

DYNAMIC ENERGY UNIT DEU-ST

MANAGING BRAKING ENERGY



OPERATION MANUAL

Rev. D, April 2023

TABLE OF CONTENTS

1 INTRODUCTION

1.1 Preface	4
1.2 Environmental protection.....	4
1.3 Working with this Operation Manual.....	4
1.3.1 Target group.....	4
1.3.2 Basic information	4
1.3.3 Abbreviations.....	4
1.3.4 Symbols	5
1.3.5 Definitions.....	5

2 DEVICE DESCRIPTION

2.1 Intended use	6
2.2 Applied regulations	6
2.3 Type designation	6
2.4 Overview.....	7
2.5 Nameplate.....	7
2.6 Labels on the housing	8
2.7 Ambient conditions	8
2.8 Electrical connection values.....	8
2.9 Size and weight.....	9
2.10 Noise emissions	9

3 BASIC SAFETY INSTRUCTIONS

3.1 Personnel.....	10
3.2 Device	10

4 TRANSPORT/STORAGE/INSTALLATION

4.1 Checking the delivery.....	11
4.2 Transporting the DEU-ST	11
4.3 Storing the DEU-ST.....	11
4.4 Unpacking the DEU-ST.....	11
4.5 Installing the DEU-ST.....	12
4.6 Grounding the DEU-ST.....	13

5 SETTING UP THE DEVICE

5.1 Connecting the DEU-ST.....14

5.2 Connecting two or more DEU-ST in parallel.....16

5.3 Connecting two or more applications with a DC link connection to a DEU-ST.....16

5.4 Connecting the EIA422 communication interface17

5.5 Disconnecting the DEU-ST.....18

5.6 Forming the DEU-ST.....19

6 OTHER ACTIVITIES

6.1 Cleaning the DEU-ST.....20

6.2 Maintaining the DEU-ST20

6.3 Repairing the DEU-ST20

6.4 Disposing of the DEU-ST.....20

7 EXPANSION MODULE DEU-EM (OPTION)

7.1 Technical data.....21

7.2 Transport/storage/installation.....21

7.3 Connecting an Expansion Module to the DEU-ST21

7.4 Connecting an additional Expansion Module.....23

7.5 Disconnecting the Expansion Module.....24

7.6 Other activities24

1. INTRODUCTION

1.1 Preface

You have chosen a forward-looking energy technology from Moog. Thank you for choosing a Moog product. As a system provider, we set reliable standards in energy technology with innovative products. With the certification of our environmental management program according to EMAS III and our quality management system according to DIN EN ISO 9001:2008, we are committed to maintaining a sustainable corporate culture.

1.2 Environmental protection

Packaging	The packaging consists of environmentally friendly materials and can be disposed of through municipal waste disposal facilities.
Devices	Moog takes back faulty devices and devices that are no longer in use.

1.3 Working with this Operation Manual

1.3.1 Target group

This Operation Manual is directed toward qualified electricians who will be working with the Dynamic Energy Unit DEU-ST throughout its lifecycle.

1.3.2 Basic information

This Operation Manual is subdivided into individual sections.

Please note the following:

- Before using the DEU-ST, read this Operation Manual carefully in its entirety. It will be too late to do so if the device is already in use.
- Make every effort to understand the Operation Manual completely. This is the only way to ensure that the DEU-ST can be operated safely and as intended.
- Always follow the instructions specified in the Operation Manual.
- Store this Operation Manual in the vicinity of the device. The storage location must be known.

1.3.3 Abbreviations

BGV	Berufsgenossenschaftliche Vorschrift (Occupational Health and Safety Regulations)
DEU-ST	Dynamic Energy Unit
EEPROM	Electrical Erasable Programmable Read Only Memory
EC	European Community
DEU-EM	Expansion Module
EN	European Norm
IT	Isolated Terra (no connection to earth)
LED	Light-emitting diode
PLC	Programmable logic controller

1.3.4 Symbols

- Cross-reference

A cross-reference to another page in this Operation Manual begins with the double arrow symbol "➡".
- Action and reaction

The symbol "☒" indicates an action taken by personnel, while the symbol "✓" indicates the reaction of the device to this action.

Example:
☒ Switch on the main switch.
 ✓ The lamp lights up.
- Image labels and image-text association


Important details in the graphics are identified with numbers (e.g. ①).
In the text, this number is located after the description of the detail it identifies.

1.3.5 Definitions


- Safety instructions

A safety instruction consists of several parts:

 - A pictogram,
 - A signal word that indicates the degree of danger,
 - A text indicating the type of danger and
 - Information on how to avoid the danger, indicated by the symbol "☒".



Pictogram	Signal word	Danger	Consequence
	Danger	Indicates an imminent danger to persons (danger to life).	Death or very serious injury.
	Warning	Indicates a potential danger to persons or property (danger of injury).	Damage to health or serious property damage.
	Caution	Indicates a potential danger to property (danger of property damage).	Property damage.

Example of a safety instruction:

 WARNING!	<div>Danger of injury! Touching of hot surfaces may lead to burn injuries. ☒ Before cleaning, switch off the device for at least 30 minutes.</div>
--	--

- Other notes

Notes regarding events that do not involve personal or property damage are used as follows:

Pictogram	Note
	Note regarding additional instructions or other useful information.
	Note regarding proper disposal.

- Application

In this Operation Manual, "application" refers to a "drive unit with a frequency converter" or a "servo drive".

2. DESCRIPTION OF THE DEVICE

2.1 Intended use

Device (DEU-ST)	The Dynamic Energy Unit (DEU-ST) is used to store braking energy from applications (drives with a frequency converter or servo drives). The DEU-ST does not require a separate power supply. It is possible to operate multiple DEU-ST in parallel to increase maximum power. To increase the energy storage capacity, it is also possible to connect optional Expansion Modules (DEU-EM). The DEU-ST is delivered on a customer-specific basis and may only be operated under adherence to these specifications.
Expansion Module (DEU-EM)	The Expansion Module (DEU-EM) is connected to the DEU-ST and increases the energy storage capacity of the DEU-ST. If multiple DEU-ST are connected in parallel, the additional DEU-EM units must be distributed symmetrically.
Safeguards	The safeguards (e.g. cover) must not be removed.
Area of use	The area of use of the DEU-ST is inside electrical switching cabinets in industrial facilities. It is not permissible to operate these devices in potentially explosive areas.
Modifications	It is not permissible to modify the device without authorization. Doing so will render the warranty and any liability claims invalid.
Maintenance	Maintenance work may only be performed by the manufacturer.

2.2 Applied regulations

The DEU-ST meets the basic requirements of Low Voltage Directive 2006/95/EC and EMC Directive 2004/108/EC.

2.3 Type designation

Dynamic Energy Unit DEU-ST	CB33257-001
Expansion Module DEU-EM	CB33255-001 (DEU-EM 2.0) CB33255-002 (DEU-EM 4.0)

2.4 Overview

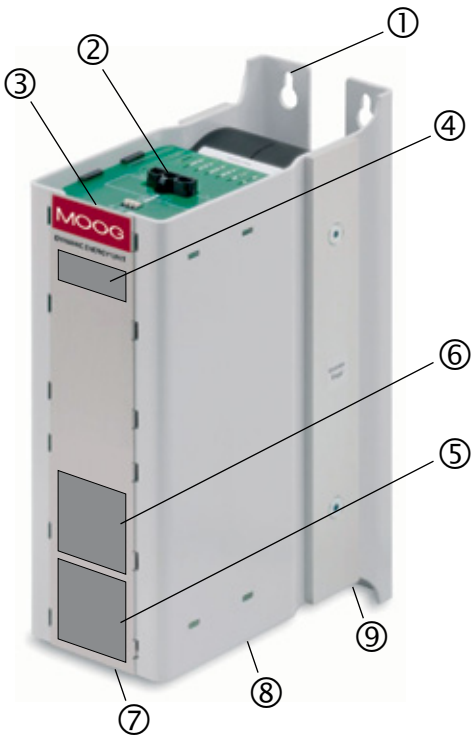


Fig. 1: Overview of the Dynamic Energy Unit DEU-ST

- 1

Fastening holes (4 pieces), Ø 6.5 (0.26 in)
- 2

Connection terminal DEU-EM (X1)
- 3

Control LED
- 4

Indicator of installation direction
- 5

Nameplate
- 6

Warning labels
- 7

EIA422 communication interface (connector X4)
- 8

Connection terminal for DC link and brake chopper
- 9

Ground connection

2.5 Nameplate

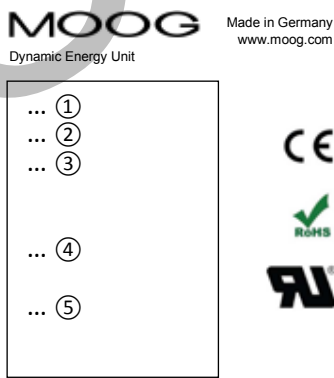


Fig. 2: Nameplate

- 1

Article designation
- 2




Article number
- 3

Serial number
- 4

Production date (calendar week/year)
- 5

Technical data

2.6 Labels on the housing

Symbol	Text and meaning
	<p>Text: "Caution! After the DC link is switched off, the capacitor discharge is > 5 minutes. Please read the Operation Manual."</p> <p>Meaning: The converter must be switched off. The energy storage must be discharged. The charge state can be checked using the LED at the top. The blink frequency must decrease as the unit becomes discharged. If in doubt, measure the voltage at the DC link connection terminals "-DC" and "+DC" at the bottom of the DEU-ST. Forced discharge may only be performed with a suitable resistor. The effective discharge resistor of the entire system must be > 22 ohm.</p>
	<p>Text: "Warning! Hot surface."</p>
	<p>Text: "Danger! Risk of electric shock. Dangerous operating voltage levels remain after the power supply is switched off. Please read the Operation Manual."</p> <p>Meaning: High DC voltage levels on live parts are discharged slowly.</p>

2.7 Ambient conditions

Ambient temperature	-10 °C to +85 °C (+14 °F to +185 °F) (transport, storage) 0 °C to +40 °C (+32 °F to +104 °F) (operation)
Relative humidity	≤ 95 % (transport, storage) ≤ 85 % (operation)
Cooling method	Air cooling (convection)
Housing degree of protection	IP20
Contamination class at installation location	2

2.8 Electrical connection values

Maximum continuous DC link voltage	800 VDC
Maximum output power	18 kW
Power loss during standby	< 10 W
Usable storage capacity	Approx. 1.6 kW
Built-in discharge resistor	PTC, 120 ohm, 105 W (see also data sheet "Moog PTC800666")
Overvoltage category	III (erection altitude up to 2,000 m (6562 ft) above sea level) II (erection altitude above 2,000 m (6562 ft) above sea level)
Interference immunity	Industrial area as per IEC/EN 61000-6-2-2005 and IEC/EN 61000-6-4-2007

2.9 Size and weight

Width	100 mm (3.94 in)
Depth	201 mm (7.91 in)
Height	300 mm (11.81 in)
Weight	Approx. 6.9 kg (15.21 lb)

2.10 Noise emissions

The DEU-ST does not create appreciable noise emissions (< 70 dB (A)).

OBSOLETE

3. BASIC SAFETY INSTRUCTIONS

3.1 Personnel

Minimum age Not defined.

Duty of care The personnel must:

- Be qualified electricians.
- Have read and understood the Operation Manual.
- Be instructed in how the DEU-ST functions.
- Know how to perform the individual tasks.

Conduct in case of an emergency The following points must be adhered to:

- The locations of the first aid stations must be known.
- Personnel must be informed about how to conduct themselves in case of an emergency.
- Proper conduct must be checked regularly and recorded accordingly.

In an emergency:

- Perform first aid on the injured person.
- Call a doctor or the company medic.
- Inform the superiors.
- Follow the instructions of superiors or support staff.

3.2 Device

Functional state The DEU-ST is only permitted to be operated when it is fully functional. Before using the device, ensure that the DEU-ST is in proper condition.

Hot surfaces The device may reach temperatures up to +80 °C (+176 °F) during operation. Do not touch the housing.

Warning symbols Warning symbols are attached to the housing. Damaged warning symbols must be replaced immediately.

Housing The housing is not permitted to be opened.

Malfunctions Electrical devices that could influence the function of the DEU-ST are not permitted to be used in the vicinity of the DEU-ST.
The DEU-ST is not permitted to be exposed to mechanical shock or vibrations.

4. TRANSPORT/STORAGE/INSTALLATION

4.1 Checking the delivery

The DEU-ST leaves the factory after it is checked and found to be in perfect condition. Special packaging consisting of a carton, corrugated cardboard and protective film ensures that the device can be transported safely. A packaging label is found on the outside of the packaging. Note the instructions on transport, storage and appropriate handling. Transport damage is the responsibility of the shipping company.

- Scope of supply
- 1 × Dynamic Energy Unit DEU-ST
 - 1 × Dynamic Energy Unit DEU-ST Operation Manual
 - 1 × Built-in Brake Resistor Data Sheet (order-specific)

The exact scope of delivery is shown on the delivery slip.

- Check the delivery:
- ☒ Check the packaging for damage.
 - ☒ Immediately notify the shipping company of damage on the packaging and/or on the DEU-ST.
 - ✓ The damage notification must be received by the shipping company in writing within seven days.

4.2 Transporting the DEU-ST

- ☒ Transport the DEU-ST to the installation location in its original packaging.
- ☒ Avoid strong vibrations and hard impacts.

4.3 Storing the DEU-ST

The DEU-ST must be stored in clean, dry rooms.
Temperatures between -10 °C and +85 °C (+14 °F and +185 °F) are permissible.
Temperature fluctuations must not exceed 30 K per hour.

4.4 Unpacking the DEU-ST

- ☒ Remove the DEU-ST from the packaging carefully.
- ☒ Check that the device is complete and undamaged.
- ☒ Dispose of the packaging in accordance with local regulations for cardboard and recyclable materials.

4.5 Installing the DEU-ST



CAUTION!

Property damage!
The DEU-ST must not be installed upside down.
☒ Install the DEU-ST in an upright position.

Basic information

- The DEU-ST is designed for installation in an electrical switching cabinet.
- The DEU-ST must be protected by the switching cabinet against the penetration of foreign bodies.
- The unit is installed directly on a mounting surface in the switching cabinet or on a base frame supply for this purpose by Moog.
- On account of the length of the connection cable (1 m (3.28 ft) maximum), the DEU-ST must be installed directly next to the application (frequency converter, servo drive).

Distances

- Do not undercut the following distances to other modules when installing the unit:
- Side: 20 mm (0.79 in) minimum
 - Top and bottom: 100 mm (3.94 in) minimum

Installation

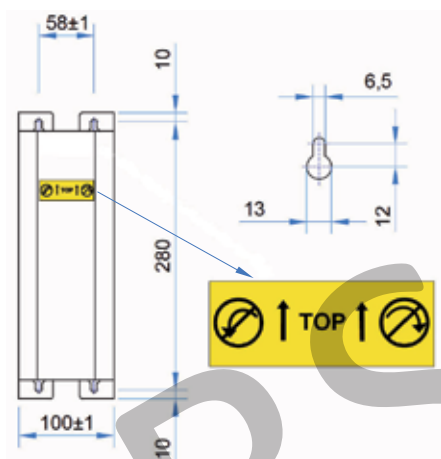


Fig. 3: Drilled hole template

- ☒ Install the DEU-ST upright according to the drilled hole template using four screws (M6).
 - ✓ The power connection is at the bottom.
- ☒ Check that it is firmly seated.

4.6 Grounding the DEU-ST

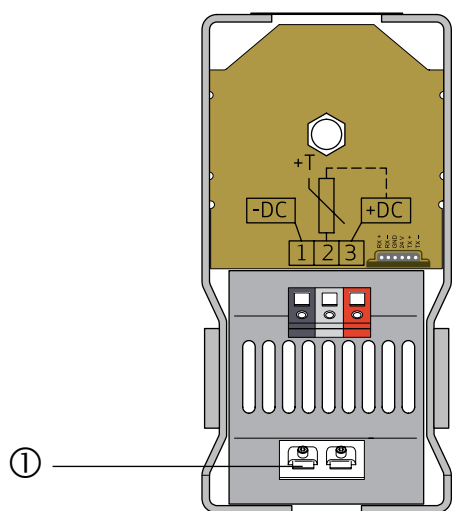


Fig. 4: Ground connection (underside of housing)

- ☒ Ground the DEU-ST at the ground connection ① (cross section according to the national standard).
- ☒ When using shielded lines, the shield must also be connected to the ground connection.
- ☒ Perform a safety check as per BGV A3.

5. SETTING UP THE DEVICE



DANGER!

Do not use in the wrong area.
It is not permitted to use the DEU-ST for IT network.
IT (Isolated Terra) = floating supply



WARNING!

Danger of injury!
The housing may reach temperatures up to +80 °C (+176 °F) during operation.
If work on the DEU-ST should become necessary, wear heat-resistant gloves.

5.1 Connecting the DEU-ST

Basic information

- The operating location must be dry and dust free.
- The supplied air must not contain dust, gases or steam that will endanger the proper functioning of the device or that are electrically conductive. If necessary, appropriate remedies must be taken.
- The DEU-ST is only permitted to be operated in an ambient climate of 0 to +40 °C (+32 to +104 °F)
- The DEU-ST can only be operated in combination with applications with direct access to the DC link capacity.
- The connection lines (cross section as per national standard) between the DEU-ST and the application must not be longer than 1.0 m (3.3 ft) and must be routed in a twisted and short-circuit proof manner.

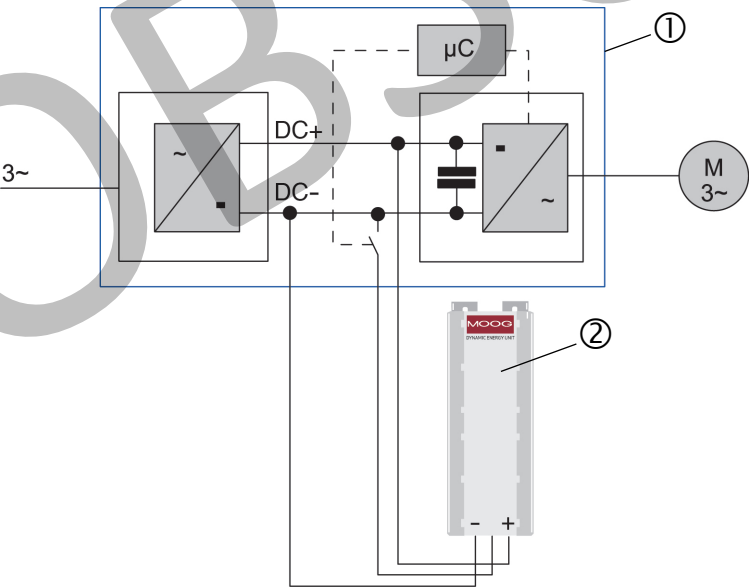


Fig. 5: Connection diagram

- 1 Application
- 2 DEU-ST

Procedure



This procedure applies to the "automatic setting of the operating voltage in the DC link". In case of a "fixed setting of the operating voltage in the DC link", the brake resistor line is not connected.

**CAUTION!**

Property damage!

If a brake resistor is built into the application, the parallel circuitry with the brake resistor built into the DEU-ST may cause the current flowing through the two brake resistors to become too large, resulting in the destruction of the brake transistor in the application.

☒ Adhere to the Brake Resistor Data Sheet "Moog PTC800666".

☒ If necessary: Adapt the application or contact Moog.

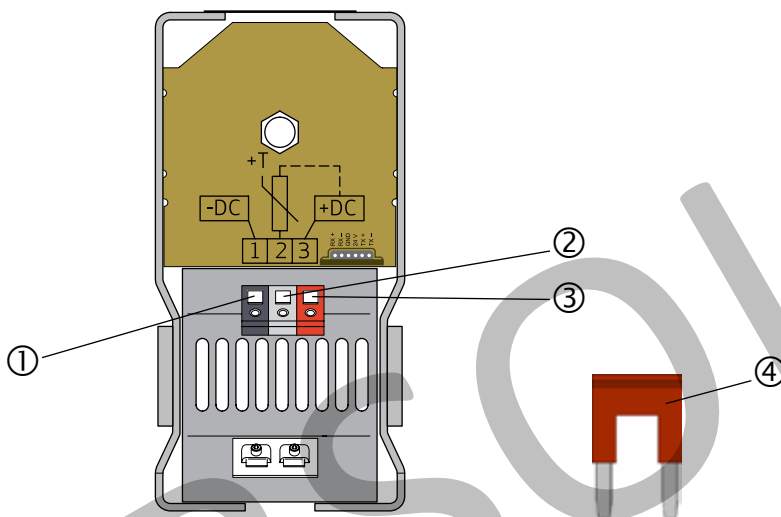


Fig. 6: Connection terminals, underside of housing

- ☒ Determine the polarity of the DC link connections.
- ☒ De-energize the DC link.
- ☒ Establish that the DC link is de-energized.
- ☒ Remove the discharge bridge ④ between terminals "-DC" ① (black terminal) and "BR" ② (gray terminal).
- ☒ Establish that no voltage is applied between terminals "-DC" ① (black terminal) and "+DC" ③ (red terminal).
- ☒ Connect the negative terminal on the DC link output of the application with "-DC" ① (black terminal) on the DEU-ST.
- ☒ Connect the brake chopper output of the application with "BR" ② (gray terminal) on the DEU-ST.
 - ✓ The brake chopper output has the switched negative voltage from the DC link.
- Please note:
 - This operation is not required for the "fixed setting of the operating voltage in the DC link".
- ☒ Connect the positive terminal on the DC link output of the application with "+DC" ③ (red terminal) on the DEU-ST.

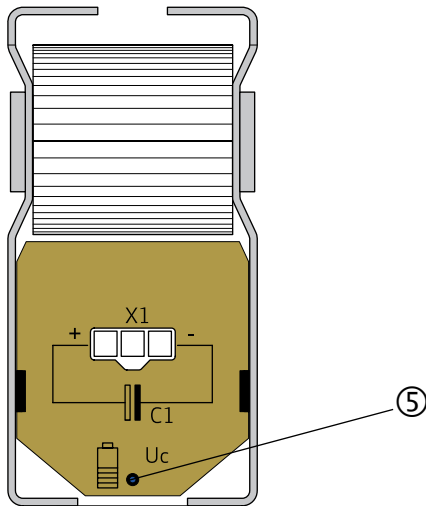


Fig. 7: Control LED, top of housing

- ☒ Supply the DC link with voltage.
 - ✓ The control LED ⑤ on the top of the housing flashes after approx. 10 seconds (flashes more rapidly as the energy increases).
 - ✓ The DEU-ST is connected to the DC link.

5.2 Connecting two or more DEU-ST in parallel

It is also possible to connect multiple DEU-ST units to the DC link in parallel via the terminals "-DC" (black terminal), "BR" (gray terminal) and "+DC" (red terminal). Proceed as described in (► Section 5.1).

5.3 Connecting two or more applications with a DC link connection to a DEU-ST

Only one application has a brake resistor

- ☒ Connect the DEU-ST to this application.
- ☒ Connect the brake resistor line to this application.

Multiple applications have a brake resistor and it is ensured that all applications always brake simultaneously

- ☒ Connect the DEU-ST to any application.
- ☒ Connect the brake resistor line to the same application.

Multiple applications have a brake resistor and it is not ensured that all applications always brake simultaneously (only possible with DEU-ST with a fixed setting for the working voltage in the DC link)

- ☒ Connect the DEU-ST to any application.
- ☒ Do not connect the brake resistor line (fixed presetting).

5.4 Connecting the EIA422 communication interface

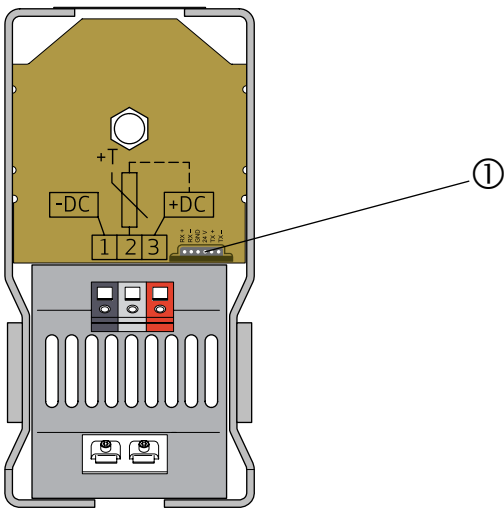


Fig. 8: Underside of housing, EIA422 communication interface X4

Basic information

- The communication interface ① is used to exchange data with the DEU-ST.
- The interface must be connected with an external EIA422 communication interface.

Connector X4 pin assignment

Pin	Signal	Description
1	RX+	Connected with TX+ external interface
2	RX-	Connected with TX- external interface
3	GND	Connected with GND
4	+24V	Connected with power supply +5...26 V
5	TX+	Connected with RX+ external interface
6	TX-	Connected with RX- external interface



Fig. 9: Connector X4 pin assignment and external interface

5.5 Disconnecting the DEU-ST

Basic information

- As long as the energy storage of the DEU-ST (with or without a DEU-EM) is charged with energy, it is **not** permissible to disconnect the DEU-ST from the DC link. This is indicated by the flashing control LED on the top of the housing.
- To rule out that the control LED is malfunctioning, it is essential that you actually see the LED flashing before it goes out. This is the only way to ensure that it is safe to work on the DEU-ST.

Procedure



CAUTION!

Property damage!

The DEU-ST may be destroyed when it is discharged using the supplied discharge bridge.

- ☒ When discharging using the supplied discharge bridge, ensure that the effective resistance in the entire system is $> 22 \text{ ohm}$.

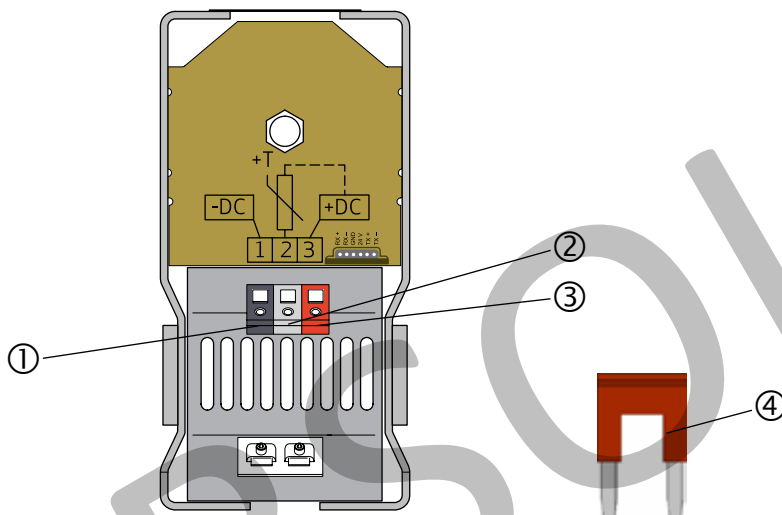


Fig. 10: Discharging the DEU-ST

- ☒ Disconnect the application from the power supply.
- ☒ Connect the discharge bridge ④ between terminals "-DC" ① (black terminal) and "BR" ② (gray terminal) on the DEU-ST.
 - ✓ The DEU-ST is discharged.
 - ✓ After the DEU-ST is fully discharged, the control LED no longer flashes.
- ☒ After it is fully discharged, wait at least another 30 seconds.
- ☒ Using a volt meter, establish that no voltage is applied between terminals "-DC" ① (black terminal) and "+DC" ③ (red terminal).
- ☒ Disconnect the DEU-ST from the DC link.
 - ✓ The discharge bridge remains connected as long as the DEU-ST is disconnected from the DC link.
- ☒ Reconnect the application to the power supply.

5.6 Forming the DEU-ST

Basic information

- If the DEU-ST was without voltage for more than a year, it needs to be formed. If this is not done, the DEU-ST could be damaged when the power supply is switched on.
- The production date is shown on the nameplate (► page 7, Fig. 2).
- When forming, the DEU-ST is connected to the DC link voltage but is not operational.

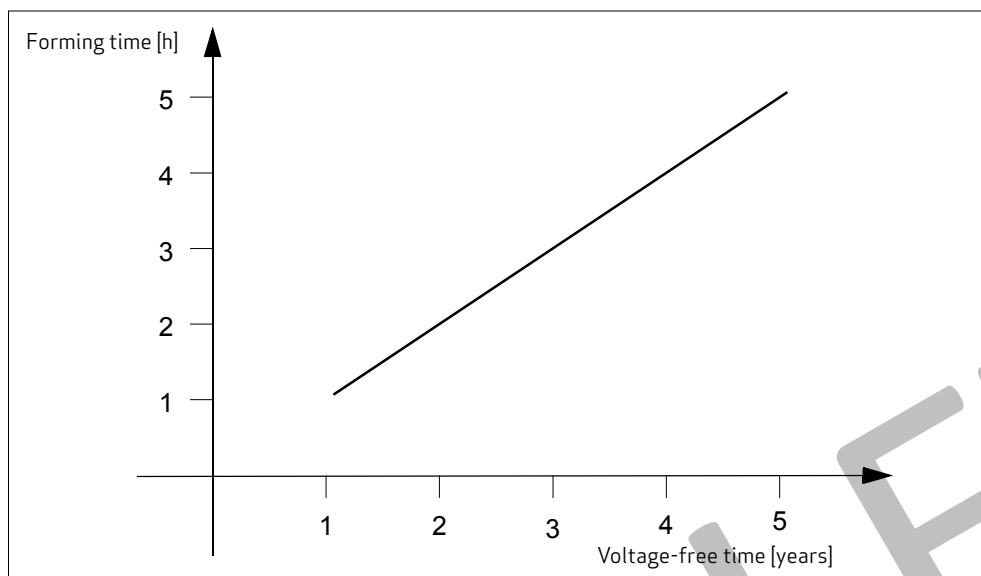


Fig. 11: Forming time as a function of the voltage-free time

Procedure

- ☒ Connect the DEU-ST to the DC link (► Section 5.1, page 14).
 - ✓ The DEU-ST is formed (charged).
- ☒ Allow the unit to be formed for a period that corresponds to the voltage-free time (► Fig 11).
 - ✓ After this, the application can be released.

6. OTHER ACTIVITIES

6.1 Cleaning the DEU-ST



DANGER!

Danger to life!
Cleaning fluids may penetrate into the housing and cause a short circuit.
☒ Only clean the housing if it is de-energized.



DANGER!

Danger to life!
Cleaning fluids containing alcohol may lead to explosions.
☒ Only use cleaning agents that do not contain alcohol.



WARNING!

Danger of injury!
Touching of hot surfaces may lead to burn injuries.
☒ Before cleaning the DEU-ST, switch off the device for at least 30 minutes.



CAUTION!

Property damage!
Cleaning fluids may penetrate into the housing and cause a short circuit or damage components.
☒ Wipe down the housing with a moist cloth only.

- ☒ Only use cleaning agents that do not contain alcohol.
- ☒ Only clean the DEU-ST if it is de-energized.
- ☒ Wipe down the DEU-ST with a moist cloth only.

6.2 Servicing the DEU-ST

The DEU-ST does not require servicing.
If the DEU-ST was without voltage for more than one year, it needs to be formed
(► page 19, Section 5.6 "Forming the DEU-ST").

6.3 Repairing the DEU-ST

A faulty DEU-ST can only be repaired by the manufacturer.

6.4 Disposing of the DEU-ST

- ☒ Disconnect the DEU-ST (► page 18, Section 5.5 "Disconnecting the DEU-ST").
- ☒ Remove the DEU-ST.
- ☒ Send the DEU-ST back to the manufacturer.

7. EXPANSION MODULE DEU-EM (OPTION)

The optionally available Expansion Module (DEU-EM) increases the capacity of the energy storage of the DEU-ST. It is supplied with a connection cable featuring connectors that are protected against polarity reversal.

7.1 Technical data

Ambient conditions	See DEU-ST (► Section 2.7, page 8)
Usable storage capacity	Approx. 1.6 kW _s CB33255-001 (DEU-EM 2.0) Approx. 3.2 kW _s CB33255-002 (DEU-EM 4.0)
Width	100 mm (3.94 in)
Depth	201 mm (7.91 in)
Height	300 mm (11.81 in)
Weight	Approx. 4.1 kg (9.03 lb) CB33255-001 (DEU-EM 2.0) Approx. 6.2 kg (13.67 lb) CB33255-002 (DEU-EM 4.0)

7.2 Transport/storage/installation

See DEU-ST (► Section 4, page 11)

7.3 Connecting an Expansion Module to the DEU-ST



CAUTION!

Property damage!
If the DEU-ST is connected to the DC link, this may destroy the Expansion Module.
☒ Before connecting the Expansion Module, disconnect the DEU-ST from the DC link (► page 18, "Disconnecting the DEU-ST").

☒ Disconnect the DEU-ST from the DC link (► page 18, "Disconnecting the DEU-ST").

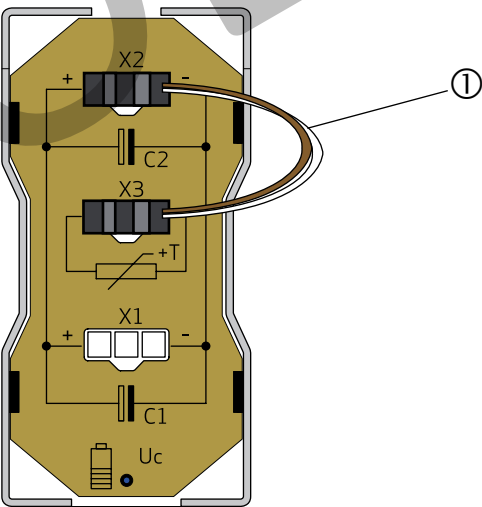


Fig. 12: Discharging the Expansion Module (top of housing)

- ☒ Connect the supplied connection cable ① to X2 and X3 on the Expansion Module and wait approx. 30 seconds.
✓ The Expansion Module is discharged.

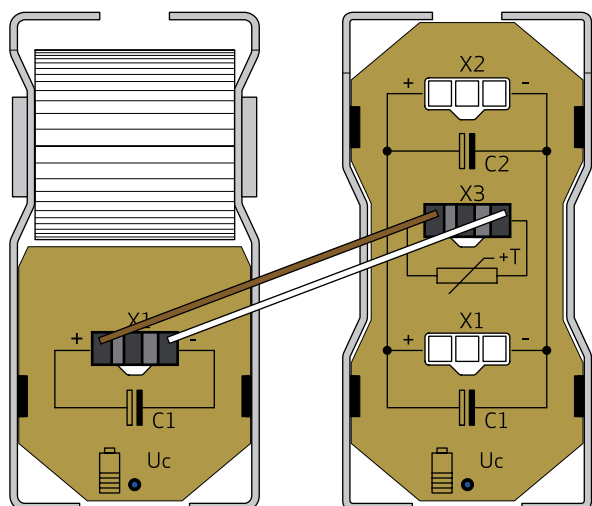


Fig. 13: Discharging the DEU-ST (top of housing)

- ☒ Disconnect the connection cable from X2 on the Expansion Module, connect it to X1 on the DEU-ST and wait approx. 30 seconds.
- ✓ The DEU-ST is discharged.

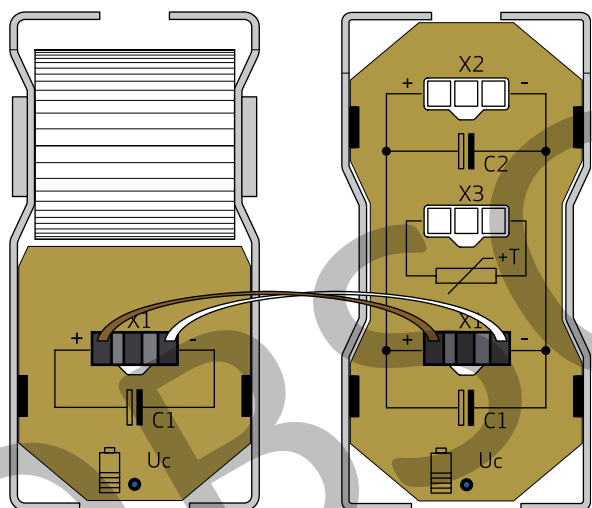


Fig. 14: Connecting the DEU-ST and Expansion Module (top of housing)

- ☒ Disconnect the connection cable from X3 and connect it to X1 on the Expansion Module.
- ✓ The DEU-ST and Expansion Module are connected.

7.4 Connecting an additional Expansion Module

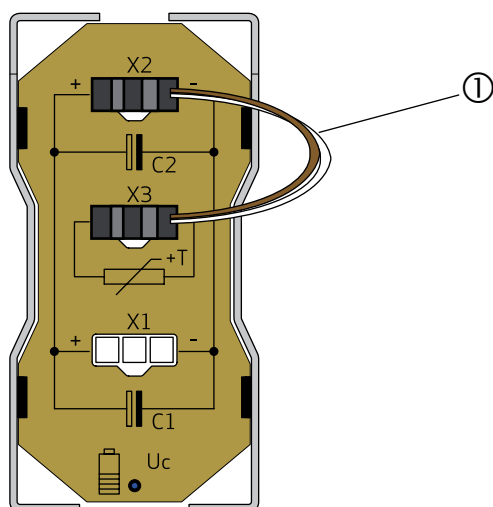


Fig. 15: Discharging the Expansion Module 2 (top of housing)

- ☒ Connect the supplied connection cable ① to X_2 and X_3 on the Expansion Module 2 and wait approx. 30 seconds.
- ✓ The Expansion Module 2 is discharged.

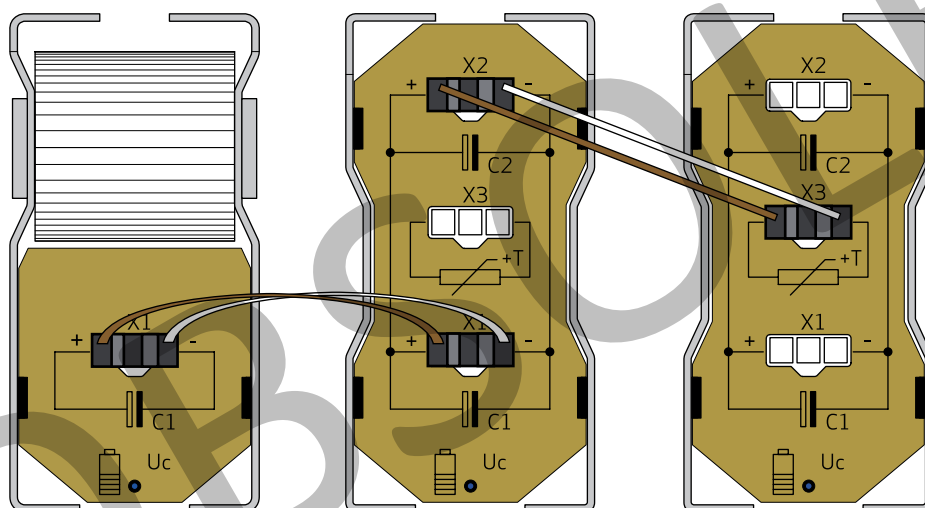


Fig. 16: Discharging the Expansion Module 1 (top of housing)

- ☒ Disconnect the connection cable from X_2 on Expansion Module 2, connect Expansion Module 1 to X_2 and wait approx. 30 seconds.
- ✓ The Expansion Module 1 is discharged.

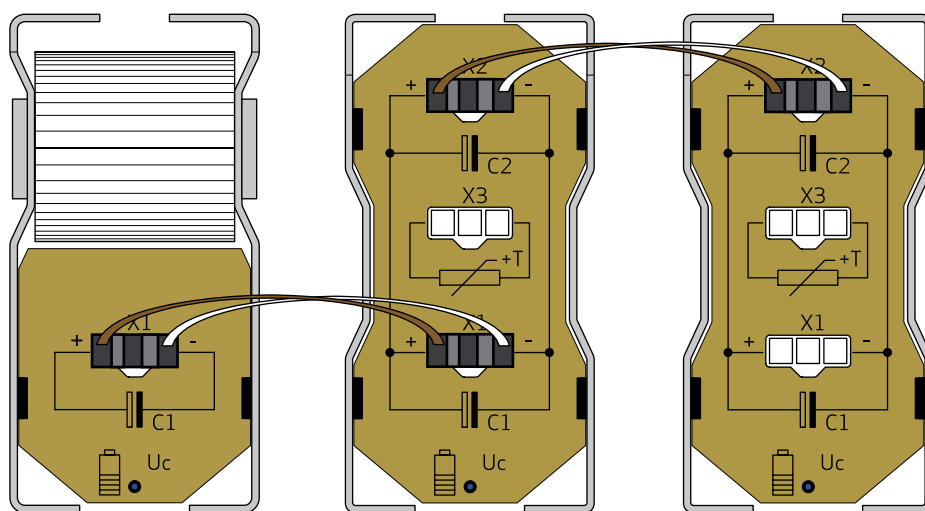


Fig. 17: Connecting the DEU-ST and two Expansion Modules

- ☒ Disconnect connection cable from X3 on the Expansion Module 2 and connect it with X2.
- ✓ The DEU-ST and two Expansion Modules are connected.

7.5 Disconnecting the Expansion Module

See DEU-ST (►► Section 5.5, page 18)

7.6 Other activities

See DEU-ST (►► Section 6, page 20)

NOTES

OBSOLETE

NOTES

OBSOLETE

NOTES

OBSOLETE

TAKE A CLOSE LOOK.

Moog develops a range of products for drive technology that superbly supplement the services described in the catalog. More information can be obtained on our website or from our office in your vicinity.

Australia
+61 3 9561 6044
Service +61 3 8545 2140
info.australia@moog.com
service.australia@moog.com

Brazil
+55 11 3572 0400
info.brazil@moog.com
service.brazil@moog.com

Canada
+1 716 652 2000
info.canada@moog.com

China
+86 21 2893 1600
Service +86 21 2893 1626
info.china@moog.com
service.china@moog.com

France
+33 1 4560 7000
Service +33 1 4560 7015
info.france@moog.com
service.france@moog.com

Germany
+49 7031 622 0
Service +49 7031 622 197
info.germany@moog.com
service.germany@moog.com

Hong Kong
+852 2 635 3200
info.hongkong@moog.com

India
+91 80 4057 6666
Service +91 80 4057 6604
info.india@moog.com
service.india@moog.com

Ireland
+353 21 451 9000
info.ireland@moog.com

Italy
+39 0332 421 111
Service +800 815 692
info.italy@moog.com
service.italy@moog.com

Japan
+81 46 355 3767
info.japan@moog.com
service.japan@moog.com

Korea
+82 31 764 6711
info.korea@moog.com
service.korea@moog.com

Luxembourg
+352 40 46 401
info.luxembourg@moog.com

The Netherlands
+31 252 462 000
info.thenetherlands@moog.com
service.netherlands@moog.com

Singapore
+65 677 36238
Service +65 651 37889
info.singapore@moog.com
service.singapore@moog.com

South Africa
+27 12 653 6768
info.southafrica@moog.com

Spain
+34 902 133 240
info.spain@moog.com

Sweden
+46 31 680 060
info.sweden@moog.com

Turkey
+90 216 663 6020
info.turkey@moog.com

United Kingdom
+44 (0) 1684 858000
Service +44 (0) 1684 278369
info.uk@moog.com
service.uk@moog.com

USA
+1 716 652 2000
info.usa@moog.com
service.usa@moog.com

www.moog.com/industrial

Moog is a registered trademark of Moog Inc. and its branch offices.

All trademarks specified in this document are the property of Moog Inc. and its branch offices.

©2023 Moog Inc. All rights reserved. We reserve the right to make technical changes.

DEU-ST Operation Manual

DNS/Rev. D, April 2023, CB50580-001