opened (consisting of two dictionaries; one for the device and one for the dialogs) and a translation can be entered in these dictionaries.

TCP/IP communication settings: Setting of the timeout time for the write/read access to parameters.



5.11.11 User authorizations

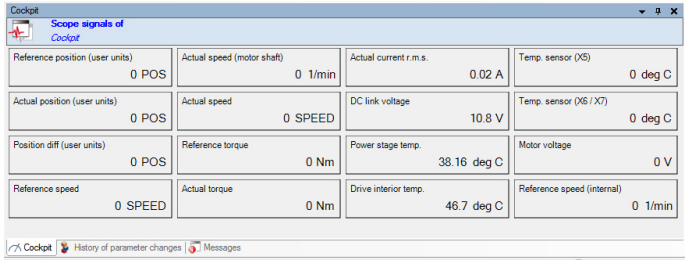
Making changes here requires the necessary user authorizations.



Further information about user authorizations can be found in Section "Password" on page 28 and in Section "User level (access restrictions)" on page 27

5.12 Actual value display (cockpit)

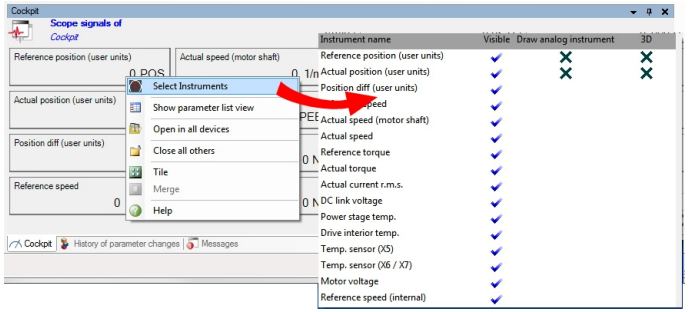
The actual value display offers the user numerous displays of various different values, such as positions, speeds, torques, currents, voltages and temperatures of the servo drive, in dependence on the device that is connected. These are displayed as a numerical display in a window called the cockpit.



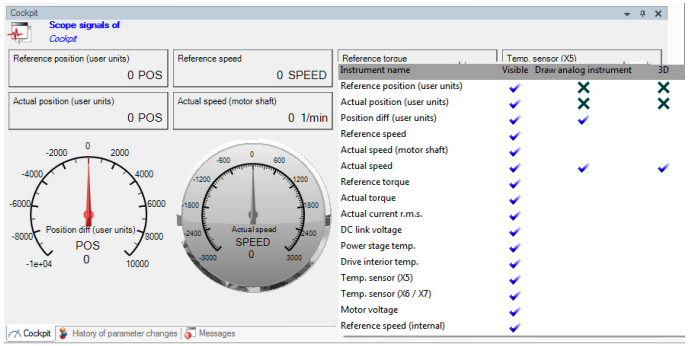
NOTE

- The following functionality with the different manners of display is only available for the MSD Servo Drive.

These actual values can be displayed in various different ways. A right click in the window of the cockpit opens a context menu in which a further window can be opened using the menu item “Select instruments.” Setting or removing tick marks in the window specifies the type of display used for the individual instruments. Clicking outside of this menu or waiting 3 seconds while the mouse pointer is not located in this window closes it once again automatically.



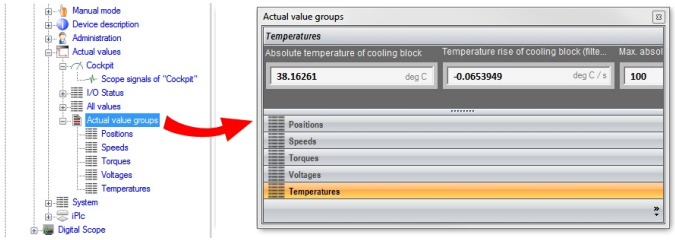
The possible types of display for each are either one numerical display (default) or two different analog display instruments. Use the “Visible” checkbox to hide or show the desired displays.



Actual value groups

This function is not available for all devices!

A further possibility for displaying the actual value visually is the display window of the actual value groups. This can be opened using the project tree under ...> Device setting > Actual values > Actual value groups.

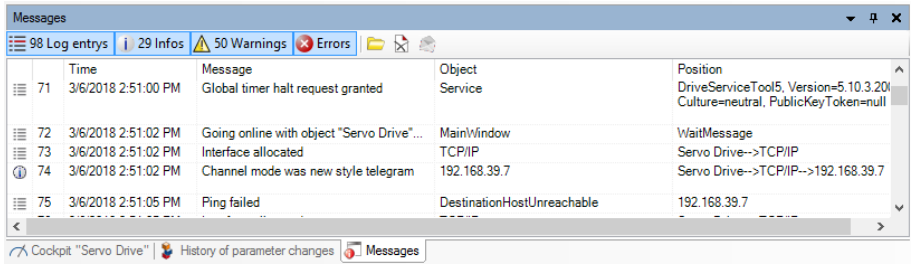


A selection of actual values is shown which is limited to five groups; positions, speeds, torques, voltages and temperatures.

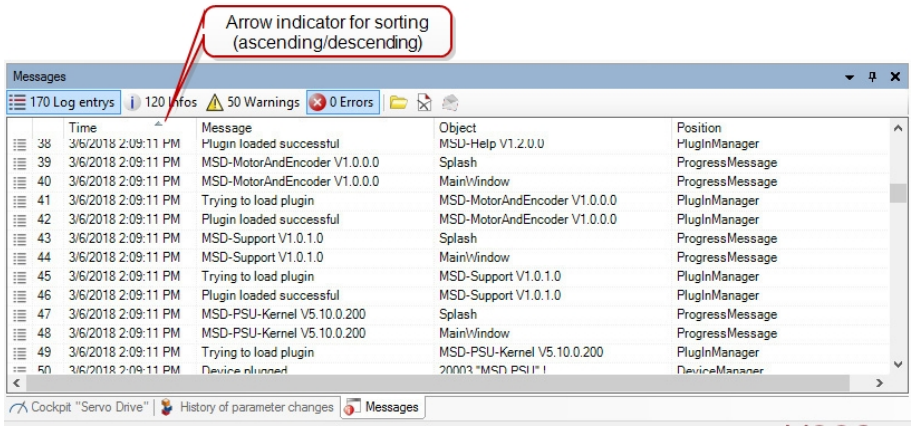
5.13 Messages

All of the sequences executed, operations and reactions of the system which take place during operation are logged in the “Messages” dialog box. This includes log entries, information, warnings and errors.

The “Messages" dialog box can be opened from the main menu under **View > Messages**.



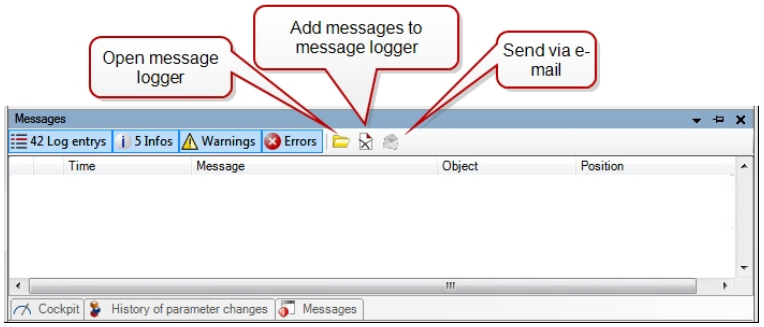
Depending on the selection of the four message types, such as log entries, information, warnings and errors, these are displayed in the message window. Multiple selections are also possible. The sorting can be ascending or descending by number, date, message, object or position. The order is indicated by a small arrow in the respective sorted column.



The order of the columns can also be changed by selecting the fields “Date, Message, Object and Position” with the mouse.

The Message logger

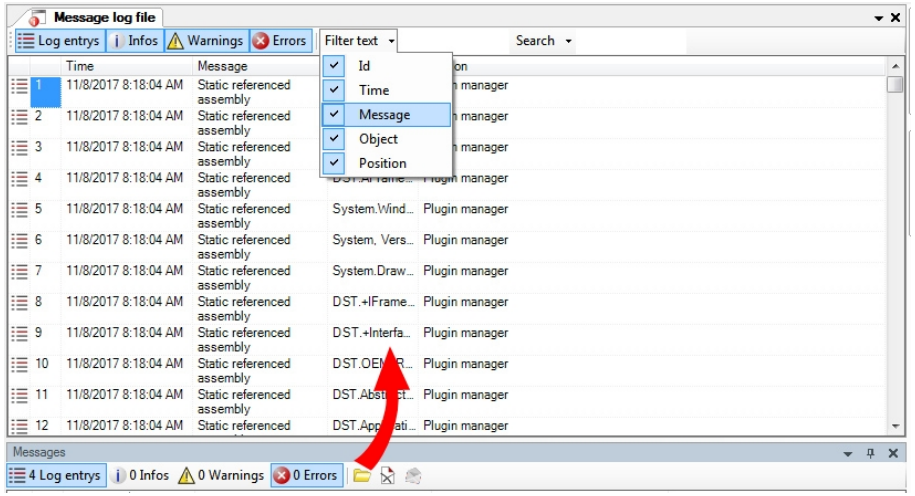
To the left of the four message types there are three small icons for the management of the message logger. Use the folder icon to open the message logger.



All messages are always entered in the message logger. The second icon is for deleting the entries in the message window.

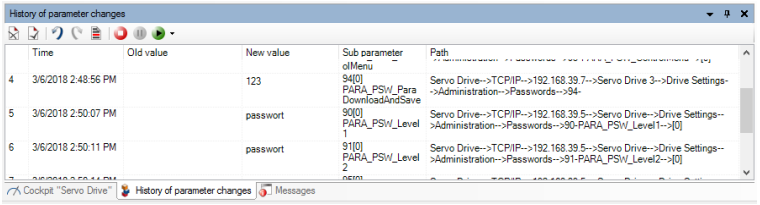
The e-mail icon is for sending the message logger (Log file from xx.xx.201x...) to Helpline for troubleshooting or technical assistance.

When the message logger is opened, it appears in the main workspace of the Moog DRIVEADMINISTRATOR 5 using a similar view to the message window, except that it contains two additional fields, “Filter text” and “Search” to facilitate finding special entries.



5.14 History of parameter changes in the device

All parameter changes are logged in the “History of parameter changes in the device” window. The parameter history can be opened from the main menu under **View > History of parameter changes in the device**.



The time of day, the old and new values of a parameter change, the subparameter name and the path are shown.

Toolbar of the parameter history

Symbol	Description
	Clear entire history of parameter changes
	Clear all undone changes from the list
	Undo selected parameter changes
	Redo selected parameter changes
	Edit changed parameters: This function is used to once again find a parameter change whose location is no longer known. Once the line is selected, open the workspace with the desired subject area using the “Edit” button. If the parameter occurs in several subject areas, the “Select topic” window opens.
	Start/stop the macro recorder: Activating the red "Record" button records parameter changes.
	Pause the macro recorder. Activating the “Pause” button pauses the recording and it can be resumed by actuating it once again.
	Play, opening a recording: Use the “Play” button to call up files. Clicking on the “Open” button transfers the saved parameter changes to the servo drive. (The parameter changes made are first effective in the project; once the project is online, the changes are also transferred to the connected device. If the project is offline, the parameter changes are only transferred once the project goes online again.)

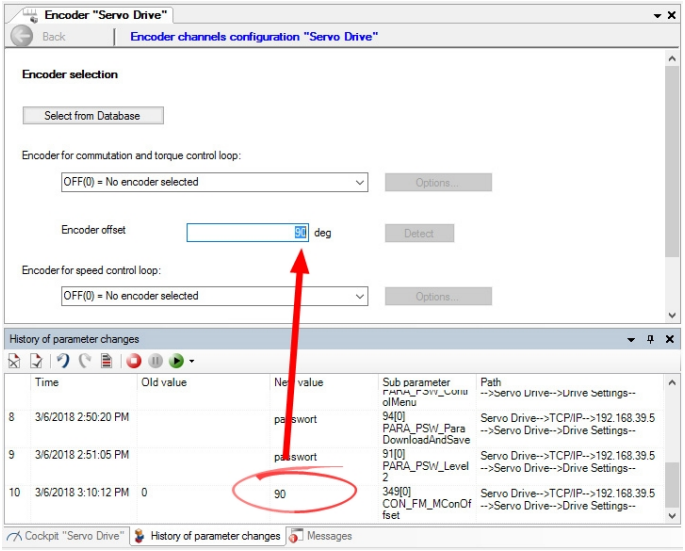
Table 5.4: Toolbar of the history of parameter changes in the device

Further functions and information on the macro recorder can be found in Section "Macro recorder" on page 39

Edit changed parameters:

Double-clicking on the line of the parameter change selects it and it is marked in blue. Once the line is selected, open the subject area in which the parameter is located using the “Edit” button .

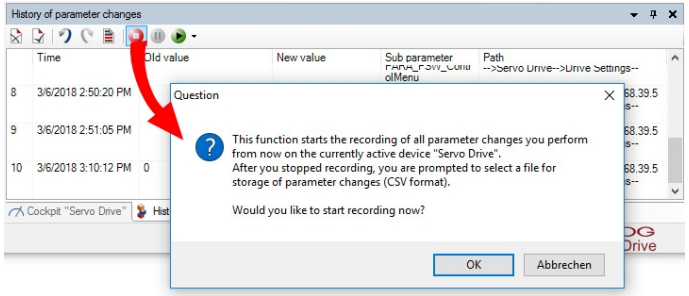
If the parameter exists in several subject areas, then an additional window opens first in which the desired subject area can be selected. This window shows all of the subject areas which contain the parameter.



5.15 Macro recorder

The macro recorder is for the specific recording and logging of parameter changes. It can be used to create batch files which contain defined parameter settings. For example, scope settings can be saved and transferred to another device. Before parameter configuration can be started, the macro recorder must be started and it then records all of the parameter changes. When the recorder is stopped, the settings are saved in a batch file. This means that the parameters continue to be available for further editing.

Start/stop the macro recorder: Activating the red button (Record button) records all parameter changes. The following confirmation window appears.



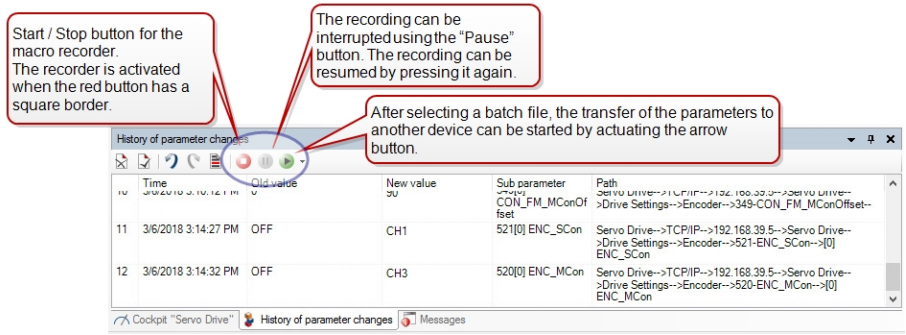
Recorder switched on (the blue square means that the recorder is activated)

Stop the macro recorder. The Stop button stops the recording. This is followed by a prompt to save the data in a batch file.

Activating the “Pause” button pauses the recording and it can be resumed by actuating it once again.

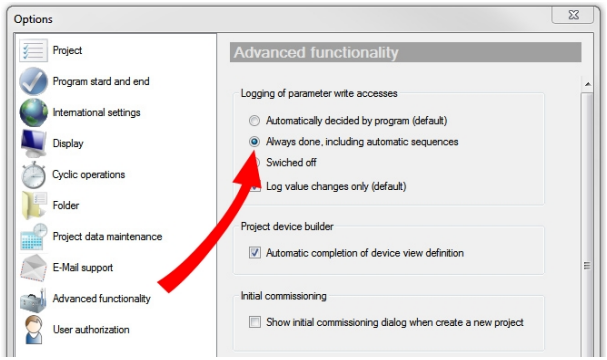
Play: Actuating the arrow button plays back a previously recorded parameter change. When opening a recording (parameter, batch file.csv) with the “Play” button, csv files are called up. When doing so, a parameter change that has been made can be passed on to another device.

Clicking on the “**Open**” button transfers the saved parameter changes to the servo drive.



Settings for the transfer of a recording

In order to transfer a batch file with the parameter settings, the setting “Always, including automatic sequences” must be enabled for the “Logging of parameter write accesses” under **Extras > Options > Advanced functions**.



5.16 Object search

The object search function of the Moog DRIVEADMINISTRATOR 5 offers a convenient and simple search function which can be configured as desired. The search can be adapted to suit the requirements and preferences of the user.

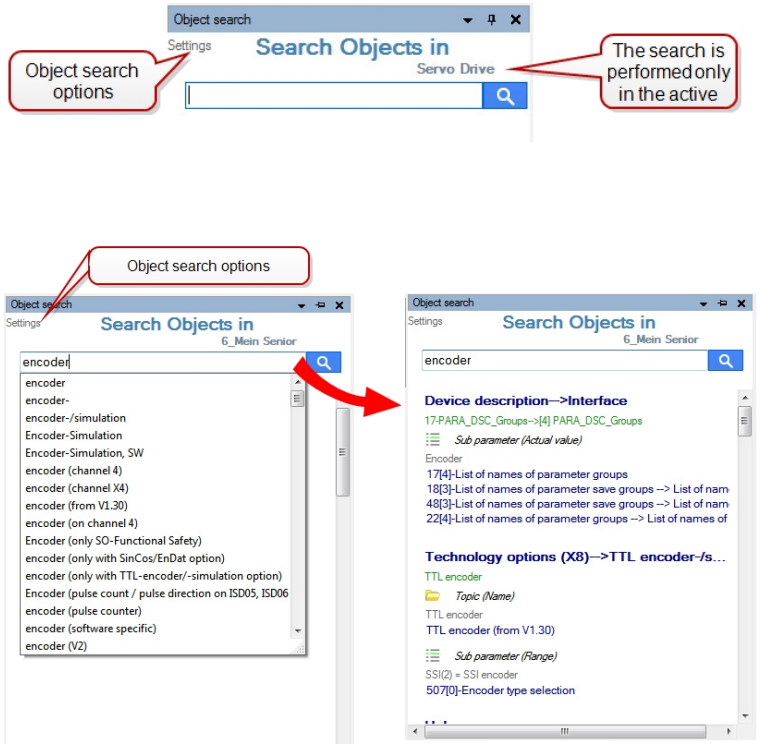
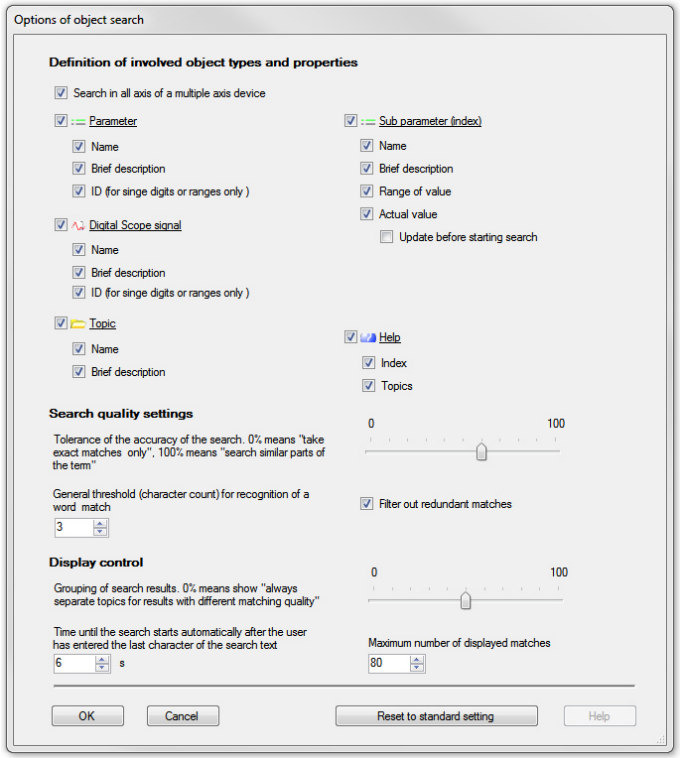


Fig. 5.1: Object search and search results found

The object search finds all parameters, help topics, help index entries and anything that can be associated with the search term. The quality and the areas searched can be modified using comprehensive setting options.

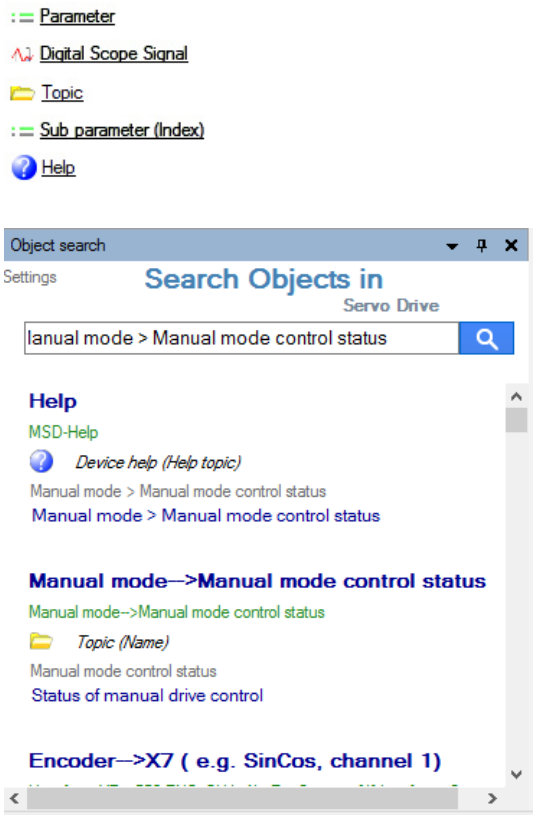
The “Settings” item offers an extensive selection menu for customizing the search functions.



This convenient settings dialog box allows precise definition of the object search. All of the option settings and search criteria are self explanatory.

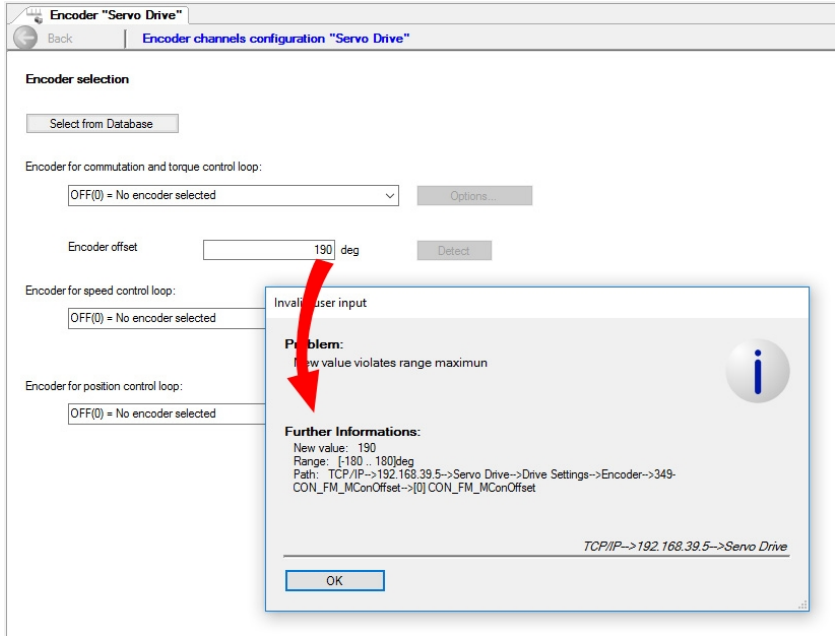
Object search results

The hit list of searched for objects shows the results with the respective icons from the option menu.



5.17 Invalid user input

After an invalid user or parameter input, a message window is displayed which directly indicates the incorrect input and shows the value range. After the window is closed, the input focus is again directed towards the object.

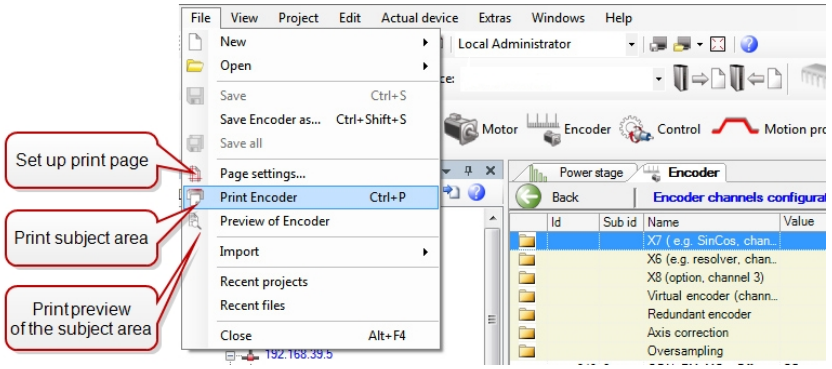


5.18 Blinking code

The device display behaves differently depending on the device that is connected. Consequently all the information on the status messages of the LED display must be taken from the respective Device Help.

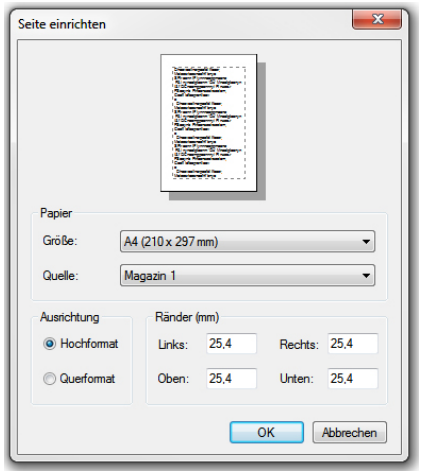
5.19 Printing documents

Moog DRIVEADMINISTRATOR 5 has a special print function with a variable print menu. Only the document which is the current focus of the workspace is printed. A document can be the list view of a subject area, an oscilloscope recording, a complete set of device settings in a list view or a data set comparison.



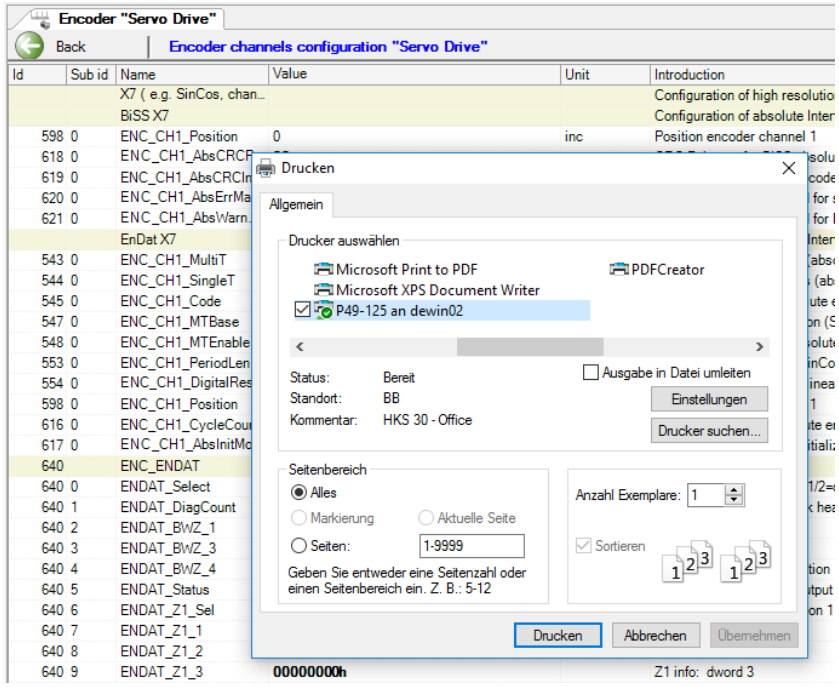
Page settings... / printer settings

The "Page settings..." menu item can be used to set up the print page to suit one's own requirements. The settings always refer to the Windows default printer that has been specified.



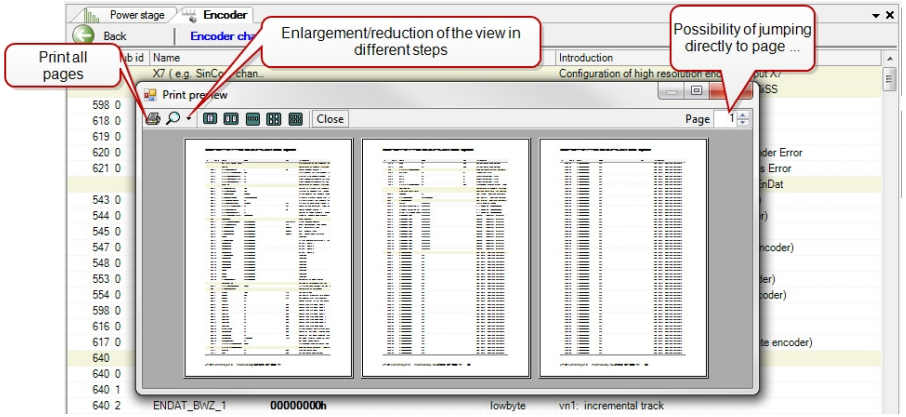
Print subject area (here, "Print encoder")

When printing, the graphical view is never printed, but rather only the list view of the subject area in the current workspace. When doing so, the default Windows printer window appears in which the printer settings can also be modified.



Print preview (of the subject area)

The print preview offers the opportunity of viewing individual or all pages before printing. The settings do not refer to the printing, but only to the view.



6 Projects

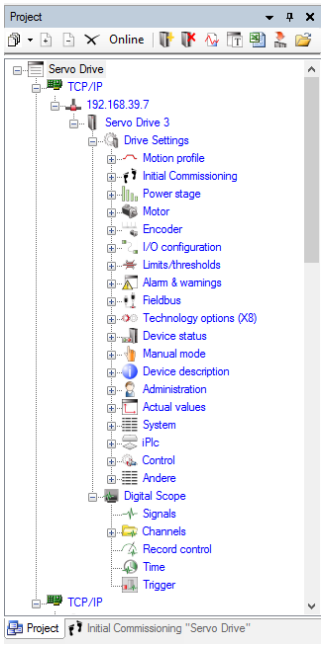
6.1 Project tree / Project window

The structure of a project is defined in the project tree. All devices or nodes are contained there, including all information files.

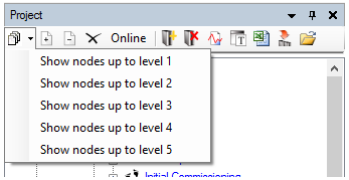
It contains the following nodes:

- Project name
- Network connection: USB or TCP/IP (depending on the device type)
- IP address
- Device name
- Device setting
- Digital oscilloscope

The project window with the project tree

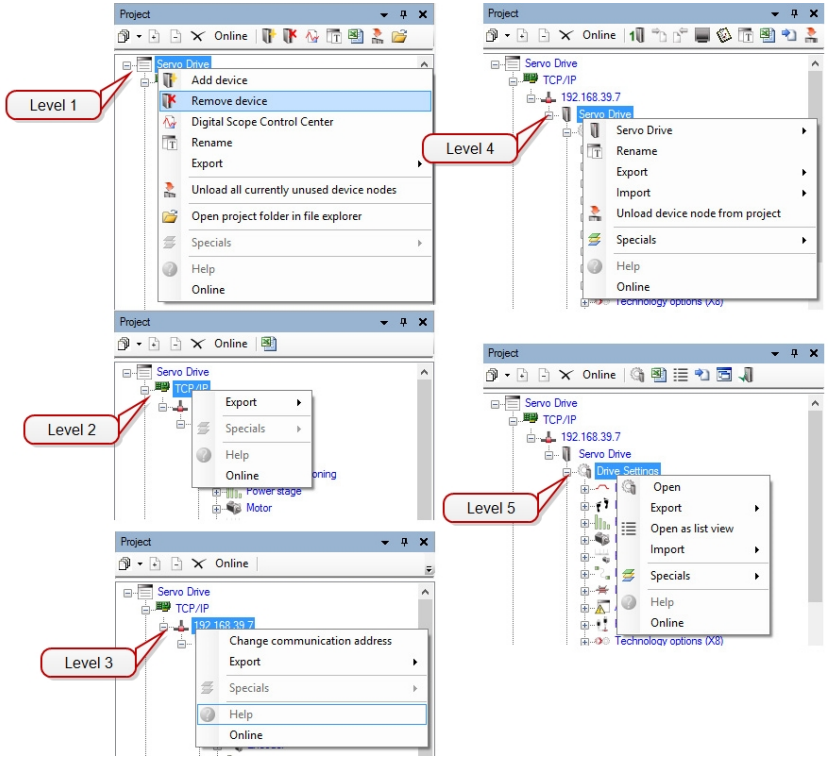


The menu bar of the project tree allows a selection which defines to what level the existing nodes should be displayed.



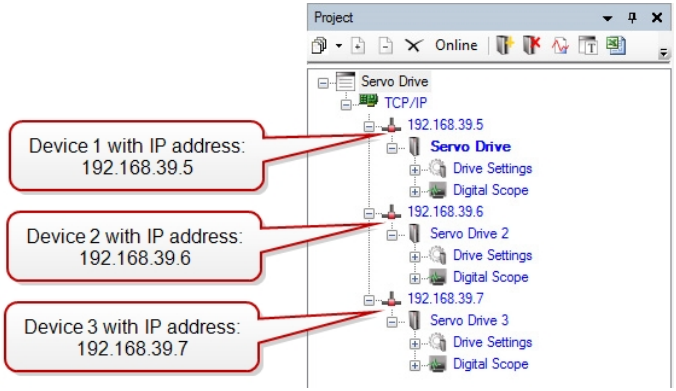
The symbols + and - beside this allow a setting to be made as to whether all objects in the project tree should be displayed as open or closed.

Different symbols are displayed in the upper menu bar of the project window, depending on the nodes and the levels. The right mouse button function selection corresponds exactly to this upper menu bar.

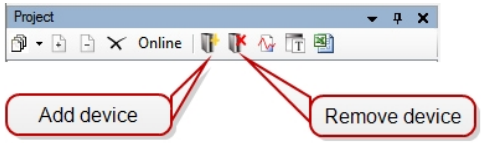


Project tree with three nodes, several devices in the network cluster

In the following project tree, three devices are connected via connection nodes in a network cluster under the IP addresses 192.168.39.5 to 192.168.39.7 in a single project.



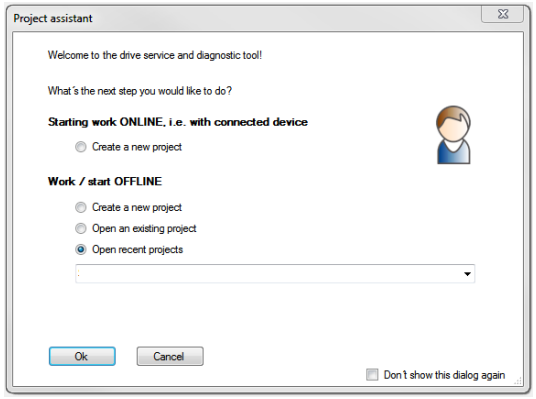
The menu items shown below can be used to add additional devices or to remove existing devices. When doing so, a new window opens in each case to allow selection of new devices or of a device which is to be removed.



6.2 Creating a new project

6.2.1 Create a new project when the program starts

When the program starts, the Project wizard opens by default.



Three points are then available: one to create a new project, and two options for opening an existing project.

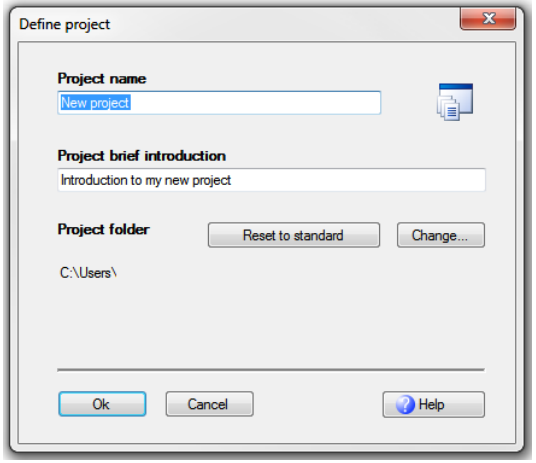
ONLINE immediately, i.e. work with the connected device

- **Create a new project:** In this case, all settings and data are automatically read from the connected device after the connection has been established and are used to set up a new project.

Work / start OFFLINE

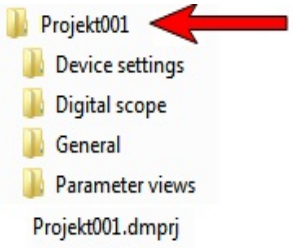
- **Create a new project:** In this case, the desired device can be selected offline via a selection of different device IDs (see below).

When creating a new project (online and offline), the “Define project” window opens.



Project name:

The new project must be given a name and this name is also used as the directory name for the project folder, meaning that only the alphanumeric characters typical for Windows and without *, ?, /, ", etc. must be used. All of the data which belongs to the project are saved in various different subdirectories.



Brief project description

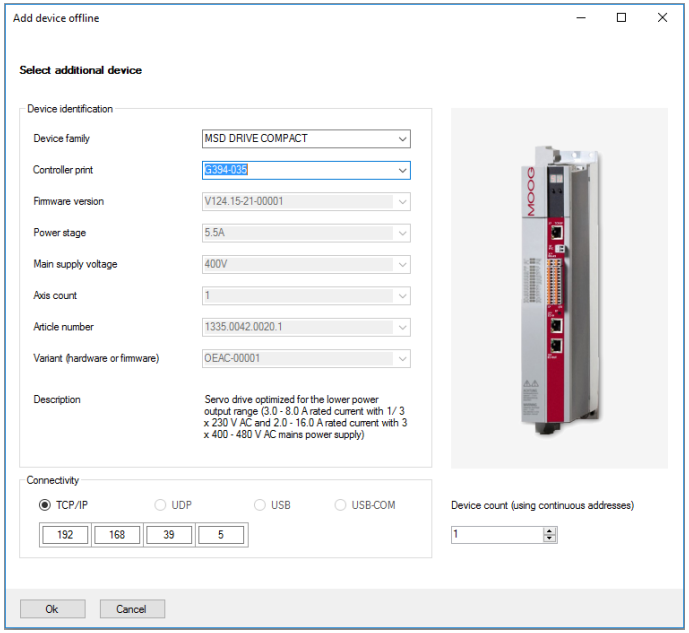
A brief description of the project can be created as an aid to help find the project more quickly.

Project folder:

The project folder is stored on a default path (C:\Users\Username\Documents\...\Projects), but it can be changed or reset once again at any time.

New project offline

With a new OFFLINE project, the “Add device offline” window opens.



Here, the desired device must be selected via the different types of device identification (device family, control hardware, power stage, axis, etc.).

There are also different types of communication connections available (TCP/IP, UDP, USB and USB COM), depending on the device family. The system suggests an IP address for connecting this device. The default address is: 192.168.39.5

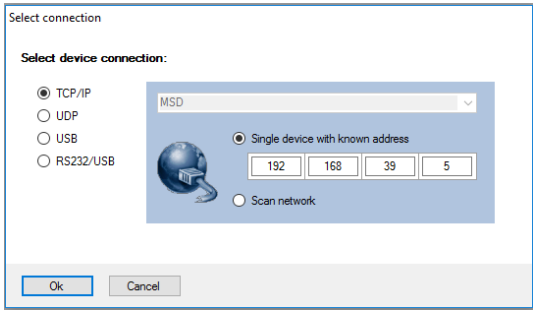
Finally, the quantity of the same devices (with consecutive addressing) can be set as well.

Afterwards, the project tree for this device is created and the desktop of the Moog DRIVEADMINISTRATOR 5 is loaded.

New project online

With a new ONLINE project, the “Select connection” window opens.

Here, as well, there are different types of communication connections available (TCP/IP, UDP, USB and USB COM), depending on the device family. The system suggests an IP address for connecting this device. The default address is: 192.168.39.5



All internal device data and settings are then displayed in the project tree.

6.2.2 Creating a new project from the desktop

There are numerous options for creating a new project from the

Moog DRIVEADMINISTRATOR 5 desktop:

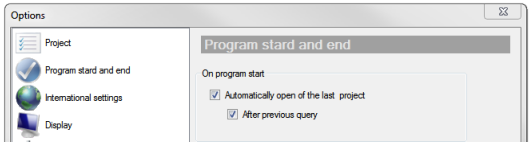
- Starting the Project wizard via the icon in the upper standard bar
- From the main menu: File > New > Project
- From the main menu: Project > Project wizard
- From the main menu: Project > New

- Via the “New” symbol in the upper standard bar > Project
- From the main menu: Extras > Create device offline: Create a device offline using an existing description file (import of a ZIP archive or individual files)

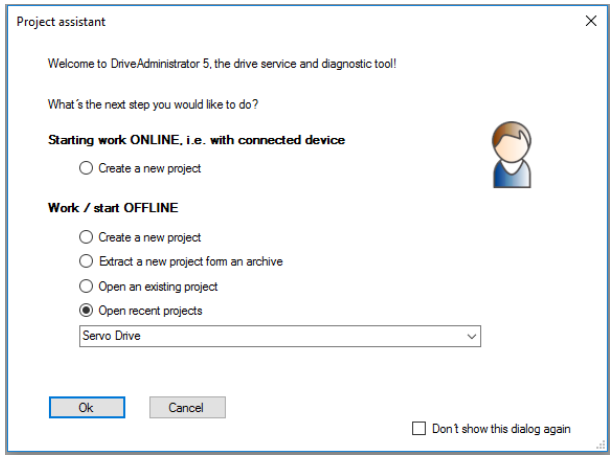
6.3 Opening a project

An existing project can be opened in many ways:

- From the main menu: File > Open > Project
- From the main menu: Project > Open
- From the main menu: File > Recent projects
- From the main menu: File > Recent Files (selection of project files with the extension *.dmprj)
- Using drag & drop: Use the mouse to drag project files with the extension *.dmprj to the first or second menu line of the Moog DRIVEADMINISTRATOR 5 user interface.
- Double-click on a project file in Windows Explorer (desktop). The program starts and opens the project automatically.
- Via the “Open file” symbol in the upper standard bar > Open project
- From the main menu: Extras > Options > Start/end program; the option “Action on program start" can be used to specify that the last project should be opened automatically, with or without a prior query.

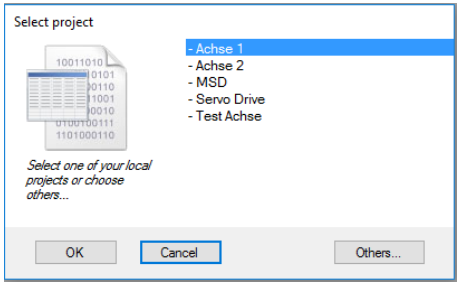


- And, of course, from the Project wizard



Here, an existing project can be opened as can one of the recently edited projects.

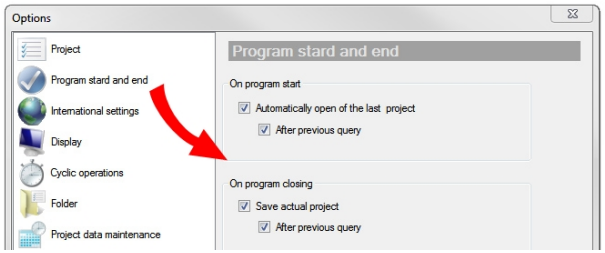
When opening a project, one of the most recently edited projects can be opened in the “Select project” window or the “Others” button can be used to jump to a Windows file dialog for the selection of another project file.



6.4 Saving a project

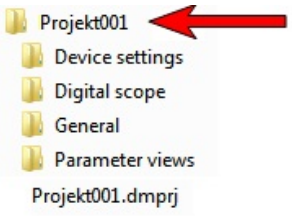
An existing project can be saved in many ways:

- From the main menu: Project > Save project “ProjectName”: Saves the current version of the open project.
- From the main menu: Project > Save project “ProjectName” as ...: Saves the current version of the open project, but at a different storage location or as a copy of the project under a new name.
- From the main menu: Project > Close project “ProjectName”: A query follows as to whether the project should be saved.
- When the program is closed there is also a query as to whether the current project should be saved. General settings for this can be found in the main menu > Extras > Options > Program start and end under “On program closing."

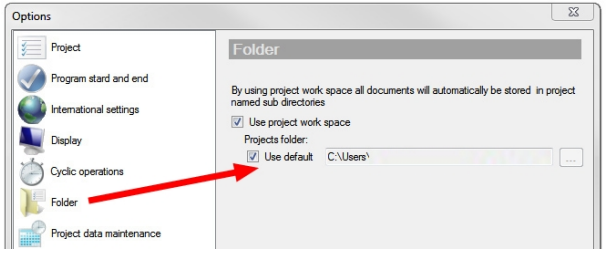


6.5 Deleting a project

All projects are saved in project folders which have the same name as the project itself. All of the data which belongs to the project are saved in various different subdirectories. To delete the project, the entire folder must be deleted in Windows Explorer, including the project file *.dmprj.



This folder can be found in the main menu under the Extras menu item in the Options window.

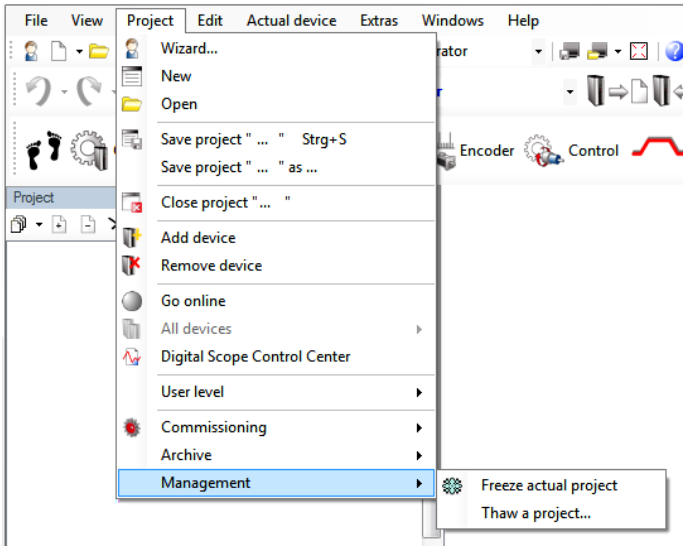


6.6 Freeze and reactivate project

For archiving projects, it is possible to save a project in the "FrozenProjects" folder using the command “Freeze current project.”

Start from the main menu under the menu item Project > Management > Freeze current project

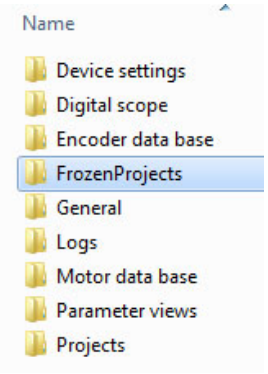
The file “ProjectName".dmprj_archive is then archived here and thus the project is closed. The archive file still remains available after the project and the project folder is deleted.



The call for **reactivating** a project from the "FrozenProjects" folder can be made using the command “Reactivate project."

Storage location for archived projects (Frozen Projects) in the folder Moog DRIVEADMINISTRATOR 5:

The frozen projects are saved under "FrozenProjects" and are not in the project folder.



NOTE

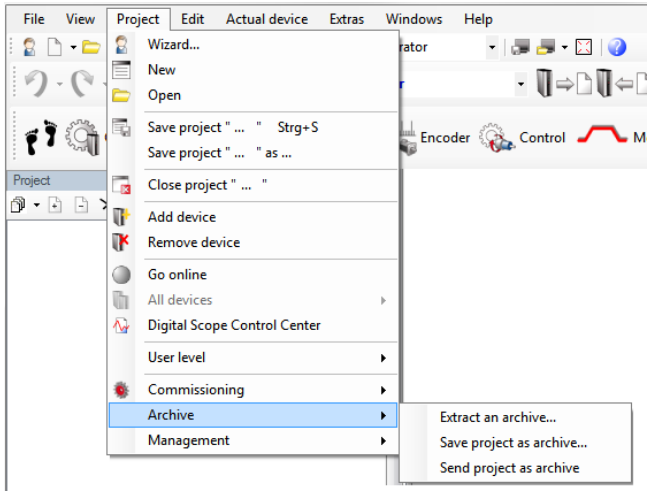
- Freezing a project not only creates an archive, it also removes the project from the list of active projects, i.e. it deletes the entire project directory under “My files\...Projects.” On the next “Open project,” this project will then no longer appear in the list of selectable projects. If the project is then reactivated, the project directory is created once again.

6.7 Project archive

One purpose of a project archive is to save all the information and settings which are part of a project in a single file so that it can be sent via email, for example, for service purposes. This also provides a simple means of project management. For versioning purposes, different project states can be archived and reactivated as needed.

Accordingly, a project archive contains all project data with all device settings, the project tree, scope recordings, commissioning files, logs, protocols, error files, etc. of the project folder grouped together in a compact and compressed file.
The file extension is: *.dmprj_archive

Extracting, saving or sending a project archive:



Extracting an archive (loading)

The selected project archive is loaded as a project. If there is already a project with this name, the imported project is renamed so that no name conflicts occur.

Save current project as archive ...

A project archive file is created (zipped) and is saved under the selected path in compressed form as “<ProjectName>.dmprj_archive”. If there is already a project with this name, the created project is renamed so that here as well no name conflicts occur.

Send current project as archive

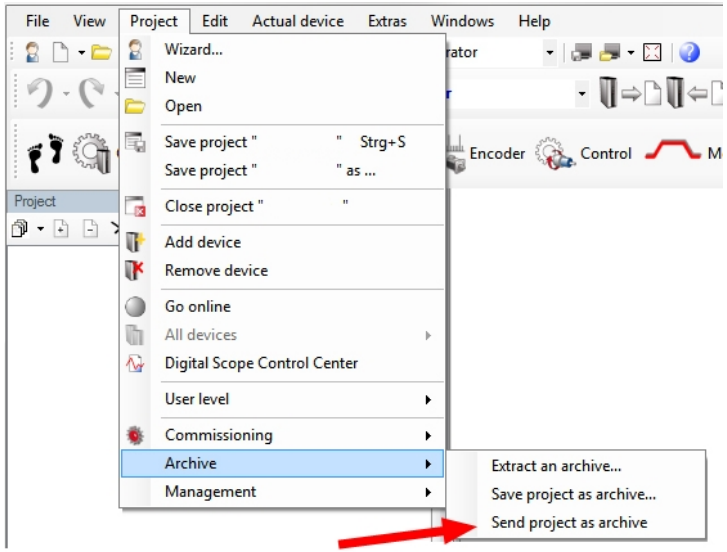
An existing project folder is put into one project archive file named “<ProjectName>.dmprj_archive" (zipped) and is added to an email as an attachment. This allows a data exchange to be carried out easily. See Section "E-mail function" on page 59

6.8 Send project

One purpose of a project archive is to save all the information and settings which are part of a project in a single file so that it can be sent via email, for example, for service purposes.

Accordingly, a project archive contains all project data with all device settings, the project tree, scope recordings, commissioning files, logs, protocols, error files, etc. of the project folder grouped together in a compact and compressed file.
The file extension is: *.dmprj_archive

Send current project as archive



An existing project folder is put into one project archive file “<ProjectName>.dmprj_archive" and is added to an email as an attachment. This allows a data exchange to be carried out easily.

If, for example, Microsoft Outlook is installed as the email program, an email form with attachments can be created with no extra steps performed by the user.

This email contains the following text lines, among other things:

**** Project ****
Name: >ProjectName<
Introduction: >BriefDescription<
DRIVEADMINISTRATOR 5 message from DAY, xx.xx.2017 TIME
User: >Username<
Machine: >ComputerName<
Operating system: Microsoft Windows xxx
DRIVEADMINISTRATOR 5 Version: 5.x.x.x

List of currently installed plug-ins:
Kernel: Version, Release
ClineKernel: Version, Release
Magnetic-Bearing: Version, Release
...

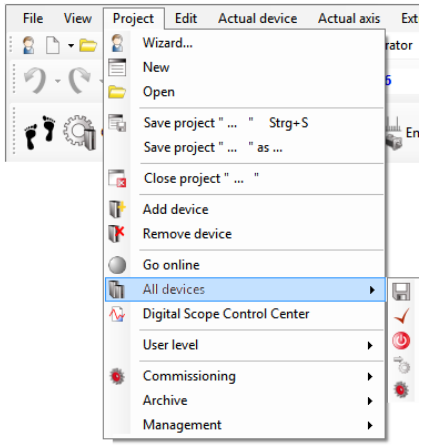
The recipient of the email can install a project archive directly by double-clicking the attachment or can open a zipped message logger.

For additional information on the email function, see Section "E-mail function" on page 59

6.9 Functions for all devices in the project

In a project, there are functions which can also be carried out simultaneously for all devices. The functions for which this applies can be found under **Project > All devices** and are shown below:

- Save setting persistently inside device
- Quit error
- Restart...
- Reset to factory settings
- Load device commissioning file...



The advantage of these functions under “All devices” is that each item can be carried out the same for all devices in the project. For example, when “Load device commissioning file...” is selected, the same commissioning file is sent to all devices in the project at the same time, which provides not only convenience, but also significant time savings, provided there is a good communication connection. All of the submenus are also available for individual devices.

NOTE

- The “All devices” menu item and these functions in general are only enabled ONLINE. In OFFLINE mode, this menu item is disabled.

7 Manual mode window

The manual mode window allows a drive to be controlled independently of a higher-order controller. The drive can be operated in every control mode using the individual dialog boxes of the window.

After the manual mode window is opened, a view corresponding to the control mode opens. To execute a movement of the axis, the hardware enable must first be activated and the safety notice must be confirmed.

The following control modes are available:

- Position control mode "PCON"
- Speed control mode "SCON"
- Torque control mode “TCON"
- V/f control mode "VfCON"

The “Manual mode” window is then active so that the control mode can be selected and the parameters configured for the manual mode. Depending on the control mode you selected, various different tabs will appear:

- A tab with the parameters that are specific to the respective control mode but that only apply when the manual mode is used (e.g. acceleration, deceleration, setpoint, speed, etc.)
- Homing (see section “Homing / homing mode” in the device help)
- Jog mode, which can be used to move the motor step-by-step in a positive or negative direction with two different speeds.
- Reversing mode, in which the motor can be moved back and forth with adjustable accelerations and speeds.

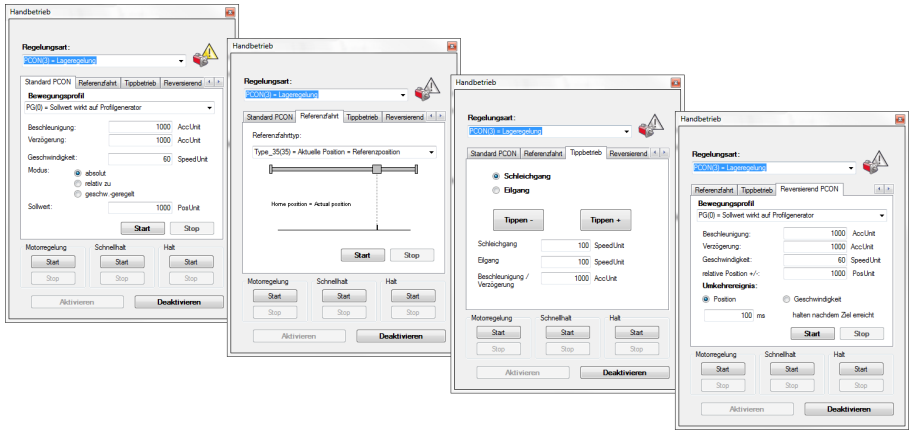


Fig. 7.1: Examples of an active manual mode window

After the manual mode window is closed, the original device settings are restored automatically.

NOTE

- The description of the individual control modes with their specific parameters for the manual mode, such as acceleration, deceleration, setpoint, speed, but also the different homing methods, etc., can be found in the corresponding device help.

8 E-mail function

The email function allows an easy means of exchanging data.

- Entire projects can be sent via email from the main menu under **Project > Project archive > Send project as archive** (Also see the section “Sending projects” on this topic) The recipient of the mail can install a project archive directly by double-clicking the attachment or can open a zipped message logger.
- The Moog DRIVEADMINISTRATOR 5 message window also allows log entries, information, warnings and error messages to be sent via the email function

  .
- Error messages can also be sent directly from the error window.

If Microsoft Outlook is installed as the email program, an email with attachments can be created with no extra steps performed by the user.

For users who do not have MS Outlook, prior configuration including specification of the connection data allows emails to be sent directly by Moog DRIVEADMINISTRATOR 5.

Configuration of the Email support

The respective fields under **Extras > Options > Email support** in the main menu must be activated and filled in.

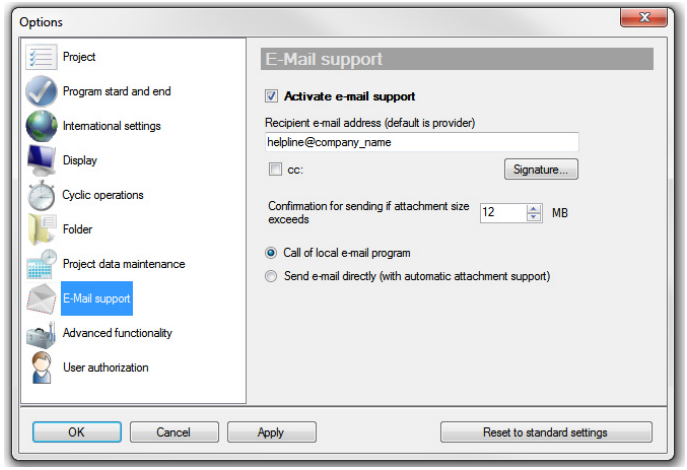


Fig. 8.1: Activated email support for MS Outlook

Here, a signature and an additional address for the activated “cc:” function can be configured. There is also a sample text available for the signature.
Because some Internet providers only permit emails up to a certain size or, for example, in-house company email limitations could apply, there is an option here which generates a warning message for emails which are of greater size:
“Obtain confirmation for sending if attachment size exceeds" the preset "12 MB".
The size for the messaging can be changed here. If the content of the email to be generated then exceeds the limit entered and if oversize is also confirmed by the user, then “less important” parts are automatically omitted as the email is generated.

The email is only prepared by Moog DRIVEADMINISTRATOR 5, including attachments. Users can expand on the preset text themselves and must then send the message themselves; this does not take place automatically.

If a different email program is used, like Mozilla Thunderbird, Opera Mail, Google Mail, etc., then the selection must be changed to “Send email directly". The name or the IP address of your SMTP server will be needed for this as well as your email address. The exact type of access for your SMTP server is important here, whether via Intranet or Internet (access data is required). Please contact your in-house company IT support with questions concerning setup.

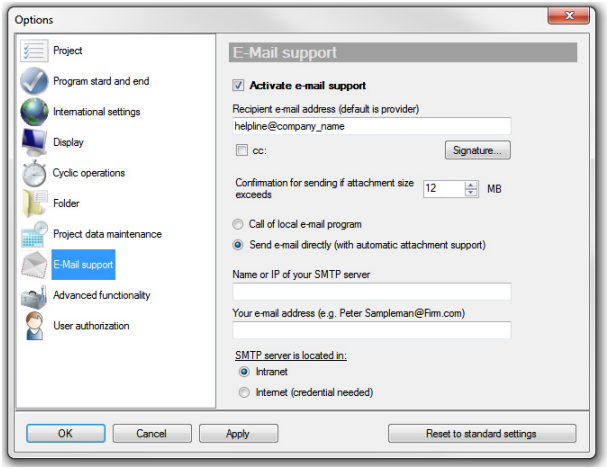


Fig. 8.2: Direct email sending without MS Outlook using an SMTP server

Sending exception messages directly from the error window

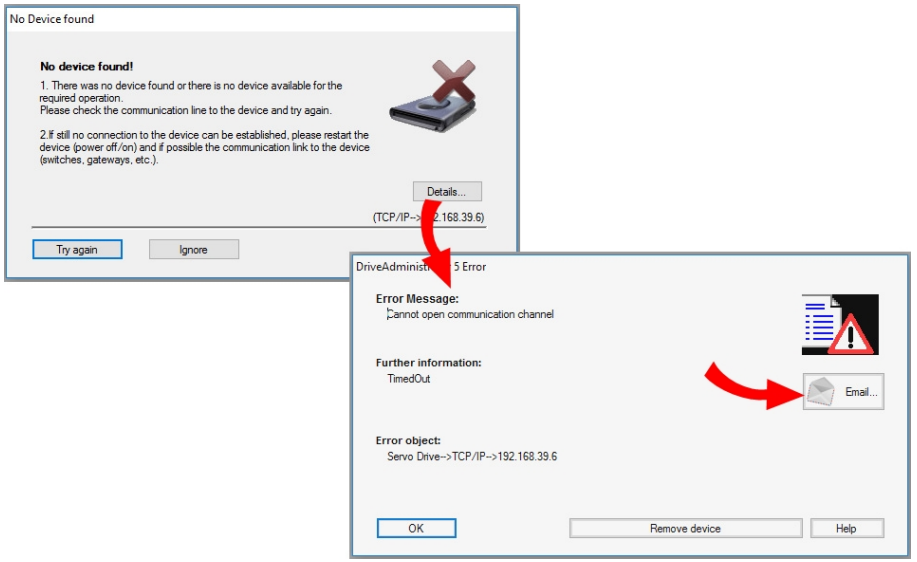


Fig. 8.3: Sending an error message via email directly from an error message window

Once an error is displayed in an error window as an “exception message," there is also the option of automatically generating an email with the error description, the project and the message logger.

Sending an email directly from the project window

As shown in the following figure, there is still another possibility for generating an email automatically. The email button in the icon list of the project window is usually hidden. When these hidden icons are displayed, the email function also appears.

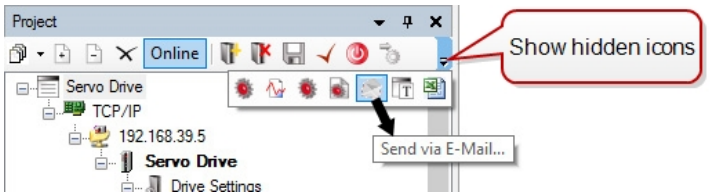


Fig. 8.4: Email sending directly from the project window

Sending an email from the help information window

There is also an option for generating an email in the main menu under “Help > Information” under the view of all installed plug-ins (under Details). This contains only system information and the list of the currently installed plug-ins.

9 Drive status

9.1 Device status window (Device status)

The “Device status” dialog box provides an overview of the current state of the system. This should generally always be open so that any possible faults can be recognized visually at once. In the event of a fault, the colour of the button changes from green to red. A maximum of 20 error messages can be logged via the "Error history" button. Once the memory is full, the oldest error is overwritten.

Depending on the device that is connected, you are shown the corresponding device status window for the drive containing different status information and the system state.

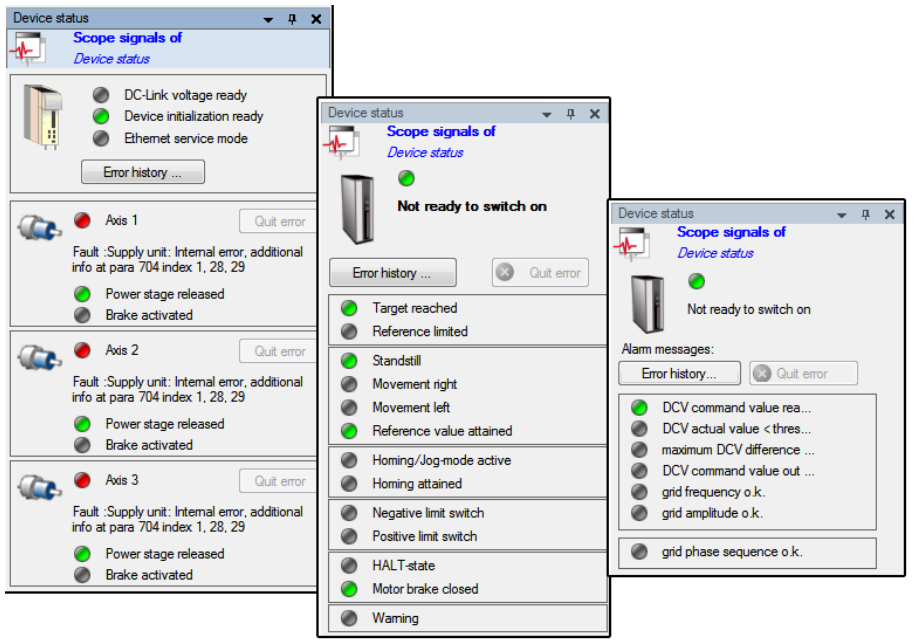
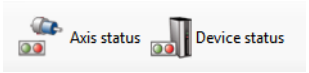


Fig. 9.1: Example images for different devices

Status messages are divided into **axis status** messages and **device status** messages and can be opened via the corresponding buttons directly on the quick start bar.



- Further information on this can be found in the Device Help in the “Status” chapter.

9.2 Faults/Alarms/Warnings

Faults are displayed in the ‘Device status’ dialog box or by means of a red field. In the event of an error, the pop-up window “A device error has occurred” opens.

The “Error history” button is located in the upper section of the device status window. The last 20 errors can be viewed here. This opens the “Alarm History/Warning" window:

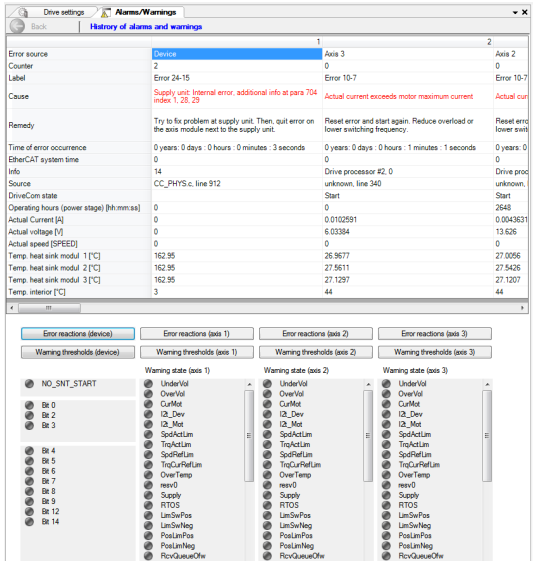


Fig. 9.2: “Alarm History/Warning” window

A detailed history of the last 20 errors can be displayed in the project window directly in the project tree under ►Axis adjustment ►Device ►Alarms / Warnings.

This screen includes:

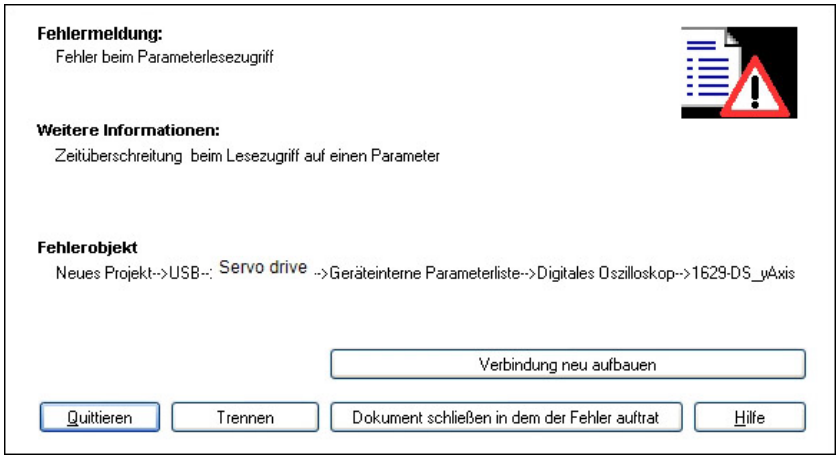
- Causes
- Troubleshooting tips
- Buttons for quick access to the defined error reactions and warning thresholds for device and axes
- Warning status display for every axis

- A list of the possible error codes can be found in the application manual of the respective device in the section “Diagnostics”.
- The complete error list is also contained in the Geräte Hilfe (under Alarms/Warnings ►Error list). A good deal of further information on warnings, error reactions, the error history and error simulation can be found here.

9.3 Error messages/Error display

An error which is due to the operating software and not a device appears in the “Error message” window.

“Error message” window



“Error message": Description of the error that has occurred

"Further information": Additional information or error descriptions

“Error object": Information on the error location

“Acknowledge": Resets an error message

“Disconnect": The connection to the connected device is terminated.

“Establish new connection": An interrupted connection is reestablished.

“Close document in which the error occurred": The operating software remains "online” once a defective document has been closed.

Procedure in the event of an error:

- **“Close program":** The program must be closed when a fatal error has occurred.
- **“Close current dialog box":** If the error occurs within a dialog box, the dialog box is closed. Work may be continued with the operating software.
- **“Close project":** If the error is so fatal that the project is no longer functional, then the project is closed.
- **“Close all windows":** If the error which has occurred affects too many windows, it makes sense to close all documents. It is still possible to continue working with KeStudio DriveManager, however. After the error has been remedied, the windows can be opened again, one after the other.
- **“Remove device from project":** In a project with several nodes, it can be useful to remove a fault device from the project so that work can be continued with the remaining devices.

10 Device settings

10.1 Save/Load/Transfer device settings

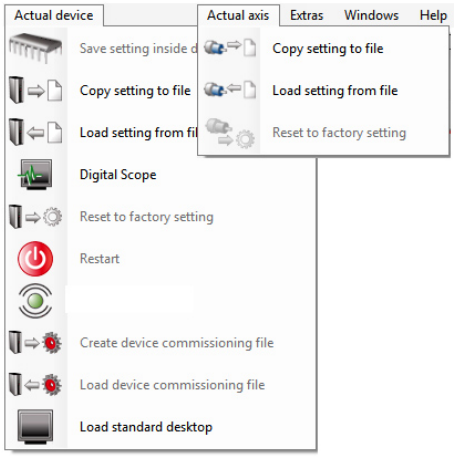
10.1.1 General

There are various different ways and different objectives which are decisive for saving or loading. Depending on the active device, parameter data sets, device settings, device commissioning files, settings for an axis or the motor data of an axis can be created, saved and transferred.

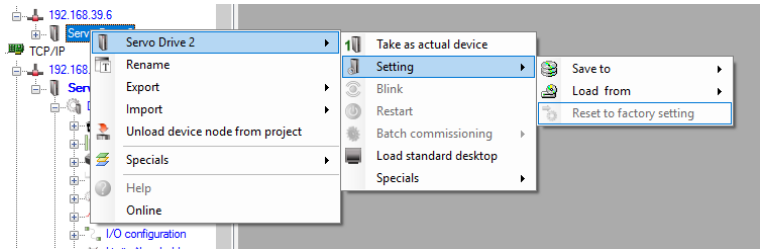
These functions can be called in a number of different ways:

1. Via the tool bar “Basic operations of the active device”

2. Via the main menu under “Active device / Active axis”



3. Or via the project tree under the device node.



The pictograms indicated in the table show which icon is required for which saving or loading function.

Key to pictograms

Symbol	Description
	Save current device setting to file: Actuating this button opens a window in which a selection must be made as to whether a parameter data set or a device commissioning file should be saved.
	Transfer device setting from file to device: The device setting is loaded from a file and transferred to a device.
	Load data from axis and save to file: Here, the settings of an axis or the motor data of an axis are saved.
	Copy data from file to the axis: The settings of an axis or the motor data of an axis are transferred from a file.
	Save settings persistently in device (RAM to ROM): The device settings are saved in the non-volatile memory (ROM) of the device.
	Create device commissioning file: Create commissioning file for the active device or for the entire project.
	Load device commissioning file:

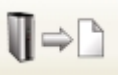
Table 10.1: Key to pictograms

There are different file extensions depending on the type of data:

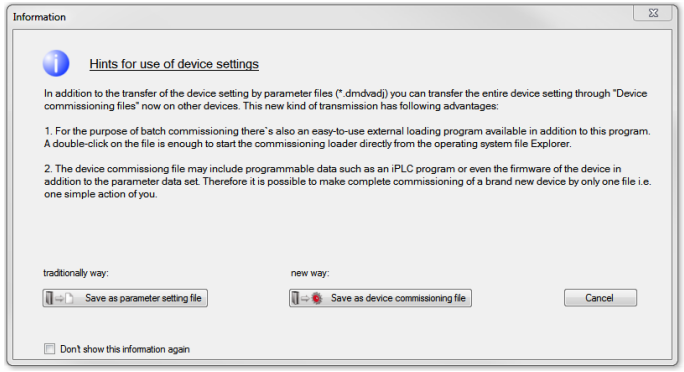
- Parameter data set and partial files for the device commissioning: *.dmdvadj
- Firmware package file: *.comfwarc
- Firmware files: *.hex
- Device commissioning files: *.comdvarc
- Project commissioning files: *.comprjarc
- Settings for one axis (*.dmaxdataset)
- Motor data for one axis (*.dmaxmotdat)
- PLC files (*.plc)

The respective storage location can be changed via the main menu under "Extras > Options > Documents".

10.1.2 Save current device settings in file

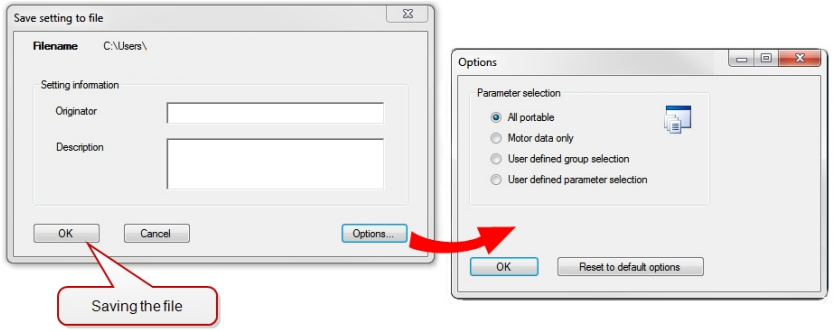


Actuating this button opens an introductory information window in which a selection must be made as to whether only a parameter data set or a device commissioning file should be saved.



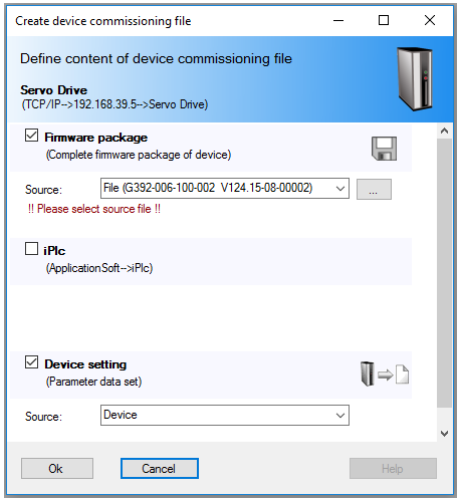
When Save as parameter data set is selected, a window opens for saving the device settings using the file type *.dmdvadj.

Afterwards, the creator and a description can be supplied in an additional window. The Options button opens yet another window for the exact selection of parameters (All those portable / Only motor data / Select storage group(s) / Select individual parameters).



Save as device commissioning file

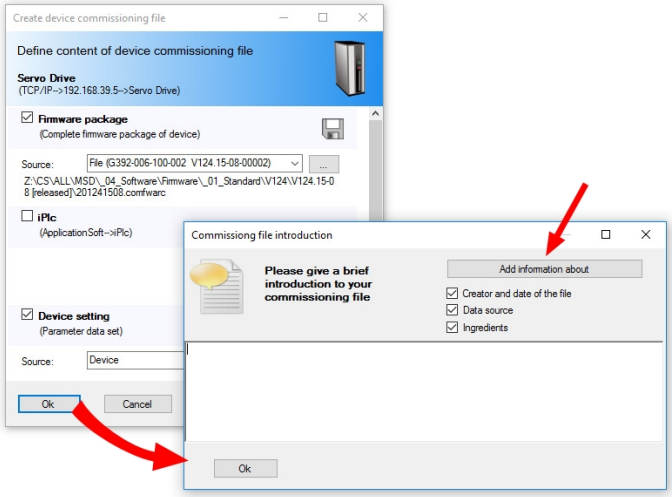
A window opens here independently of the connected device in which the exact contents of this file must first be defined. The contents are always dependent on the active device and consist of at least two sources which must be defined.



1. Selection of the source for the firmware package: *.comfwarc

2. Selection of the source for the device setting (parameter data set). However, there are three options here.

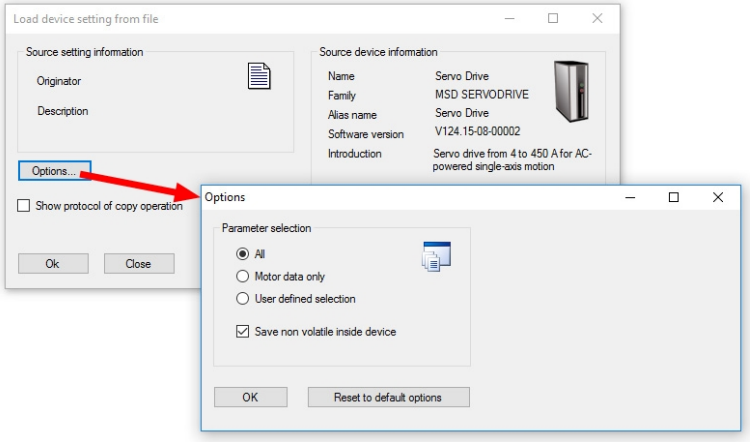
- Device
- File: Partial files for the device commissioning: *.dmdvadj
- Restoration from target device: Here the original data of the target device are written back after loading of the firmware package.



Here it is also possible to add different types of information and descriptions before the save operation. Afterwards, the window for saving the device commissioning file opens (*.comdvarc).

10.1.3 Transfer device setting from file to device

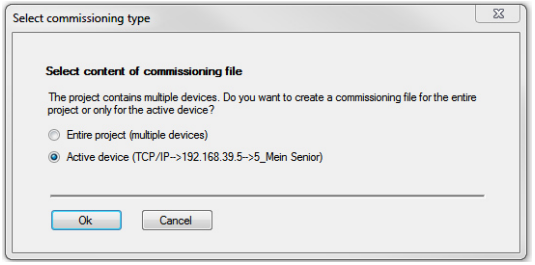
This is the reverse method; loading the device settings “FileName".dmdvadj and transferring to the device. Additional windows with information and options open for this purpose. A log of the copy operation can also be displayed.



10.1.4 Create device commissioning file

In the first step, the extent and the contents the device commissioning file should have must be selected.

- File for commissioning the entire project
- File for commissioning only the active device



Afterwards, a window opens in which the exact contents of this file must first be defined. The contents are always dependent on the active device and consist of at least two sources which must be defined.

This process has already been described in chapter "Save as device commissioning file" on page 67

10.1.5 Load device commissioning file

This pictogram is used for loading a device commissioning file.

This is the reverse method; loading the device commissioning file “FileName".comdvarc and transferring to the device.

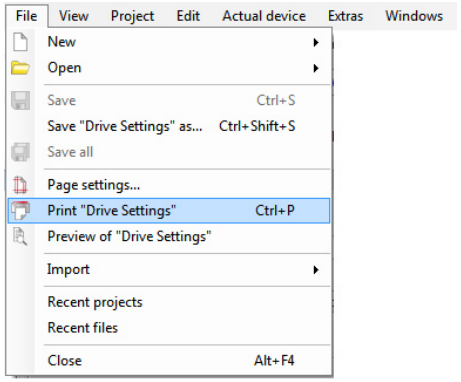
Further information about the entire topic can be found in the section: Serial commissioning Introduction

The macro recorder can also be used to create, save and transfer individual parameters. Further information about this can be found in the section: Macro recorder.

10.2 Printing the device setting

The device setting can be printed in part or as a complete parameter list in the list view.

Only the parameters of the dialog box which are focused in the workspace are printed when the print command in the main menu under **File > Print device setting** is used. Using the subject area “Overview” icon prints all device settings which can be accessed in the “Local administrator” user level.



The subject area to be printed or the overview of the device setting must be the present focus of the workspace.

Further information about printing can be found in Section "Printing documents" on page 43.

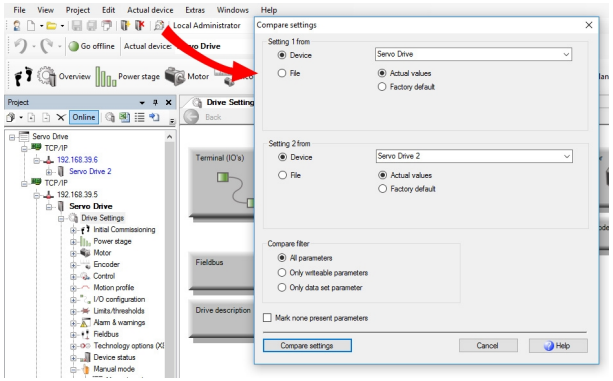
10.3 Compare data sets and settings

The current device settings can be compared with an previously existing data set, with a data set of a different device or with the factory settings.

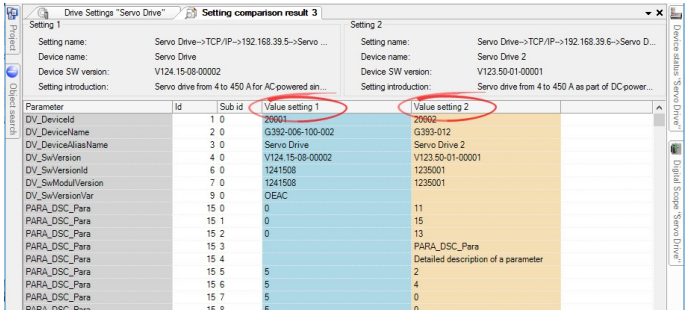
Compare settings

Click on the "Compare settings" icon in the standard bar or on this menu item in the main menu under **Extras > Compare settings**.

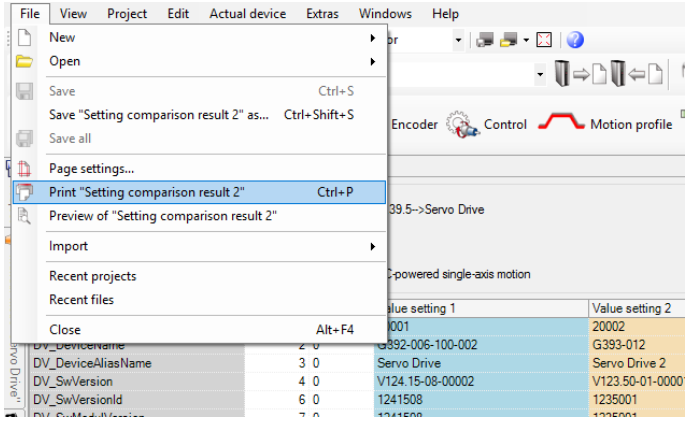
Choose the two data sets which are to be compared. In addition, the selection of the parameters can be restricted further and whether the parameters which are not present should be marked can be specified. Start the comparison by actuating the button.



The two data sets are contrasted in the dialog box displayed for the parameter comparison:



The view can be printed out using the print command in the main menu. There is also a print preview available. With a right-click on the dialog box of the displayed data sets, this can also be saved as a data set.



11 Digital oscilloscope/digital scope

11.1 Scope settings

11.1.1 Basic functions of the digital oscilloscope

Using the digital oscilloscope makes it possible to record time histories for control variables as well as individual bits of control and status words. There are 6 channels available for this purpose. This is a suitable tool for commissioning, analysing controller performance and for error analysis.

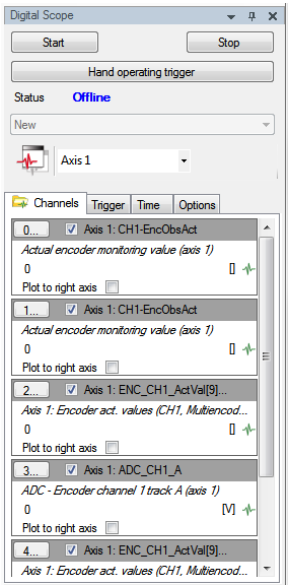
Functions and settings

- Recording with up to 6 channels.
- Trigger signal selection
- Pre-trigger selection
- Bit-trigger selection
- Time basis selection
- Editing recordings
- Creating serial recordings
- Save, load and archive

11.1.2 Operating the digital oscilloscope

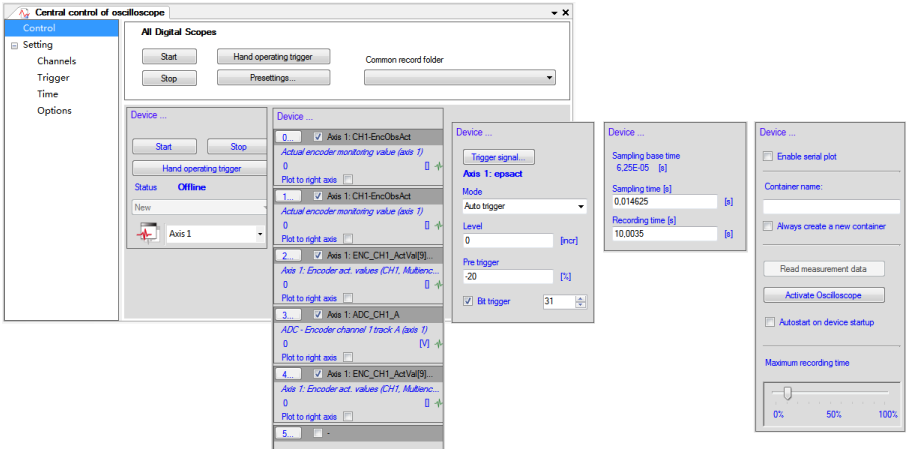
The oscilloscope in the window view:

Operating the digital oscilloscope is typically done via the "Digital Oscilloscope" window. All of the functions are available in one window with different tabs. It can be positioned as desired, hidden or undocked or also be anchored at the edge of the screen as a tab.



Functions available via the “Central Oscilloscope Control":

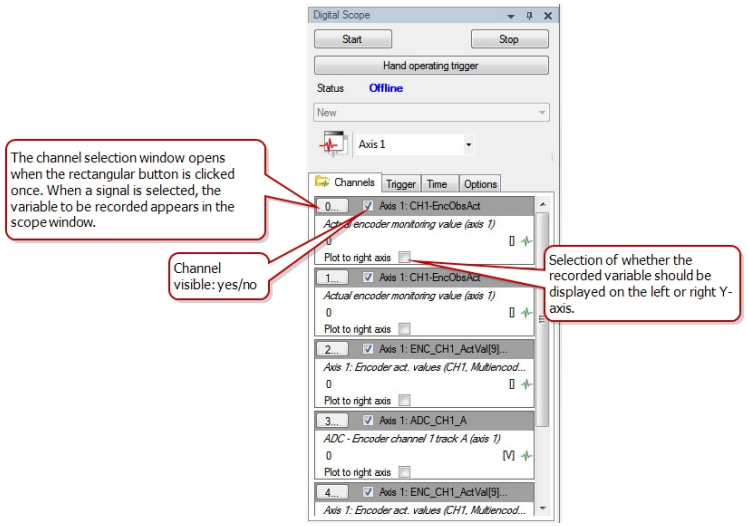
Another option is to use the “Central Oscilloscope Control”. This can be opened via the main menu under **Project > Central Oscilloscope Control** in the central active window. Here there are separate windows for all of the channel, trigger signal and time settings and these have the same parameters as in the oscilloscope window.



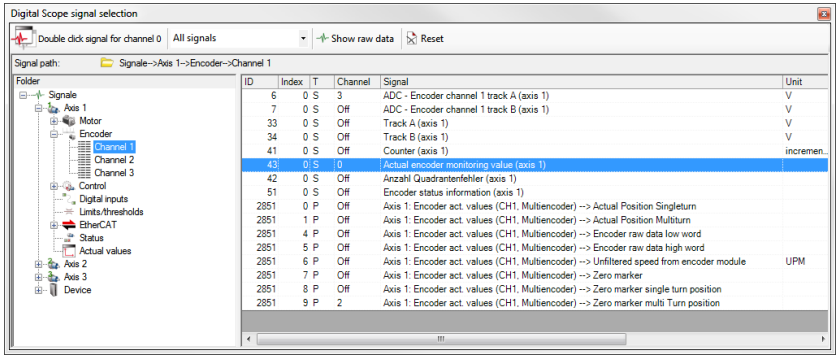
11.1.3 The channel selection

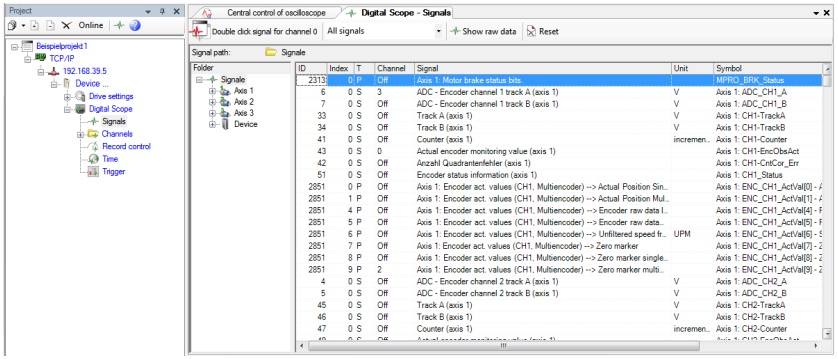
The digital oscilloscope window contains four tabs with different displays for channel, trigger, time and options. The first (left) tab contains the settings and functions for the “channels” of the oscilloscope. The buttons with the digits 0 to 5 indicate the available channels. A single click on the rectangle opens the editor with the available recording variables for this selected channel.

Channel selection and configuration

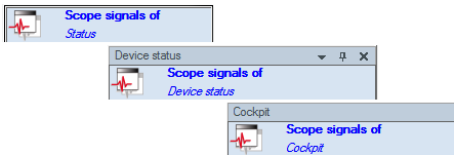


The channel selection window opens the window for the signal selection. However, this can also be opened directly from the project tree under > Digital oscilloscope > Signals.



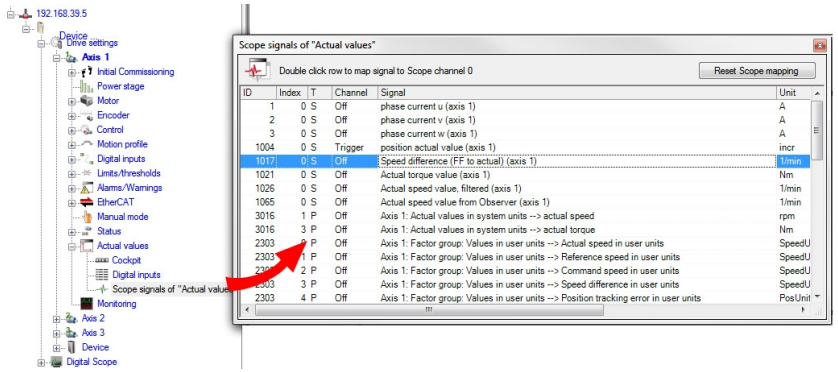


The signal window with the currently contained signals for the respective subject areas/topics can be opened everywhere the oscilloscope pictogram or the blue text “Oscilloscope signals of” appears.

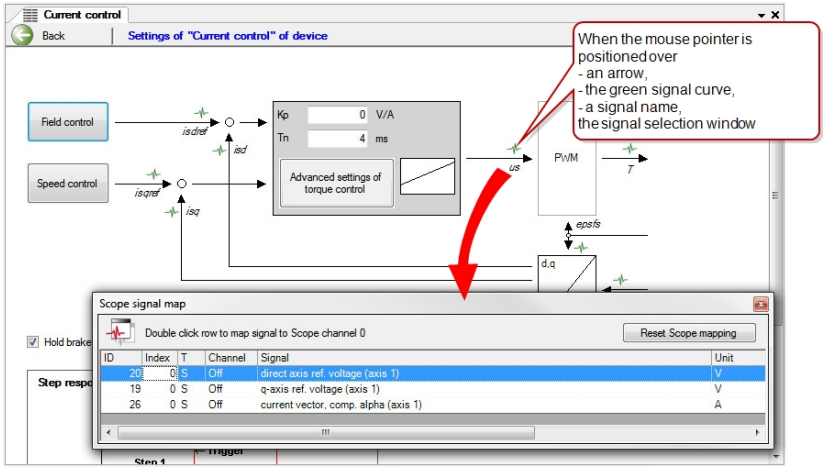


Direct visualization of the signal in the subject area

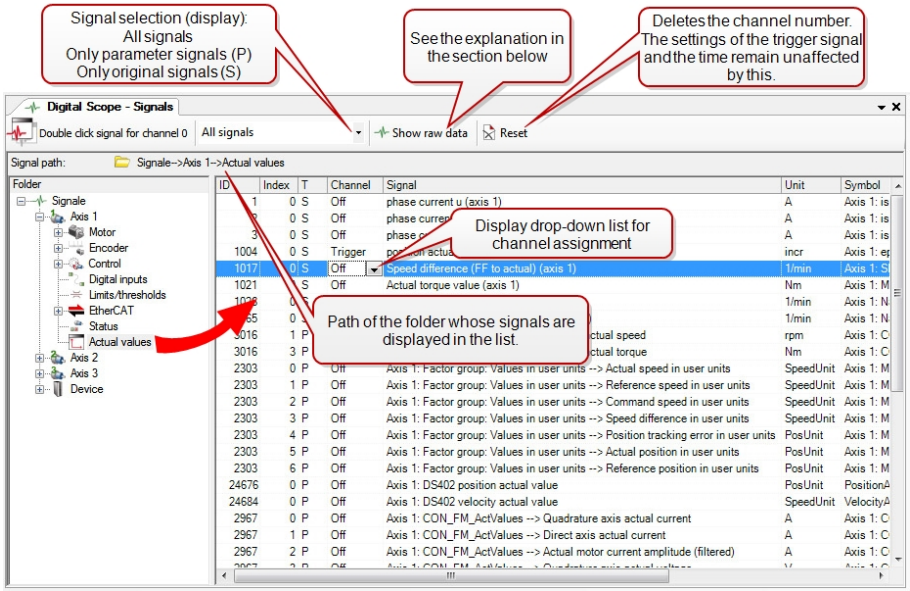
If a subject area has signals, a new node with the name “Scope signals of ...” is created under this subject area. The signal selection window opens when this node is activated. The window can be closed using the “x” button (The window only closes automatically if it was opened in a screen with the cursor on an arrow or the green signal curve)



Displaying the signal selection in a graphic interface dialog



Description of the signal selection window

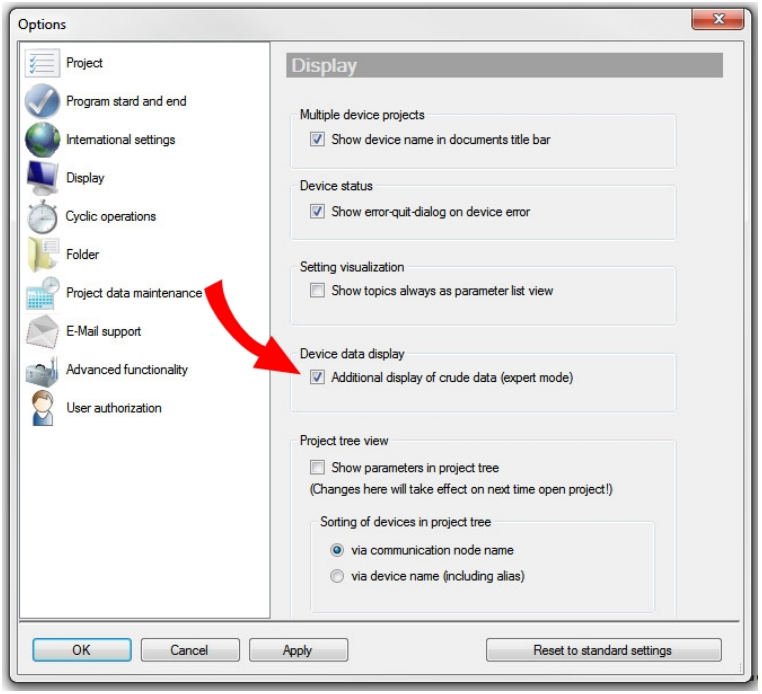


Column	Description
ID	Display of the parameter number with the ID of a parameter signal.
Index	Index number (subparameter)
T	P: Parameter signal / S: original signal
Channel	Channel selection: Off, channel 0-5 and trigger
Signal	Signal description /Signal name
Unit	Parameter variable unit
Symbol	Symbol name
Type	Data type (Unit, Float, Bool, String, ...)

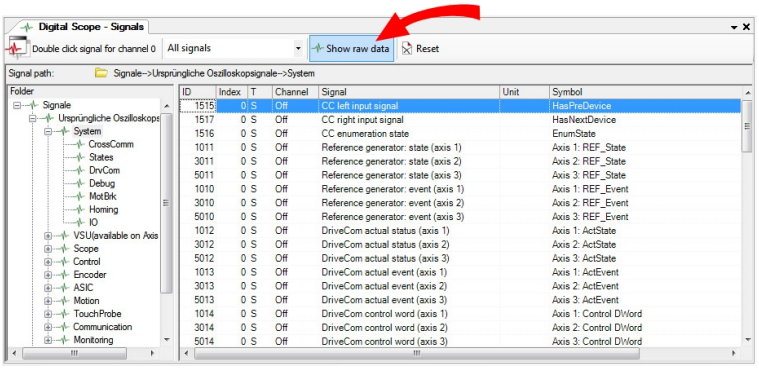
Table 11.1: Description of the signal selection window symbols

Display raw device data (expert mode)

When the option "Display raw device data" is enabled, invisible parameters which might exist in the background are displayed (main menu: Extras > Options > Display > Display of device data).



After a reboot of Moog DRIVEADMINISTATOR, the raw data of the device are then visible once the “Display raw data" button is enabled.



11.1.4 The trigger settings

The settings for triggering can be found in the digital oscilloscope window on the "Trigger" tab. The event that is to trigger the recording can be defined here.

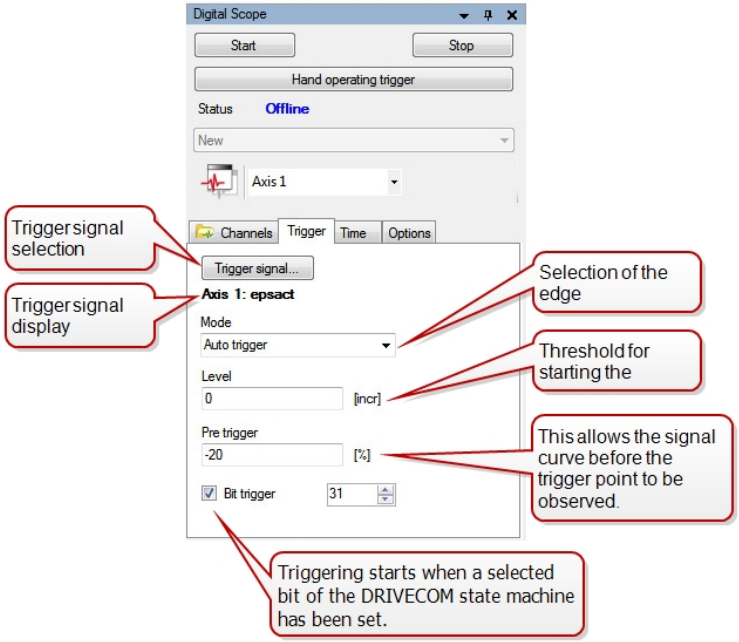
The **“Manual Trigger"** button initiates the event which triggers a recording with a single mouse click.

The trigger mode can be set in the pull-down menu under **“Mode"**, which means the trigger edge can be selected. The trigger signal can be sent on a rising or falling edge or by both edges, either normally or symmetrically.

The **"Level"** setting specifies the signal level, or threshold, at which the recording is triggered.

With the **"Pre-Trigger"** function, the recording begins before the actual trigger point, e.g. 10% relative to the recording duration.

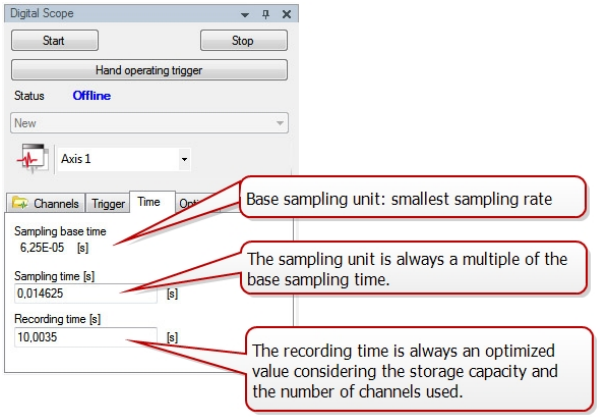
“Bit Trigger”: Triggering starts when a selected bit of the DRIVECOM state machine has been set. Range [-1...31] (For information on the DRIVECOM state machine > see Geräte Hilfe)



11.1.5 The time setting

The recording duration and the sampling time can be set in the digital oscilloscope window on the "**Time**" tab. Values smaller than the base sampling time are ignored and are set to the respective value of the base sampling time. The sampling time is limited by the available storage capacity for the scope function and the number of active channels. The recording duration entered by the user is reset to reflect an optimized value based on these criteria.

Setting the time basis



NOTE

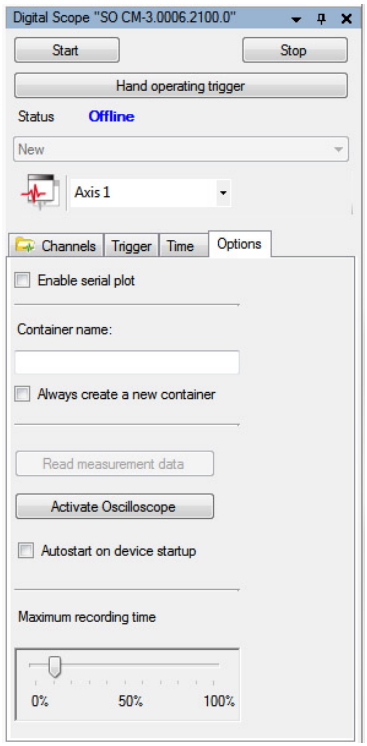
To achieve the best resolution, it is recommended that the "sampling time" be set to 0 and then the desired recording duration be selected.

11.1.6 Options

In the digital oscilloscope window on the "Options" tab, a container name can be selected in which the subsequent recordings are saved. If a series recording is desired, this function can be set by placing a tick mark beside "Enable serial plot." After a recording has been made, it is loaded to the container specified for this purpose. If no container name is specified under "Container," a name with a timestamp is generated automatically. The desired recording time can be selected from between 0% and 100% of the maximum possible recording time.

Assigning a container name:

- Set container to “new.”
- Permit serial recordings (only if desired)
- Assign a defined container name
- Optional: "Always create a new container” for every recording



The “Activate Oscilloscope" button makes it possible to activate the oscilloscope in a servo controller via Moog DRIVEADMINISTRATOR and subsequently terminate the connection again. If a trigger event occurs after the disconnection, this can be displayed via the “Read oscilloscope data” button after the connection has been re-established.

11.1.7 Start recording

If the oscilloscope is not visible in the user interface, it can be opened in the main menu under “Active device” using the symbol Digital Scope or via the project tree “Digital Scope”.

Procedure for a recording:

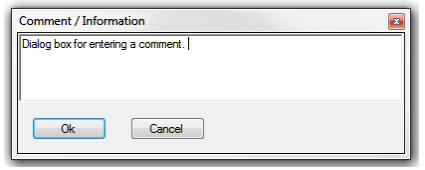
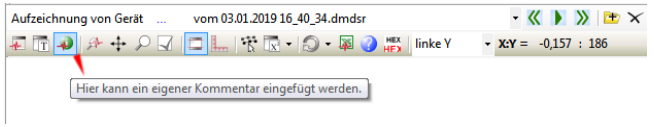
1. **Channel setting:** Select the variables to be recorded. Select display of the labelling on the right or left y-axis
2. **Trigger setting:** Select the trigger signal and set the trigger conditions
3. **Time setting:** Enter the sampling time and the recording time
4. **Triggering a recording:**
   Actuate the button **"Start"**. When the trigger conditions are fulfilled, the recording begins automatically. A recording can also be started manually. To stop a recording operation prematurely, actuate the **"Stop"** button. The **"Status"** display shows the current state of the digital oscilloscope.

11.2 Scope recording

11.2.1 Toolbar for editing oscilloscope recordings

Symbol	Description
	Visual signal setting / Curve display: ■ Selection of the scope variable to be edited ■ Switch signal view on/off ■ Arrangement of the Y variable on the left or right Y-axis ■ Curve display: Colour, line thickness ■ Measurement values can be indicated with an accuracy of up to 6 decimal places See chapter "Visual signal setting / Curve display (signal properties)" on page 85
	Edit record caption: Edit the title of the scope recording.

Table 11.2: Symbols on the toolbar for editing oscilloscope recordings

Symbol	Description
	Comment/Information: Dialog box for entering a comment. The comment is displayed as soon as the mouse is moved over this button. The comment cannot be printed.  
	Zoom plot: Enlarge/reduce the size of an image detail. The area to be zoomed can be pulled open with the left mouse button held down.
	Move plot: Move a scope recording
	Scale plot: The entire recording can be enlarged or made smaller with the left mouse button held down.
	Original size: Restore to the original size

Symbol	Description
	Switch display on/off for title, footer and key: This allows the title, footer and key to be shown or hidden.
	Activates measurement tool: Measure the curves; measurement values can be read in the measurement value window. See chapter "The measurement tool" on page 83
	Activates/deactivates 'dragging' and 'dropping': Activates/deactivates 'dragging' and 'dropping' for curves, which makes cutting, copying and saving them possible. See chapter "Cut, Copy, Paste and Save" on page 81
	Mathematical functions: FFT, Subtraction, complex FFT, addition, frequency analysis. See chapter "Mathematical functions" on page 84
	Activate setting of the oscilloscope on the device: Oscilloscope settings from a recording are applied directly by actuating the button and the original recording conditions are thereby restored.
	Conversion of the recording to an Excel file: The coordinates of a recording are transferred to an Excel list and saved.
	Oscilloscope help: Opens the online program help
	Show numbers in hexadecimal: Switches the numbers between decimal and hexadecimal

Table 11.2: Symbols on the toolbar for editing oscilloscope recordings (Continuation)

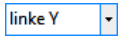
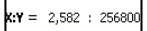
Symbol	Description
	**Axis assignment for direct measurement:** Selection of the left or right Y-axis
	Display of the measured values
	Add digital oscilloscope recordings: Add additional recordings to the open container.
	Delete digital oscilloscope recordings: Delete recordings from the container and also from the hard drive.
	Divides the container into two views: Opens a second container. This means these scope recordings can be displayed next to each other (using a new horizontal or vertical tab group).
	Send digital scope recording via email: If Microsoft Outlook is installed as the email program, an email with attachments can be created with no extra steps performed by the user (see chapter "E-mail function" on page 59).

Table 11.2: Symbols on the toolbar for editing oscilloscope recordings (Continuation)

11.2.2 Saving a recording

Generally, all recordings are saved automatically; no explicit saving is possible.

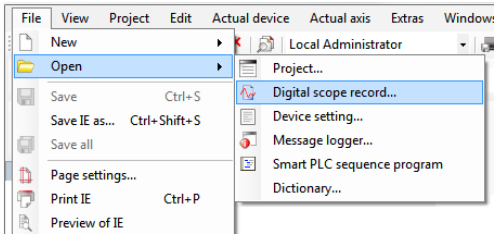
"Save as"

The currently open recording is saved under a new name.

The saved recording is stored on the path C:\Documents and Settings\User Name\My Files\DriveAdministrator5\Projects\Demo_Project\Digital Scope with the extension: xxx.dmdsr. The storage location can be changed under **Menu <Extras <Options**.

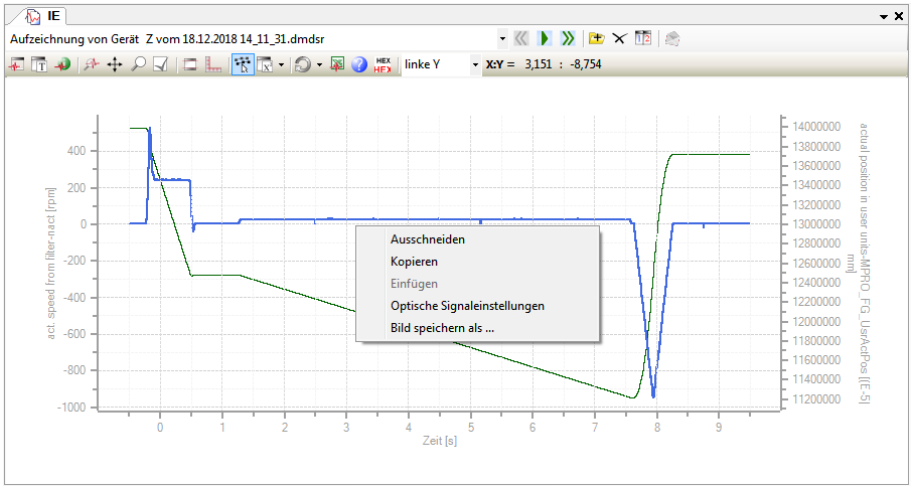
11.2.3 Loading an oscilloscope recording

A saved scope recording (*.dmdsr) can be loaded via the main menu under 'File > Open > Oscilloscope recordings...'.



11.2.4 Cut, Copy, Paste and Save

Individual curves within a graphic can be selected, copied, cut and pasted into a different graphic. A recording can be saved in the BMP, JPG or TIF format under **Save image as...**. A selected curve is displayed with a double-wide line width. The function can be cancelled by clicking in the area next to a curve.



The selected curve can be copied to memory using the **Copy** function and the marking of the currently selected curve is removed. With a right-click in a second graphic, the options menu is once again displayed at the top in the centre of the image. In this case, the functions "Cut" and "Copy" are disabled and the function "Paste" is enabled. Selecting this function inserts a copy of the previously selected curve from the first graphic into the second graphic. The scaling is adapted automatically and the inserted curve is shown in a different colour. Use **Cut** in the same manner with the exception that the curve selected in the first graphic is then deleted.

A curve can be copied from one graphic to another with the "drag & drop" function. To do so, after the curve has been selected, press and hold the <Ctrl> key and then left-click the curve and hold down the mouse button while dragging the curve into the second graphic. The cursor changes to an arrow with a plus sign.

11.2.5 Labelling a scope recording

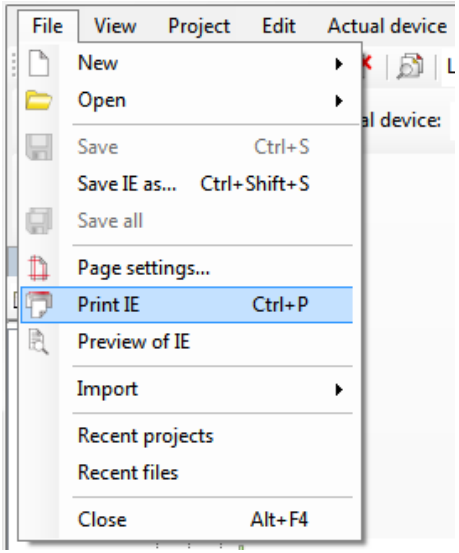
Any name desired can be chosen for the scope recording. The default designation consists of the label “Recording of device, date and time” as the title of the graphic.

11.2.6 Print an oscilloscope recording

KeStudio DriveManager has a special print function with a variable print menu. Only the document which is the current focus of the workspace is printed.

If there is only one recording, the print command in the main menu under **File > ... Print** prints it out.

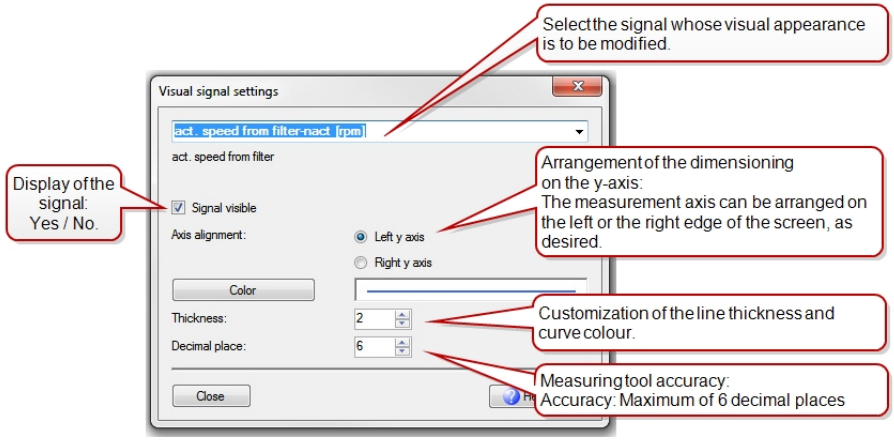
If there are several recordings available in a container, the one that is currently visible is always the one that will be printed. The recording can be printed in portrait or landscape format. If the measuring tool is active, the measurement values are also printed out. A print preview can also be displayed.



Additional information on the general print functions can be found in the chapter "Printing documents" on page 43

11.2.7 Visual signal setting / Curve display (signal properties)

The display of a curve can be modified as desired. Select the curve which is to be modified using the “Visible signal properties” window. Curves that are not needed can be hidden completely.



Procedure for curve display:

- Selection of the recording variable to be edited
- Show/hide signal view: Curves can be shown or hidden.
- Arrangement of the Y variable: In order to get an optimal display of the curve, the coordinates of the y-axis can be displayed either on the left or the right y-axis.
- Curve display: Modifying the colour and line thickness
- Decimal places: The decimal places refer to the "Measurement tools” function. Measurement values can be specified with an accuracy of up to 6 decimal places.

11.2.8 The measurement tool

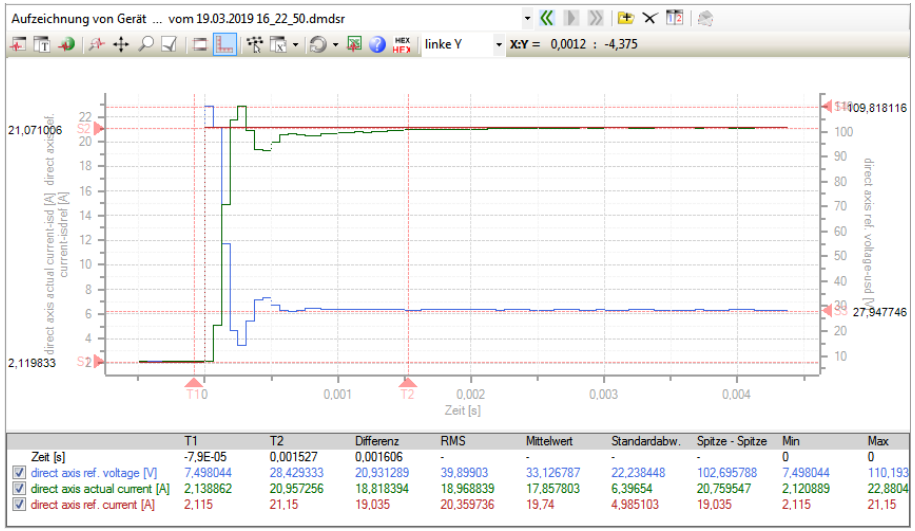
The tool for measuring function curves can be activated using this pictogram or with this button in the toolbar. The measurement function remains active after use and actuating it once again then disables the function.

Using the measurement tool

The red markers are labelled with T1 and T2 on the x-axis (abscissa) and with S1 and S2 on the y-axis (ordinate). To the left, next to the marker of the ordinate, there are two fields which indicate the exact position of these markers on the ordinate.

Two additional red markers on the right side, marked with S1 and S2, serve as additional measuring sensors with exact position and magnitude information.

The measured values are displayed in the lower area of the window (markers T1/T2, difference between the two markers, RMS, mean value, etc.)



Moving the markers:

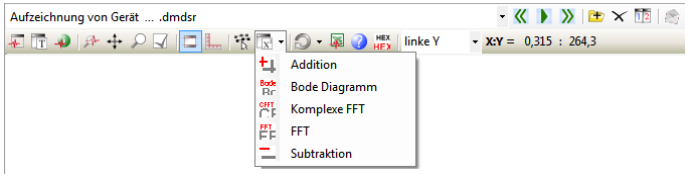
1. Click the red triangular areas and with the mouse button held down, move to the left or right or up or down.
2. Click any location. The pair of markers "T1" and "S1" must be moved so that the intersection point of these two markers is located at the point which was clicked. If the <Ctrl> button is also held down when clicking, the two markers, T2 and S2, are moved.

Once markers T1 and T2 have been moved to the location that is to be measured, the values are displayed below. The window contains the designation of the recorded curve, its units and the values at the T1 or T2 position, the difference between these two values, as well as additional data. There are checkboxes located at the left side with which the individual curves can be set to be visible or invisible. If the accuracy provided by 3 decimal places is inadequate, it can be increased to a maximum of 6 places in the “Signal properties” dialog box.

If the number of curves to be displayed in the measurement value window exceeds the space available in the window, scroll bars are automatically added, with which the areas that are not visible can be displayed.

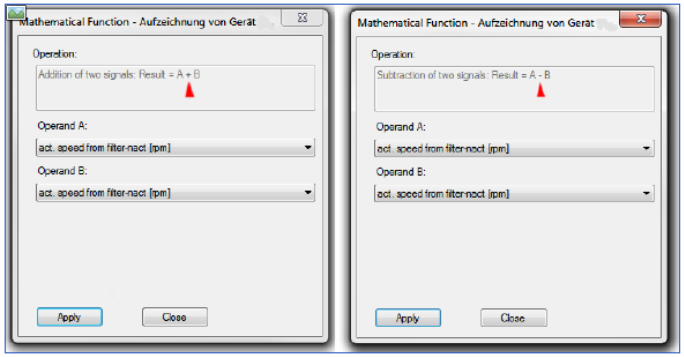
11.2.9 Mathematical functions

Various different computational operations can be carried out using the mathematical functions.



11.2.9.1 Addition and subtraction

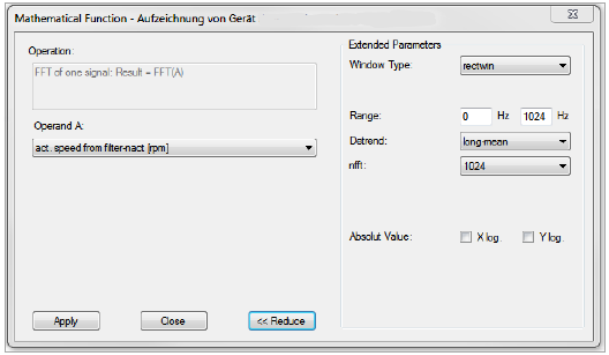
Two curves can be **added** or a second curve can be **subtracted** from a recorded curve. Please note here that both curves must be from the same oscilloscope recording. Curves with different sampling times cannot be added together.



11.2.9.2 FFT (Fast Fourier Transformation)

A Fast Fourier Transformation of a signal is calculated. The result is the value of the amount and the phase.

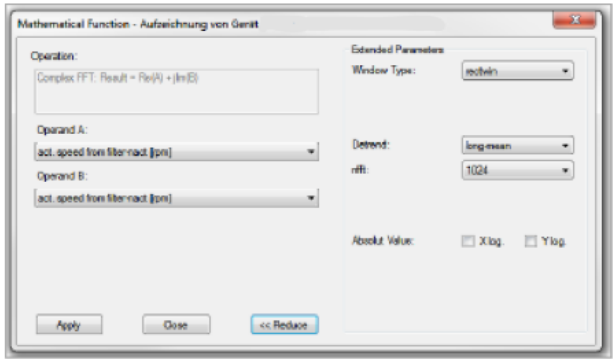
This function serves to specify the frequency spectrum of any time signal desired, which can then be selected as "Operand A" after this option has been selected. Overall, all time signals of the selected scope recording are available. Compliance with the sampling theorem must be ensured by the user already at the point in time of the recording. Before actuating the “Apply” button, the user is able to make further, optional fine-tuning settings in the “Expert mode” which then affect the FFT that is to be carried out.



11.2.9.3 Complex FFT (complex Fast Fourier Transformation)

A complex Fast Fourier Transformation of a signal is calculated. The result is the absolute value of the amount and the phase.

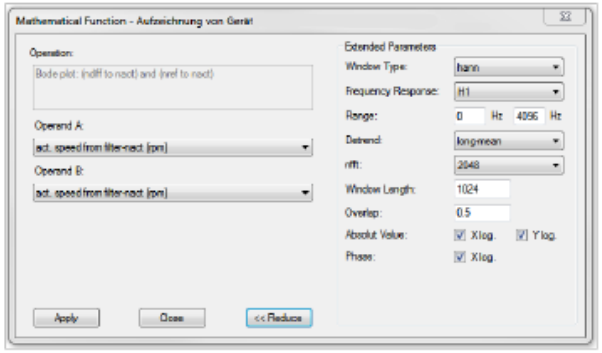
The complex signal is entered in operand A (cosine signal real part) and operand B (sinus signal imaginary part). The FFT is formed using these two signals. The result is an estimate of the unbalance of the two encoder signals of a sin/cos encoder in terms of amplitude and phase. The advanced dialog box screen allows the elimination of the average value of the time signal as well as formatting of the axes. It is possible to switch between a linear and a logarithmic display.



11.2.9.4 Bode plot

The Bode plot serves as a visualization of the transmission behaviour of a dynamic system and is also called the frequency response. An analysis of the quotient of an input signal and an output signal is calculated.

The “Bode Plot” option serves as a tool for signal analysis in the frequency range with which the transfer function between any two measurement signals can be determined. This makes it possible to create a model of a mechanical drive train for the design of the control system. Two time signals must be selected as operands A and B. Here, operand A is the excitation signal measured at the system input. Operand B must be set to the measured system response. Because of the finite data volume which results from the finite recording duration, only a frequency response estimate is made. After a computation of the frequency analysis, the amount and the phase are displayed in two containers.



Explanation of the parameters and the enhanced parameters of the mathematical function

Depending on the selected mathematical function, the dialog box may differ from that shown. Some parameters are not available in every mathematical function.

Apply: The mathematical operation is carried out. The dialog box remains open. Further calculations are possible without needing to reopen the dialog box.

Close: The dialog box is closed.

Reduced: The dialog box can be displayed in the reduced form or in the expanded form with additional parameters. This option is not available for all mathematical functions.

Window type: Selection of various different window functions. Without the window function, strong signal peaks can occur.

Frequency: Type of frequency analysis

H0 – During the calculation, no forms of interference are suppressed which occur due to inadequacies in the measurement of the input and output signals.

H1 – Interference of the output signal is suppressed.

H2 – Interference of the input signal is suppressed.

Value range: Specification of the lower and upper limit of the frequency to be displayed.

Remove mean value: This parameter removes the mean value or the linear deviation of the data in four different ways: **'none'**: The mean value is not removed. **'short'**: Removes the mean value from every data segment. **'linear':** Removes the calculated linear deviation from every data segment. **'long-mean'**: Removes the mean value from the data before they are subdivided into segments. If the mean value is not removed from the data, then there is a large signal peak at a frequency of 0 Hz.

Length of the FFT: This parameter makes it possible to set the length of the Fast Fourier Transformation. The value is set to the length of the window by default. If a value larger than the length of the window is set, all excess values are filled in with zeros. If a smaller value is set, the window length is ignored.

Window length: This parameter provides the option of setting the length of each data segment. This value is set by default to window = sqrt(length(x)) and it is rounded up to the next power of two and is filled in with zeros.

Amount (x-log / y-log): In the results window, the absolute value can be displayed logarithmically in the abscissa (X-axis) or ordinate (Y-axis).

Phase (x-log / y-log): In the results window, the phase can be displayed logarithmically in the abscissa (X-axis) or ordinate (Y-axis).

11.2.10 Container functions

11.2.10.1 Container

You can fill a container with numerous recordings. When a container with the extension "*.dmdsc" (old) is opened with KeStudio DriveManager, a directory with the same name is created automatically and the recordings which belong to the container are copied to this directory.

There can be any number of recordings saved in a container. Please take note, however, that only a maximum of 10 recordings can be present in the memory. Additional recordings are loaded separately as needed. If a container with 30 recordings in opened, for example, the selected recording and the 4 previous as well as the 5 subsequent recordings are loading into the memory. When a recording which is located outside the range of the 10 recordings already located in the

memory is selected in the selection combo box, a message box and a progress bar indicate that additional recordings are being loaded.
Moreover, please note that any modification of a recording such as the designation of a recording, changing the colour of a signal, copying a signal from a different recording immediately results in the recording being saved. This means that the recordings stored on the hard drive are always up to date. This also means that the "Save" icon in the toolbar and the "Save" menu item in the "File" menu are disabled.

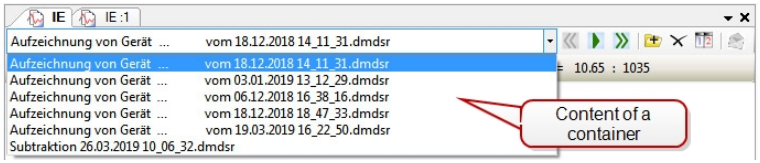
No explicit saving of a container or a recording is necessary because the current state is saved automatically. The option of saving with another name using "Save as..." is still possible. A dialog box opens in which an existing directory or a new one can be selected. When making an oscilloscope recording, you can select in which "Container" the recording should be recorded. To do so, a container name must be selected.

Assigning a container name:

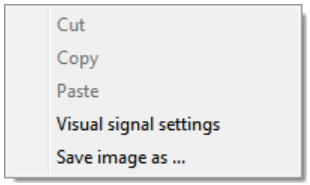
1. In the oscilloscope window, click on Options
2. Assign defined container name
3. Enable or permit serial recordings (only if desired)
4. Activate start button

Contents of a container

After a recording has been made, it is loaded to the container specified for this purpose. If no container name is specified, every recording is automatically given a current time stamp. All of the recordings are located in the selection field (see figure below). The button with a green arrow becomes visible if there are at least two recordings in the container. The arrows are used to navigate to the desired recording. The middle button starts a slide show of the recordings.



If there are one or more recordings in a container, the "Save image as" selection field can be opened with the right mouse button. A recording can then be saved in the bmp, jpg or tif format.



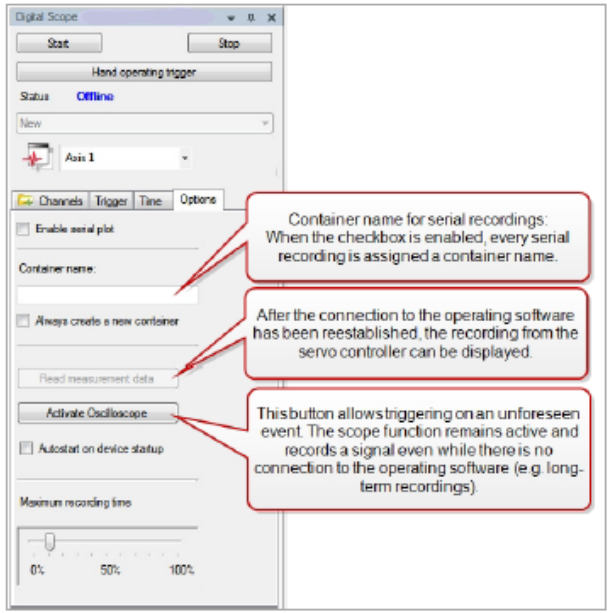
11.2.10.2 Serial recording

Use the "Options" tab in the digital oscilloscope dialog box to create serial recordings. The serial recordings are saved in a single container. As an option, each individual recording can have its own container name assigned. The serial recording can be started using the "Start" button.

24 hours Recording

The “Activate Oscilloscope" button makes it possible to activate the oscilloscope in a servo controller via Moog DRIVEADMINISTRATOR and subsequently terminate the connection again. If a trigger event occurs after the disconnection, this can be displayed via the “Read oscilloscope data” button after the connection has been re-established.

Options box for serial recordings

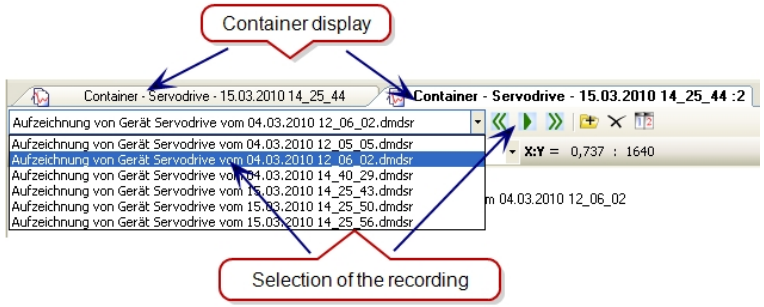


11.2.10.3 Comparison of several recordings

For comparison purposes and for the analysis of oscilloscope recordings, it is possible to open several recordings at the same time. The icons listed in the table are available for this purpose.

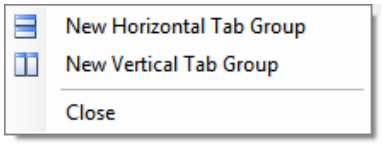
	Add additional recordings to the open container
	Delete recordings from the container and also from the hard drive
	Open a second container. This means these scope recordings can be displayed next to each other (using a new horizontal or vertical tab group).

Use the button to open a second container. A second container display appears (see upper arrow). The Selector for the recordings (see lower arrow) shows all of the recordings that are present in a container.

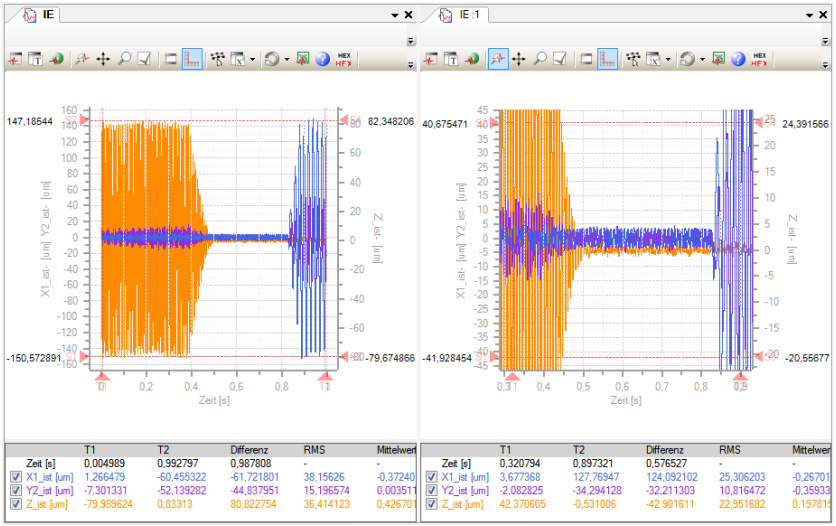


New window

After a right click on the tab of a container, a prompt appears asking whether the windows should be tiled or cascaded.



The measurement function can be used separately for every recording.



12 Load firmware

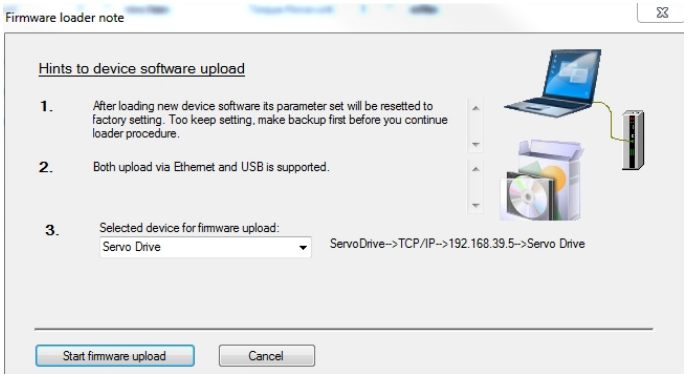
The firmware can be transferred to the device from the main menu under Extras > Load firmware. When doing so, the wizard decides whether a project already exists or not.

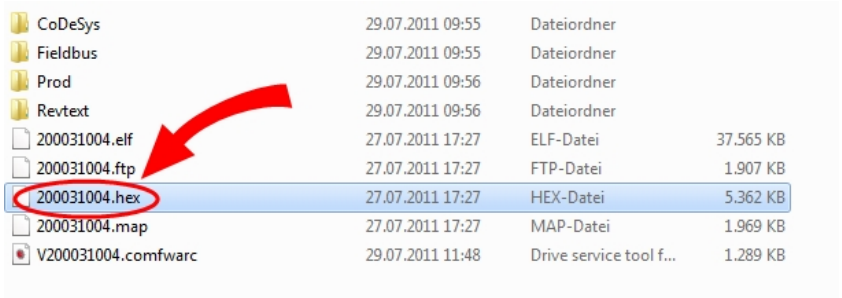
NOTE

- In regard to this topic, the chapter “Serial Commissioning" also presents the option of loading an entire **firmware package** (*.comfwarc) with additional components; see chapter "Firmware package" on page 94.

Procedure: Loading the firmware with an existing project:

- Establish a connection to a project
- Main menu under Extras > Load firmware



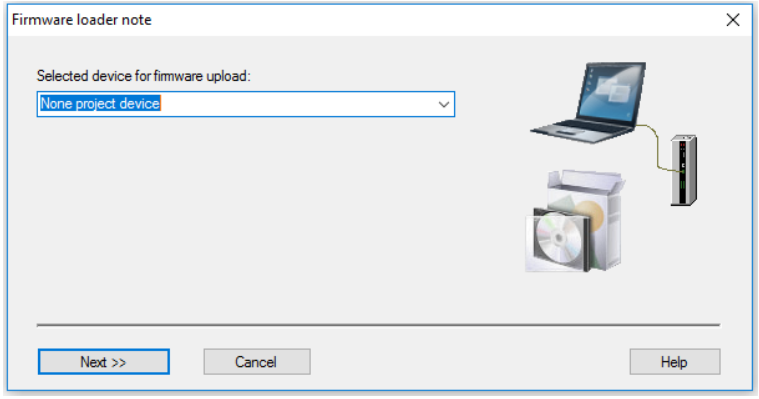


- When the “Start loading operation" button is actuated, a prompt is issued requesting that the firmware be selected. The device is put into the bootstrap mode. This state is indicated on the display by "L1". The transfer takes place when the HEX file is selected. The firmware download may take several minutes. The display shown changes during the transfer. The data transfer can be recognized in Moog DRIVEADMINISTRATOR 5 by the green bar at the lower right edge of the screen.

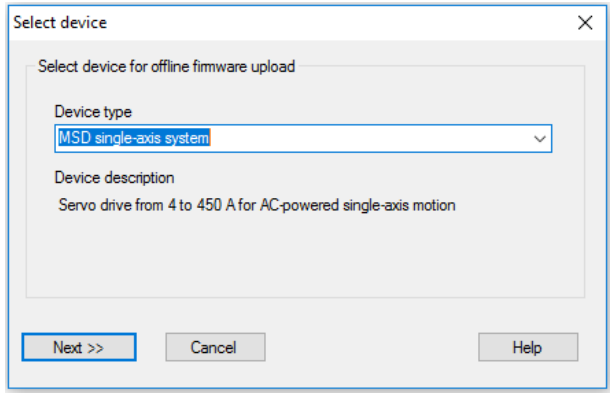
CAUTION!	**Your system/motor may be damaged if put into operation in an uncontrolled or inappropriate manner.**
	Improper conduct can cause damage to your system / machine. • **Once the firmware has been installed, the servo drive is in the factory setting state.** Afterward, either an existing or a new device data set must be loaded.

Loading the firmware without an existing project:

- Switch off the device or disconnect the 24 V terminal.
- At the same time as the 24 V control voltage is switched on, press both buttons on the display and release them after about 2-3 seconds. The servo drive is in the “bootstrap mode” when "L1" appears in the display.
- If there is not yet a project present, this message appears:



- Start load process



- **Selection of the firmware:** Select file. Depending on the device family, the firmware file can have the extension *.hex, *.tftp or *.comdvarc. The loading operation begins.

NOTE

To be able to transfer the firmware, the control must be switched off.

13 Serial commissioning

13.1 Introduction

The objective of batch commissioning is to transfer commissioning data (suitable firmware, the device settings, etc.) to the drives of a batch machine via the Moog DRIVEADMINISTRATOR 5 using a single mouse click. The special advantages of this procedure include an exceptionally high level of reliability and speed in the transfer of the data.

Batch commissioning of single axes

Creating a device commissioning file is sufficient for the batch commissioning of individual axes.
During the transfer of the commissioning files, each device is connected to the Moog DRIVEADMINISTRATOR 5 ("peer to peer").

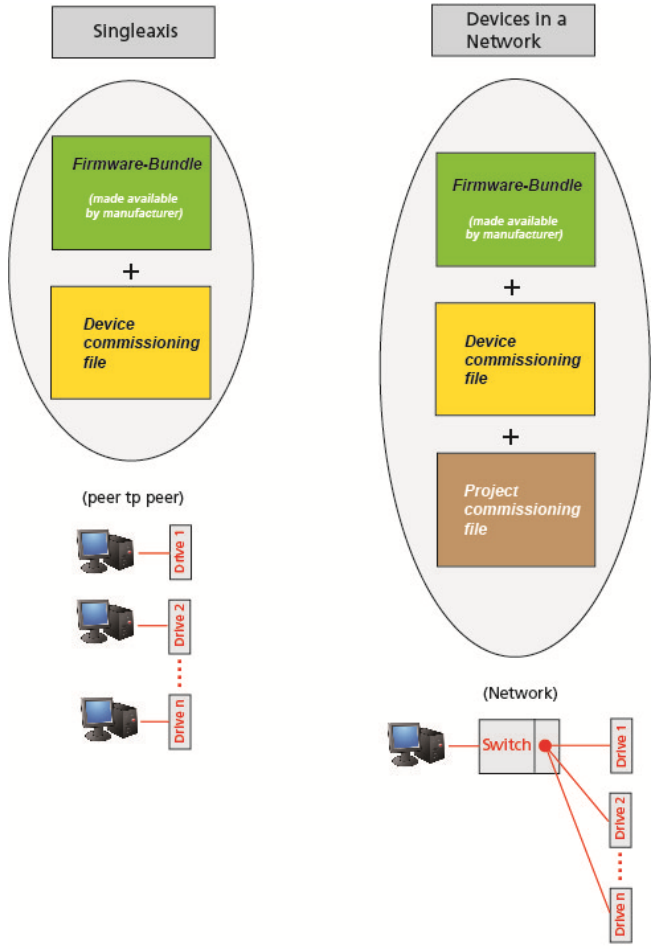
Batch commissioning of devices in the network cluster (Ethernet)

For batch commissioning of devices in the network cluster, a project commissioning file must always be created. It contains all the commissioning data.
The Moog DRIVEADMINISTRATOR 5 is connected to all devices simultaneously via a "Switch."

The data for a batch commissioning are divided into the following three file groups.

- Firmware package
- Device commissioning file
- Project commissioning file

When loading device commissioning files, all types of these files (firmware, device, or project commissioning files) are evaluated. The correct loader is started for the respective file attachment.



Precondition for a batch commissioning:

- The drives of the reference machine must be put into operation once via the Moog DRIVEADMINISTRATOR 5.
- The commissioning files must be created so they are unique.
- In a single-axis device, each drive must be connected to Moog DRIVEADMINISTRATOR 5 during the transfer of the commissioning data.
- In a multiaxial system, the network must be set up.
  The addresses must be assigned manually.
  With Ethernet-based fieldbuses, such as EtherCAT, the network topology for the service channels is created automatically.
  The Moog DRIVEADMINISTRATOR 5 is connected to all drives simultaneously via a “Switch."

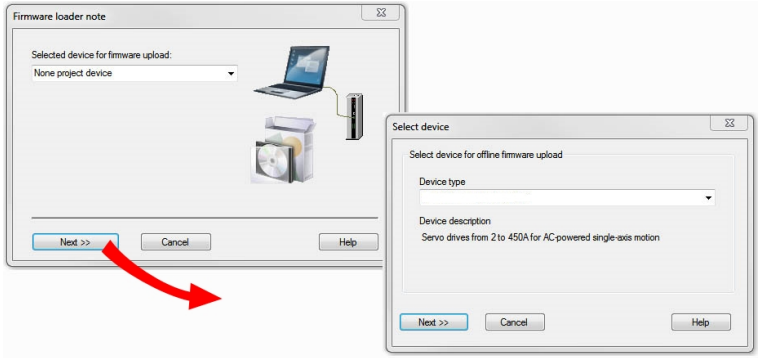
NOTE

When creating commissioning files, if there is a network cluster, a notice is provided automatically indicating the option of creating a project commissioning file.

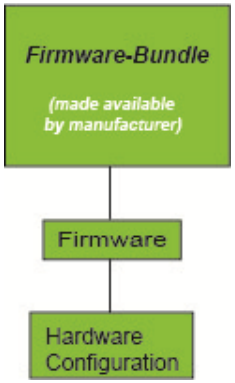
13.2 Firmware package

File extension: *.comfwarc

The firmware package contains the firmware of all programmable units of a device and, depending on the device, has the extension "comfwarc", "comfvarc" or "tftpcom". This file can be transferred to a device via a separate loader program or using the Moog DRIVEADMINISTRATOR 5 via the main menu under Extras > Load firmware.... The firmware package is provided by the device manufacturer and contains the software components required for the transfer.

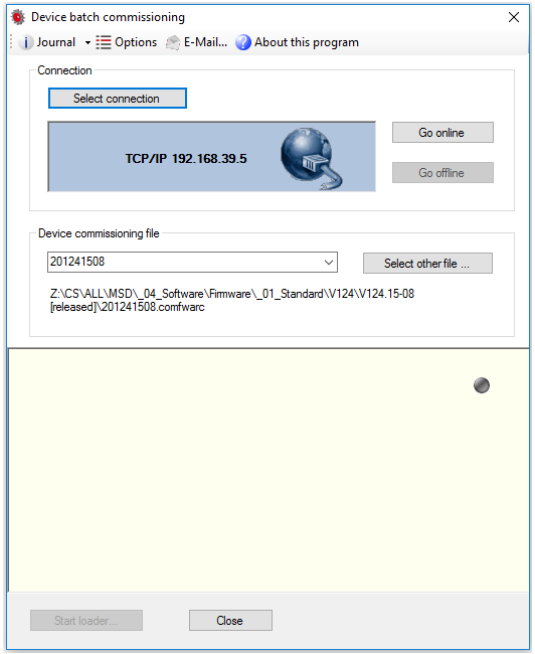


Contents of a firmware package:



Load a firmware package with a separate loader without Moog DRIVEADMINISTRATOR 5

- Clicking on a desired firmware file opens the following window:
- Set the connection type
- Click the “Connect" button
- Press the start button



NOTE

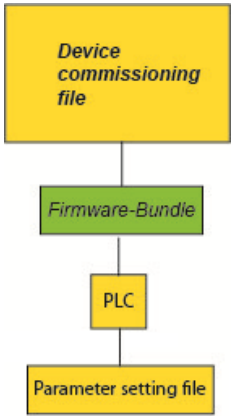
Firmware packages can be obtained from your service partner.

13.3 Device commissioning file

File extension: *.comdvarc

The device commissioning file is sufficient for the batch commissioning of individual axes. For batch commissioning of devices in the network cluster, the device commissioning files of all devices are grouped into a project commissioning file. When creating a device commissioning file, the contents must be defined.

Contents of a device commissioning file



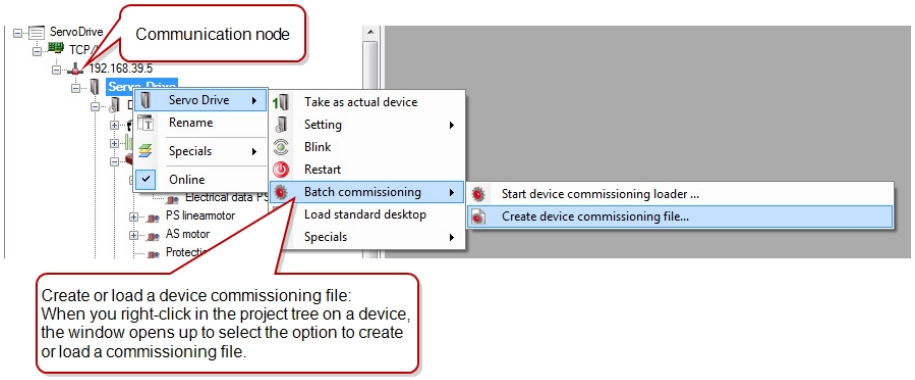
Creating a device commissioning file via the button

The contents are always dependent on the active device and consist of at least two sources which must be defined; the firmware package, the device setting (user-defined parameter data set) and possibly an PLC program.

The description about this can be found in the Section "Save/Load/Transfer device settings" on page 65.

As an alternative to this, it is also possible to create a device commissioning file in the project tree.

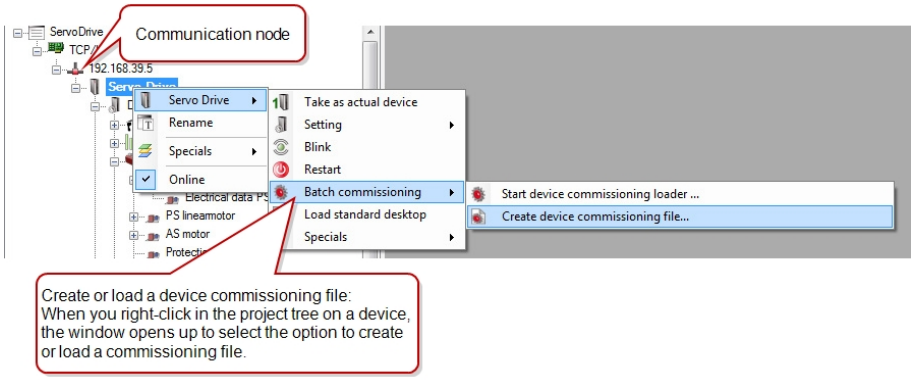
To do so, the cursor must be positioned under the communication node in the project tree on the relevant device in order open the pop-up menu for defining the device commissioning file with the right mouse button.



Loading a device commissioning file

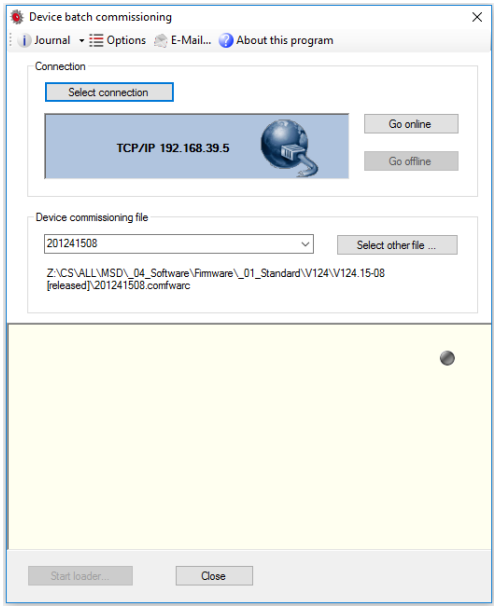
Start button for loading a device commissioning file.

As an alternative to this, it is also possible to load a device commissioning file in the project tree.



Loading a device commissioning file with the separate loading program

- Before the transfer, the communication to the Moog DRIVEADMINISTRATOR 5 must be interrupted
- Clicking on an existing device commissioning file opens the following dialog box
- Set the connection type
- Select file for device commissioning
- Activate the "Online" button and press the start button



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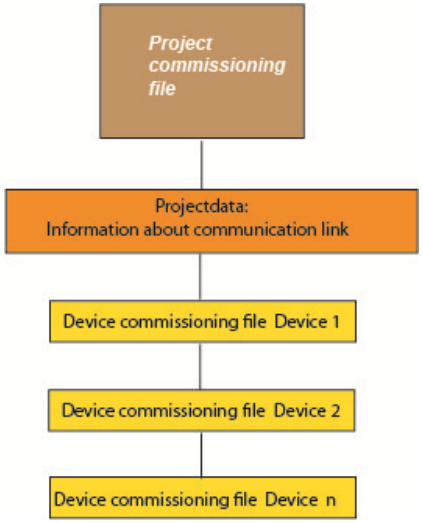
13.4 Project commissioning file

File ending: *.comprjarc

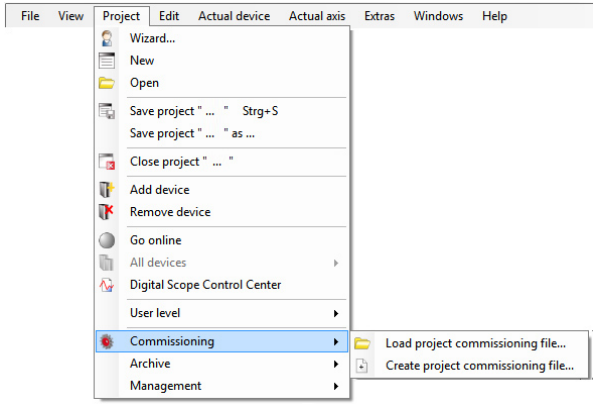
The project commissioning file contains the commissioning data of all devices integrated in a project. This only applies for devices in the network cluster.

In addition to the individual device commissioning files, the data for communication is also contained.



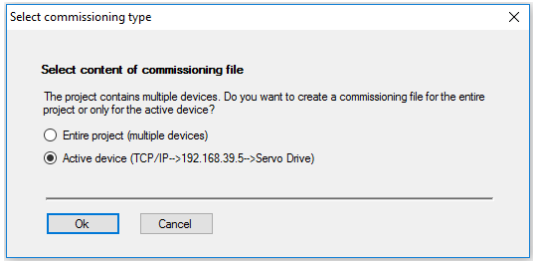
Create project commissioning file

1. Call via the main menu under **Project > Batch commissioning > Create project commissioning file**

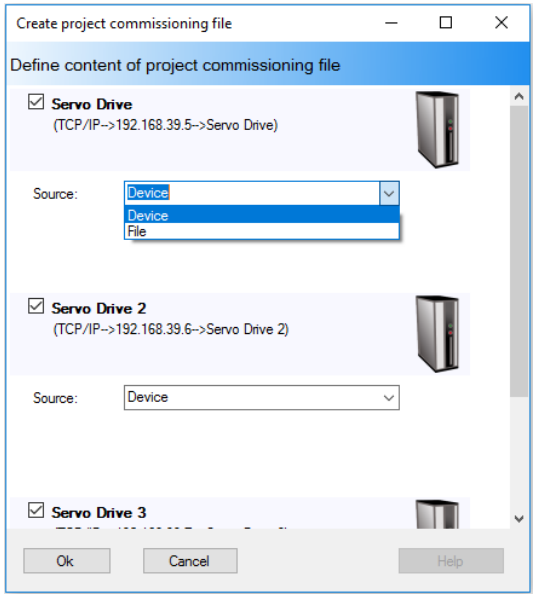


2. Call via the quick launch bar

In this case, there is a query whether a commissioning file for the entire project (several devices) should be created or only for the active device.

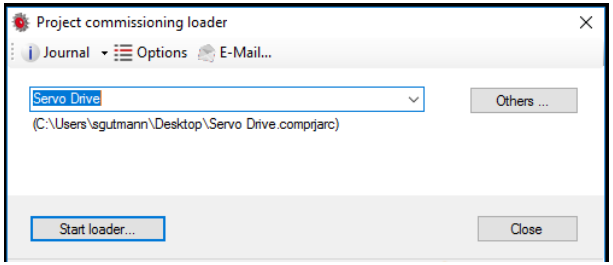


A window opens for saving the entire project and in it, the exact contents of this project commissioning file must be defined. The source (device or file) must be selected for each individual device.



Transferring an existing project archive with a separate loader program:

A double-click on the existing project commissioning file (*.comprjarc) opens the loader program. Afterwards, just click the Start button and the files will be transferred.

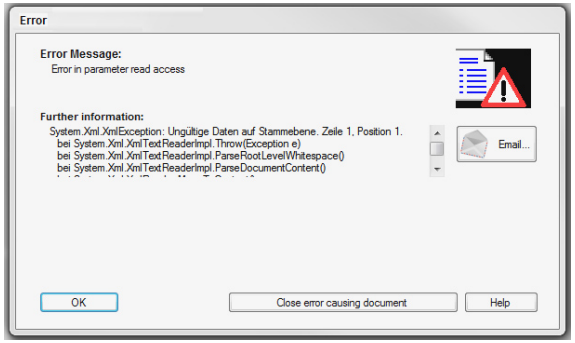


13.5 Transfer error

The following information should be noted if a transfer error occurs.

Measures in the event of a transfer error

If there is an error during the transfer of the project commissioning file, it is possible to view the log file protocol with the Moog DRIVEADMINISTRATOR 5 or with the separate loader program to check the location at which the transfer error occurred.



CAUTION!	Damage to the device as a result of incorrect operation!
	Failure to exercise caution or follow proper working procedures may result in damage to the device. • After a faulty transfer, do not use the reset function. In this case, the transfer must be stopped in the pop-up window after about 2 minutes. Only then may the loading operation be started again.

14 Plug-in concept

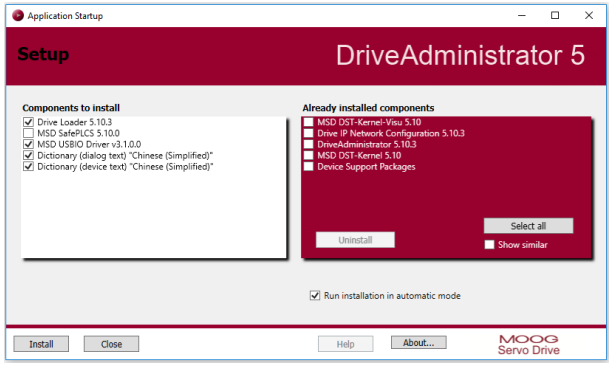
14.1 Introduction to the plug-in concept

Drive Service Tools installation has changed fundamentally with version 5.6.x of Moog DRIVEADMINISTRATOR 5. The complete functionality of all applications is divided into packages that can be installed separately. These packages can also be installed or uninstalled separately in future. The plug-in concept greatly simplifies installation management of software components. For example, you can now easily modify, update or replace motor and encoder databases, device packages or even new kernel versions as plug-ins.

NOTE

- Please refer to the Moog DRIVEADMINISTRATOR 5 installation manual for details on basic and first-time installation.

During setup installation the program displays the various software components in the Application Startup window along with the appropriate version numbers.



There are three kinds of plug-in packages that can be installed separately:

1. **Kernel packages**

    a. Kernel (interfaces, basic device functions)
    b. Kernel visualisation (toolboxes, parameter controls, dialog boxes, etc.)

2. **Device support packages** (plug-in and device data)

3. **Applications** (MDA5, commissioning loaders, etc.)

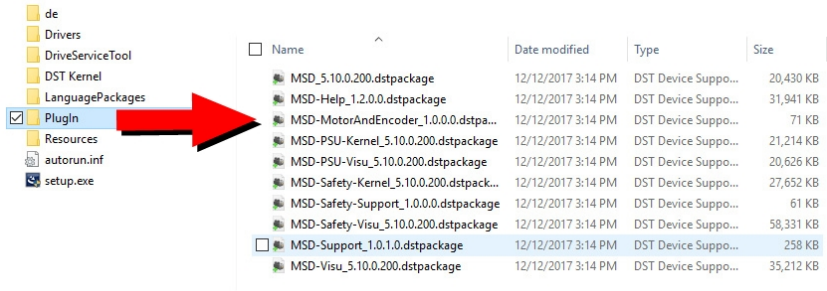
Installing device packages

There are three ways to handle and install device packages or plug-in packages:

1. From the distribution **hot-plug folder** (see section Section "Installing device packages from the hot-plug folder" on page 102)
2. Manually, using the **Package Manager** (PAM)
3. Automatically, using the PAMCLI (expert tool)

14.2 Installing device packages from the hot-plug folder

The easiest way to install device packages is to add *.dstpackage files to the distribution hot-plug folder. Simply copy the files into the setup directory “..\PlugIn”.

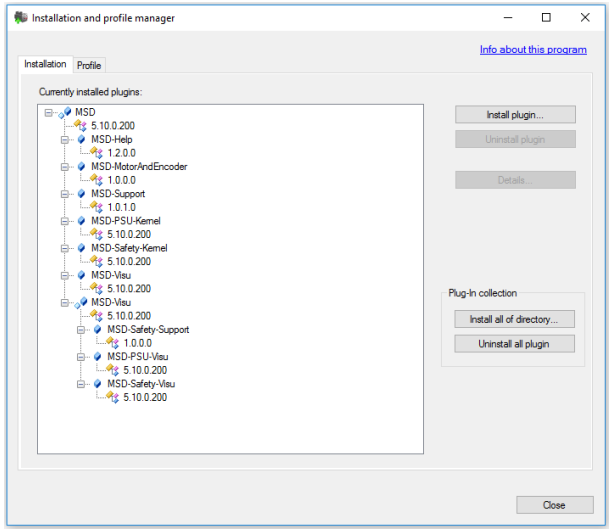


When you run the setup program again, the system recognises all available device support packages in the “PlugIn” subfolder and adds them.

14.3 Package Manager (PAM)

General information about the Package Manager (PAM)

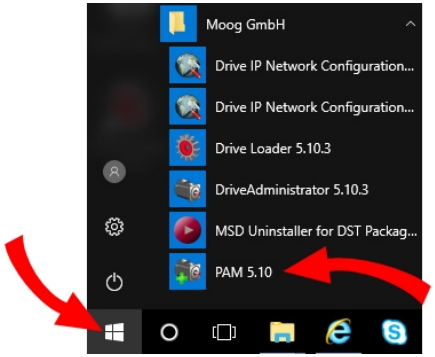
The newly introduced plug-in concept provides the user with a new tool for installing or removing device support packages. PAM gives the user an overview of installed packages, as well as details and dependencies of the packages. It also allows the user to define and manage profiles.



Running PAM manually

Unlike the other applications, such as the Moog DRIVEADMINISTRATOR 5, the commissioning loader or IP network configuration, the installation does not create an icon on the desktop.

The program can be run from the Windows start menu, as shown. For installation purposes, PAM must be run in administrator mode (right click: Run as administrator).

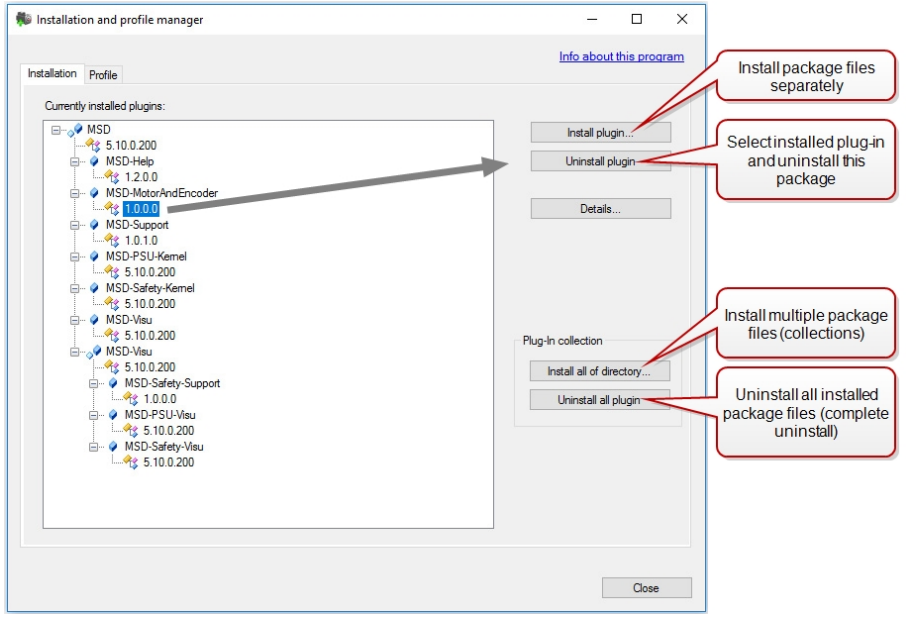


If you don't launch PAM in administrator mode, all plug-in installation buttons are greyed out and you can only view plug-in information.

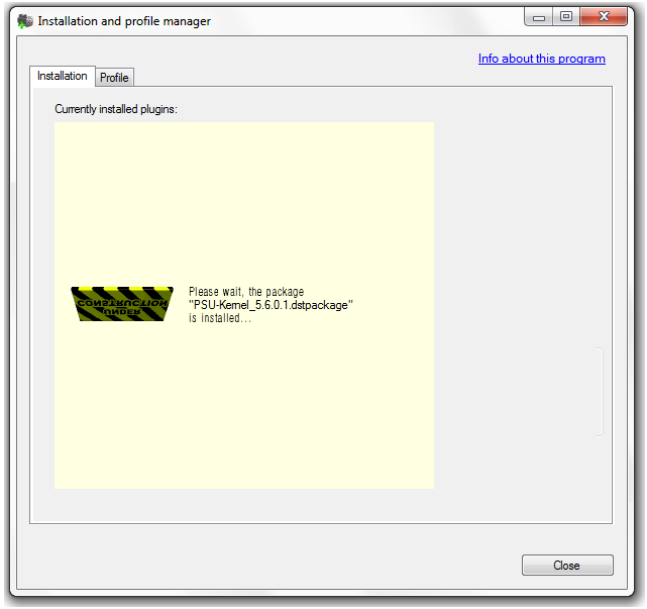
Running PAM automatically

Double-click on a package file (*.dstpackage) to automatically launch PAM in administrator mode and install the package.

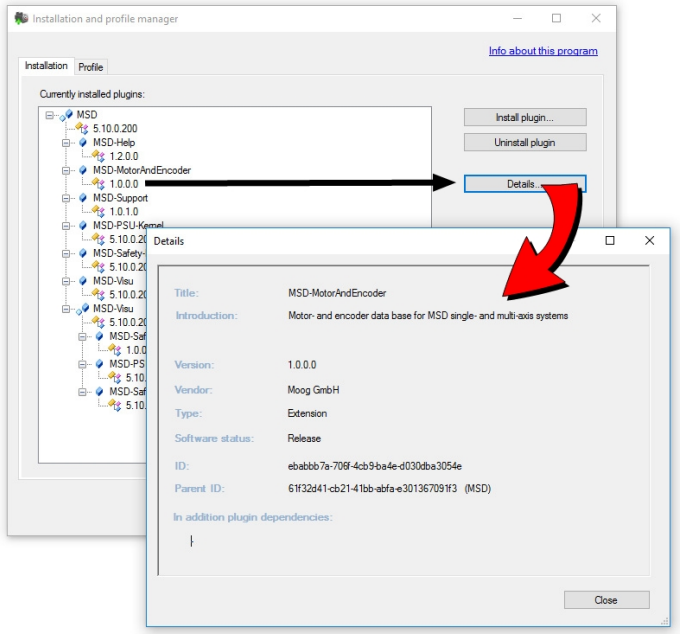
Functions in the installation window



The following window is displayed when you install separate packages or entire collections.



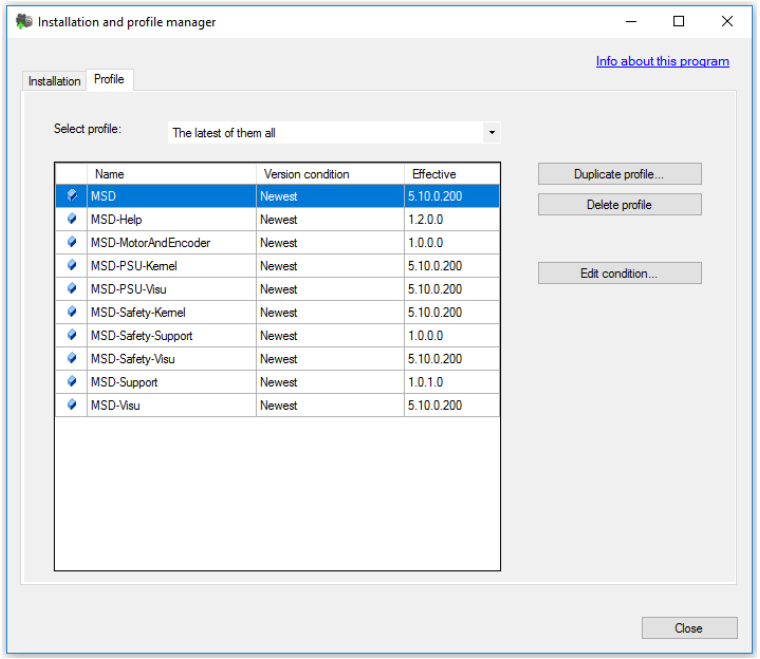
Press the “Details” button for more information about the plug-ins.



Functions in the profile window

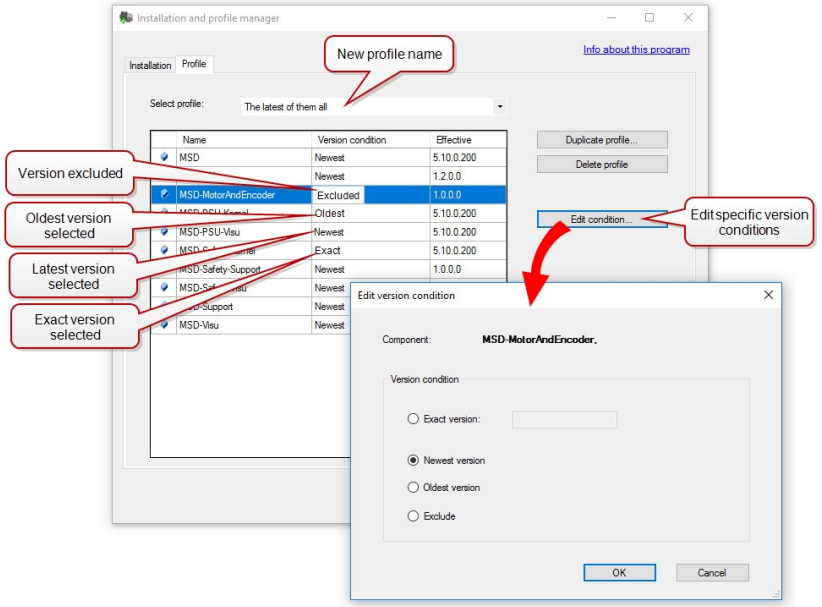
The profile window allows you to select special versions of each component, e.g. for testing purposes. The “latest version of all” option is enabled by default.

If you run Moog DRIVEADMINISTRATOR 5 without a profile in the command line option or, for example, by clicking the installed desktop icon, it automatically loads the latest (or only) version of each installed plug-in.



Creating a new profile

To use an older or special version of **one** or **more** device packages, create a new profile, i.e. a duplicate of the default profile, and then modify it (duplicate profile). Press the “Edit conditions” button to edit specific version conditions.



You can create multiple different profiles. You must load a profile in order to activate it.

Running Moog DRIVEADMINISTRATOR 5 with a custom profile

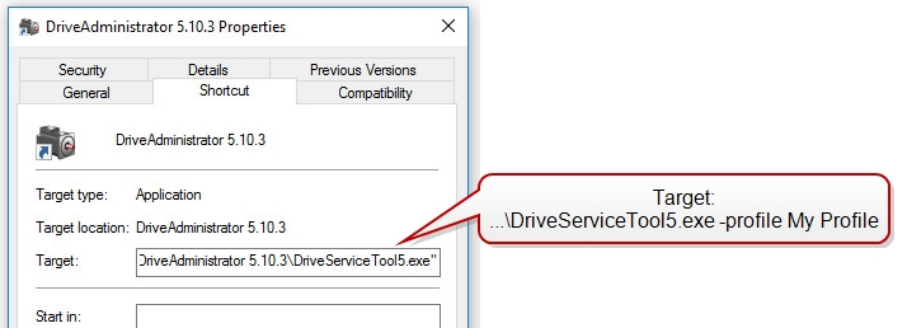
To run Moog DRIVEADMINISTRATOR 5 with a custom profile, launch it from the command line or from a modified desktop icon. This is useful, for example, if you have multiple shortcuts on the desktop and you want to run them with different profiles.

Call syntax:

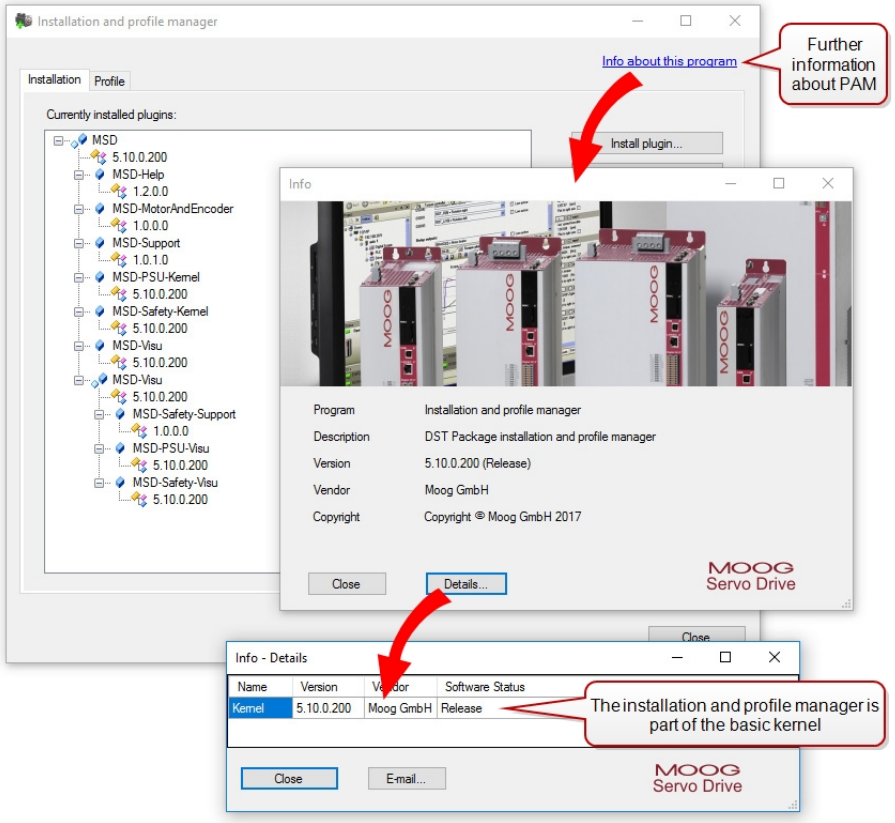
“DriveServiceTool5.exe –profile <Profilename>”

There must be a space between the flag (-profile) and the name of the profile.

You can declare different profile launchers by duplicating/copying the installed shortcut and then adding the profile option in “Target:”.



Information about PAM

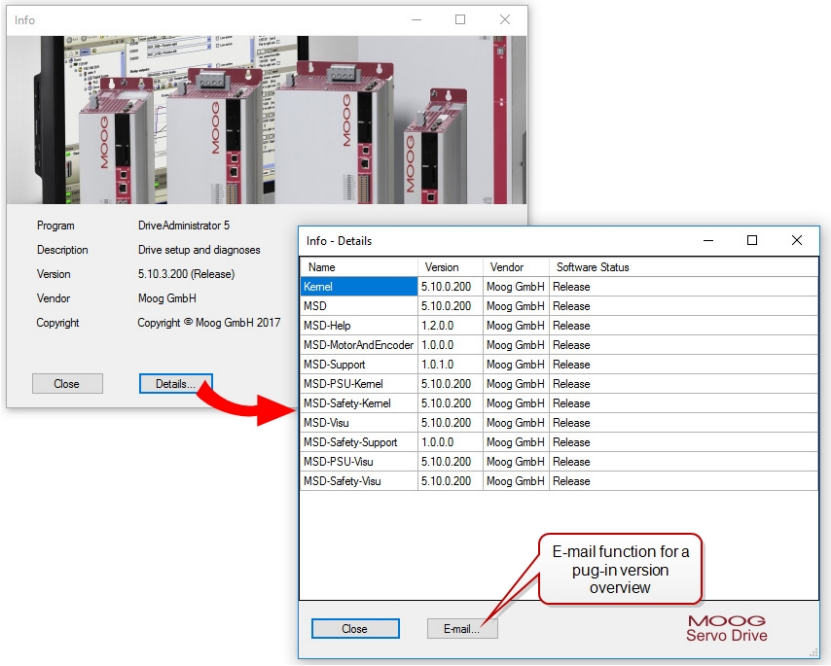


NOTE

- PAM always runs with the Windows system language currently configured. It is therefore not easy to change language. It is not sufficient to simply change the settings in the taskbar's "Language bar" as there you can only change the language region, i.e. the default for keyboard, date and currency formats, etc.

14.4 Overview of active plug-ins

An overview of all active plug-ins is given in Moog DRIVEADMINISTRATOR 5 under **Help > Information** under Details. The user can simply send this list to the Helpline at Moog in the event of an error or if service is required.



Further information on the "E-mail function" can be found in Section "E-mail function" on page 59

15 Initial Commissioning wizard

If the Moog DRIVEADMINISTRATOR 5 is opened without an existing project, a prompt appears asking whether to undertake initial commissioning. The Initial Commissioning wizard can also be opened at a later point in time using the quick launch pictogram in the quick launch bar (subject area bar)

Selection for carrying out initial commissioning with the wizard

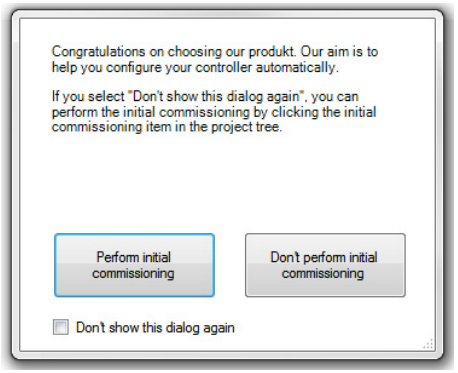


Fig. 15.1: Preselection window for the Initial Commissioning wizard

Initial commissioning wizard

The assistant guides the way through the initial commissioning via the individual subject areas (power stage > motor > automatic tests ...). When the data are entered correctly, rotation of the motor is possible via the manual mode window.

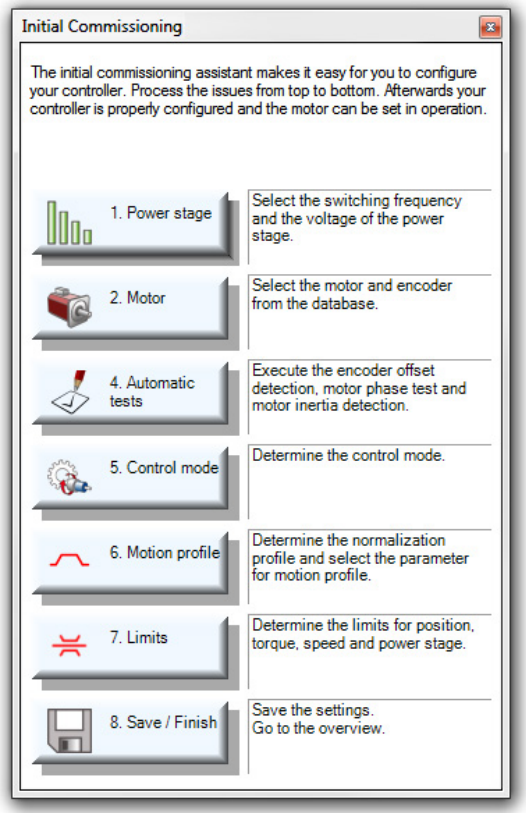


Fig. 15.2: The Initial Commissioning wizard

Opening the Initial Commissioning wizard via the project tree

Fig. 15.3: Project window with the Initial Commissioning node in the project tree

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+61 3 9561 6044	+91 80 4057 6666	+31 252 462 000
Service +61 3 8545 2140	Service +91 80 4057 6604	info.thenetherlands@moog.com
info.australia@moog.com	info.india@moog.com	service.netherlands@moog.com
service.australia@moog.com	service.india@moog.com	
Brazil	**Ireland**	**Russia**
+55 11 3572 0400	+353 21 451 9000	+7 8 31 713 1811
info.brazil@moog.com	info.ireland@moog.com	Service +7 8 31 764 5540
service.brazil@moog.com		info.russia@moog.com
		service.russia@moog.com
China	**Italy**	**Sweden**
+86 21 2893 1600	+39 0332 421 111	+46 31 680 060
Service +86 21 2893 1626	Service 800 815 692	info.sweden@moog.com
info.china@moog.com	info.italy@moog.com	
service.china@moog.com	service.italy@moog.com	
Germany	**Japan**	**Singapore**
+49 7031 622 0	+81 46 355 3767	+65 677 36238
Service +49 7031 622 197	info.japan@moog.com	Service +65 651 37889
info.germany@moog.com	service.japan@moog.com	service.singapore@moog.com
service.germany@moog.com		
France	**Canada**	**Spain**
+33 1 4560 7000	+1 716 652 2000	+34 902 133 240
Service +33 1 4560 7015	info.canada@moog.com	info.spain@moog.com
info.france@moog.com		
service.france@moog.com		
United Kingdom	**Korea**	**South Africa**
+44 (0) 1684 858000	+82 31 764 6711	+27 12 653 6768
Service +44 (0) 1684 858000	info.korea@moog.com	info.southafrica@moog.com
info.uk@moog.com	service.korea@moog.com	
service.uk@moog.com		
Hong Kong	**Luxembourg**	**Turkey**
+852 2 635 3200	+352 40 46 401	+90 216 663 6020
info.hongkong@moog.com	info.luxembourg@moog.com	info.turkey@moog.com
		USA
		+1 716 652 2000
		info.usa@moog.com
		service.usa@moog.com

Moog GmbH
Hanns-Klemm-Strasse 28
D-71034 Böblingen
Phone +49 7031 622-0

www.moog.com/industrial
info.germany@moog.com

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